

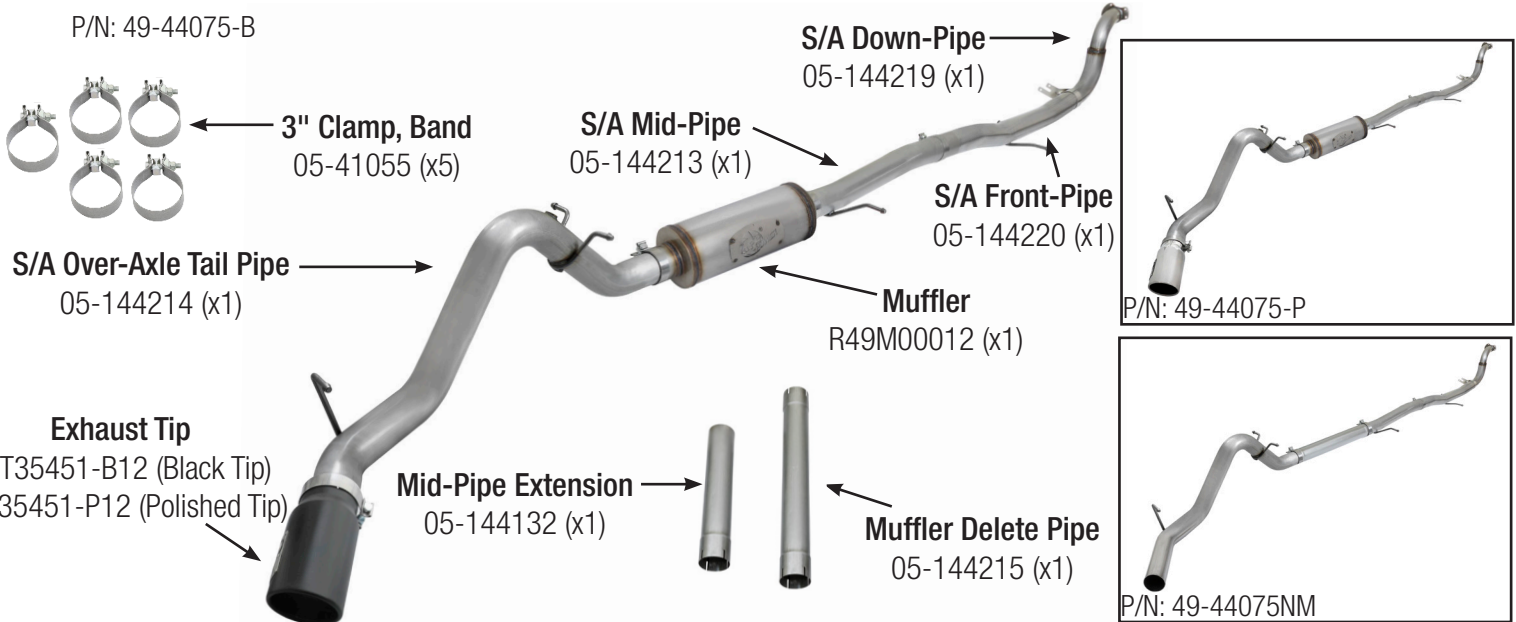


INSTALLATION INSTRUCTIONS

MAKE: GM
 MODEL: Colorado/Canyon
 YEAR: 2016-2019
 ENGINE: I4-2.8L (td) Duramax
 WHEELBASE: (128.3") CC/SB; (140.5") CC/LB; (128.3") EC/LB

3" Turbo-Back Exhaust

409 Stainless Steel
 49-44075-B (Black Tip)
 49-44075-P (Polished Tip)
 49-44075NM (No Muffler & Tip)



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

- Step 1.** (Certified & Professional exhaust shop is highly recommended for this procedure.) For faster installation spread the pieces of the exhaust alongside of your vehicle according to the diagram shown above. Please note before you proceed: The DPF and tail-pipe are one piece. To remove the entire section without cutting you will need to place your vehicle on a hydraulic lift in order to remove the whole section in one piece. If not, you may choose to cut the exhaust off in sections (not recommended)
- Step 2.** (Read Instructions prior to installation) first, remove stock exhaust from the rear of the truck working your way forward. Take caution not to damage the factory isolation mounts as they will be reused when installing aFe exhaust. Disconnect all sensors at the connections. Take caution not to damage any sensors.
- Step 3.** Unbolt the 3 bolt Flange connecting the (Selective Catalyst Reduction) to the turbo down-pipe. First you will need to remove the transmission cross member. Remember to support transmission with jack stand before removing cross member. Un-hinge the isolation mounts from the exhaust system. You can now remove your exhaust.
- Step 4.** Install Transmission cross member back on.
- Step 5.** Now, Remove the catted down-pipe out. Save the stock hardware it will be re-used on aFe Power Down-Pipe installation.

Installing aFe Power Exhaust

- Step 1.** (It is recommended to not fully tighten the clamps until the entire system has been installed) Begin aFe exhaust installation from front to back, First install the down-pipe using the stock flange gasket and hardware. Tighten down all flange nuts as well as the support bracket bolts.
- Step 2.** Now, Install the front pipe, Insert the reduced section onto the down-pipe. Then slip hanger into isolation mount.
- Step 3.** Next, install the expanded side of mid-pipe onto the front pipe.
 (Note: Install Extension pipe onto mid-pipe if required).
 - CC/SB, 5 ft. Bed, 128.3" WB..... No Extension pipe required
 - EC/SB, 6 ft. Bed, 128.3" WB..... No Extension pipe required
 - CC/LB, 6 ft. Bed, 140.5" WB..... 15" Extension pipe required
- Step 4.** If installing Muffler on this exhaust kit. Place Jack/stand under muffler to support weight during installation. Jack/stand will not be needed if installing Muffler delete pipe.
- Step 5.** Install the tail-pipe by slipping expanded front section into muffler or muffler delete pipe. Slip all hangers into isolation mounts.
- Step 6.** Place aFe exhaust tip at desired position and tighten.
- Step 7.** Adjust aFe Power exhaust for alignment and tighten all Band clamps.
- Step 8.** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.



RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**