



INSTALLATION INSTRUCTIONS

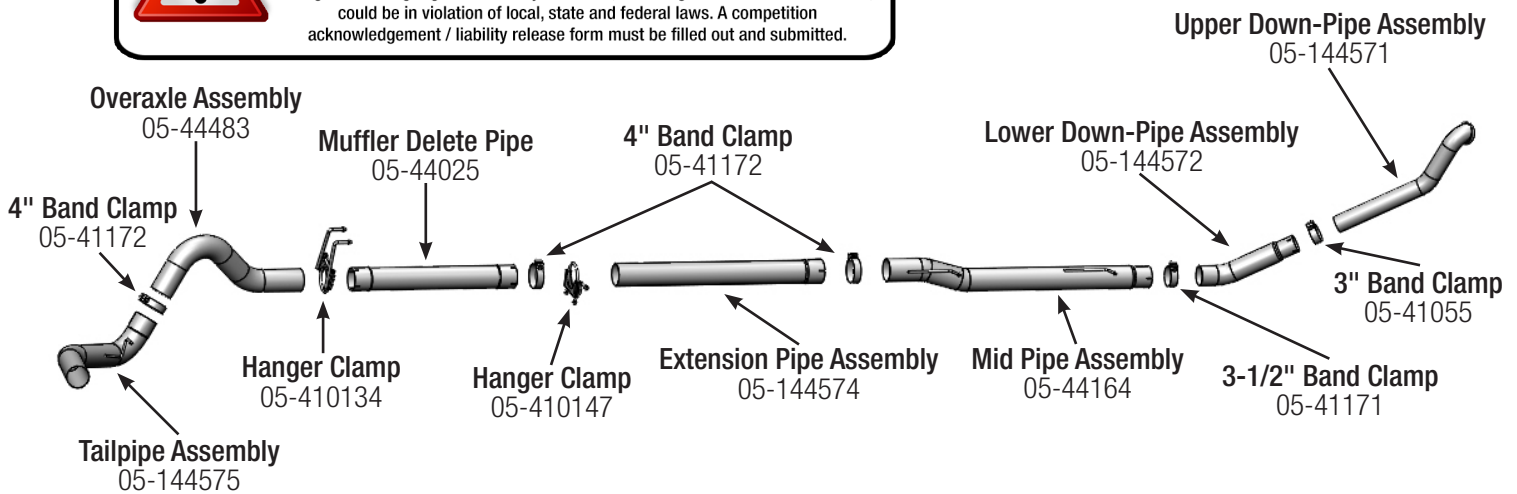
MAKE: Ford
MODEL: F-250 / F-350
YEAR: 1994 - 1997
ENGINE: V8-7.3L (td)
FITS: Auto & Manual Trans. 4x2 & 4x4
Race Disclaimer Exclusions: 94-95 Vehicles

SATURN 4S Exhaust System
49-23011NM



RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.



Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1: (Read Instructions prior to installation)** Remove your stock exhaust up to the flange at the catalytic converter or the bottom of the down pipe. Note: For auto trans remove the OE transmission dipstick tube first. (To remove the OE down pipe you will need to cut it in half. Using a saw-zaw cut up as far forward on the down pipe as you can to remove it easier. Next undo the clamp at the turbo and remove the rest of the down pipe.
- Step 2:** Install the down-pipe from the top of the vehicle first. Then install the lower down-pipe using provided 3" band clamp. A) The sheet metal pinch seam at the lower firewall needs to be flattened for down-pipe clearance. This can be done by using the spreader wedge attachment on a hydraulic hand pump porta-power kit. These are available at most tool rental shops. Use extreme caution to prevent transmission case breakage. This can also be done with hand tools such as locking pliers but the heat shield must be removed to access. B) Install the upper turbo down-pipe from above and attach the turbo band clamp to the down-pipe but do not fully tighten.
- Step 3:** Install overaxle and tailpipe assemblies using provided 4" band clamps.
- Step 4:** Now with the tailpipe/over-axle in place, fasten the muffler delete pipe using the two clamps indicated. Note: (For the CC/LB you will need to move 1 of your OE isolation mounts to the front of the truck to hold the Mid Pipe Assembly in place.)
- Step 5:** Re-install the OE transmission dipstick tube.
- Step 6:** Adjust and align system for clearance. Then tighten all clamps starting from the front and working your way to the rear. Your installation is now complete it is recommended to re-check and tighten all clamps and hardware 50-100 miles after installation.