

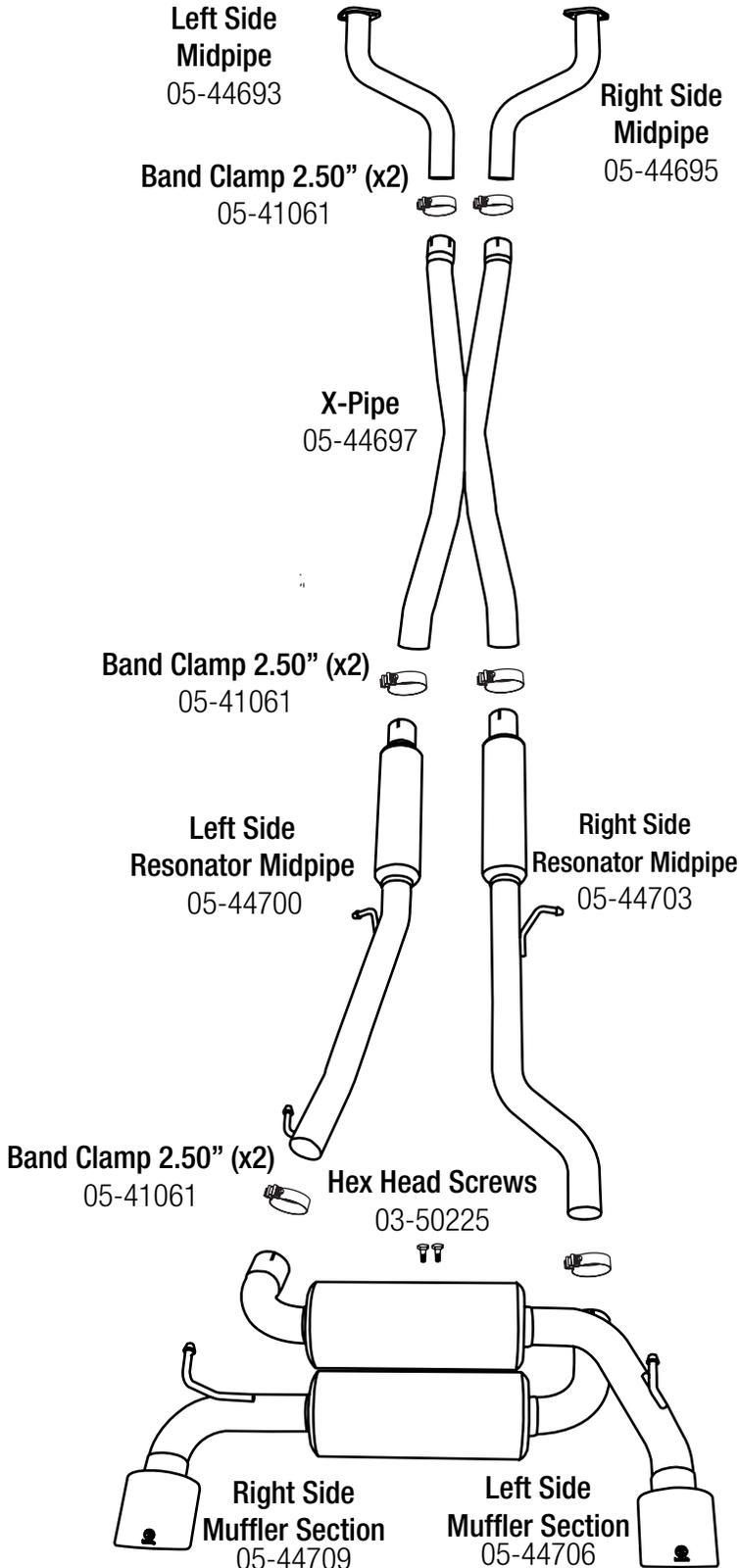


# INSTALLATION INSTRUCTIONS

MAKE: Infiniti  
MODEL: G37 Coupe '08-'13/ '14-'15 Q60  
YEAR: 2008-2015  
ENGINE: V6-3.7L

**Cat-Back Stainless Steel**  
**49-36103 (Polished)**  
**49-36103-B (Black)**  
**49-36103-L (Blue Flame)**  
**49-36103-C (Carbon Fiber)**

**aFe recommends professional installation on our products.**



**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

**Step 1:** (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

**Step 2:** Remove the (x4) nuts securing the stock muffler to the mid pipe.

**Step 3:** Slide the stock muffler off the rubber hangers and remove muffler.

**Step 4:** Remove the (x2) nuts securing the factory mid pipe to the front mid pipe.

**Step 5:** Slide the factory mid pipe off the rubber hangers and remove the mid pipe.

**Step 6:** Remove the (x4) nuts securing the factory front mid pipe to the catalytic converters. Set these nuts and gaskets aside. They will be re-used.

**Step 7:** Remove the factory front mid pipe.

**Step 8:** Inspect the original gaskets and ensure they are free from any dirt and or debris. Replace if necessary.

**Step 9:** Install the left and right side Takeda front mid pipes to the catalytic converters using the original nuts and gaskets removed from step 6 but do not tighten.

**Step 10:** Using the (x2) supplied Takeda band clamps, install the Takeda X-Pipe section but do not tighten the band clamps.

**Step 11:** Using the (x2) Takeda band clamps, install the left and right side Takeda resonator mid pipes onto the rubber hangers and Takeda X-Pipe but do not tighten.

**Step 12:** Using the (x1) Takeda band clamp, install the left side Takeda tail pipe onto the rubber hanger and left side Takeda resonator mid pipe but do not tighten.

**Step 13:** Using the (x1) Takeda band clamp, install the right side Takeda tail pipe onto the rubber hanger and right side Takeda resonator mid pipe but do not tighten.

**Step 14:** Using the (x2) Hex socket bolts, secure the muffler brackets but do not tighten.

**Step 15:** Align your Takeda exhaust system and tighten all nuts, band clamps and bolts.

**Note: It is normal for your exhaust system to emit smoke for the first few minutes upon initial start-up.**