



## INSTALLATION INSTRUCTIONS

**MAKE:** RAM  
**MODEL:** 3500, 4500, 5500  
**YEAR:** 2013 - 2018  
**ENGINE:** L6-6.7L (td)  
**FITS:** Cab and Chassis

### Race Pipe

49-22015RP (Stainless Steel)  
49-52015RP (Aluminized Steel)



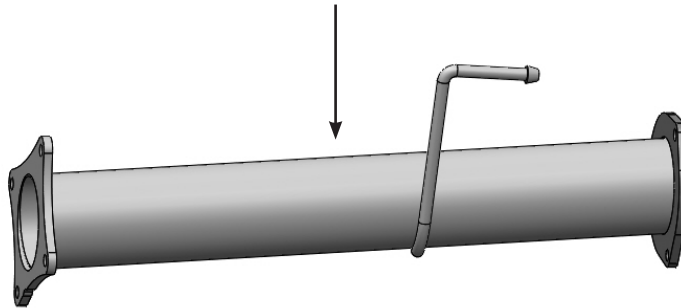
#### RACE ONLY DISCLAIMER

This is a Race Only product that is to be used solely for competition, it cannot be used on vehicles that are operated on public streets, roads or highways. Its use is limited to closed-course and open-course racing that is formally sanctioned by a recognized racing organization. Any other use, including recreational off-road use, could be in violation of local, state and federal laws. A competition acknowledgement / liability release form must be filled out and submitted.

Bolts (x4)  
03-50452



Pipe Assembly  
05-144597 (Stainless Steel)  
05-142597 (Aluminized Steel)



Bolts (x3)  
03-50452



**Caution:** aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1:** **Read instructions prior to installation.** Starting at the rear of the truck unplug any sensors that are attached to the OE exhaust.
- Step 2:** Remove the OE exhaust up to the flanged joint where the OE SCR connects to the DPF. Use jack stands to help support the weight.
- Step 3:** Remove the OE DPF at the flanged joint where it connects to the OE down pipe.
- Step 4:** Install the aFe power pipe assembly using the OE Gaskets, OE nuts, and (x7) provided Bolts.
- Step 5:** Re-install the OE SCR and exhaust. Adjust exhaust and tighten all hardware and clamps.
- Step 6:** Plug in all sensors that were unplugged in step 1.
- Step 7:** Congratulations your exhaust is now complete it is recommended to re-check and tighten all exhaust 50-100 miles after installation.