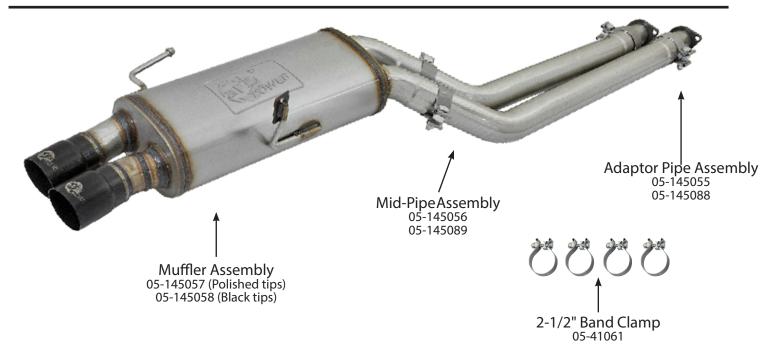


INSTALLATION INSTRUCTIONS MAKE: BMW MODEL: M3 (E36) YEAR: 1996 - 1999 ENGINE: L6-3.2L (S52)

Cat-Back Exhaust 49-36332-B (Black Tip) 49-36332-P (Polished Tip) Vol.1



Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1: (Read instructions prior to installation.) Remove your stock exhaust up to the catalytic converter from the rear of your vehicle, working your way forward. Take caution not to damage the factory hardware and isolation mounts as they will be reused. (It is recommended to not fully tighten the clamps until the entire system is installed.)
- Step 2: For faster installation, spread the pieces of the exhaust alongside of your vehicle according to the diagram shown above.
- Step 3: Install the provided adaptors using the stock gaskets, nuts and bolts.
- Step 4: Install both left and right mid pipes onto the adaptors using the provided 2-1/2" band clamps.
- Step 5: Remove the stock isolation mounts from the stock exhaust system. Install isolation mounts onto the muffler assembly using the stock nuts and bolts. (See Figures A and B for reference).
- Step 6: Now using a jack stand to support the muffler assembly, install muffler assembly onto the mid pipes using the provided 2-1/2" clamps and stock hardware.
- Step 7: Adjust and straighten out the exhaust. You can now begin to tighten down your exhaust, beginning at the front flange and working your way back.
- Step 8: Your installation is now complete. It is recommended to re-tighten all exhaust components after 50 100 miles.



Figure A



Figure B

Note: aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. Tighten and secure.