## Intake Kit Installation Instructions: 05-07 Ford F-250/ F-350/F-450 /F-550 6.8L V-10 Stage-1 Air Intake

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Kit Part #	51/54/75-10301			
Make: Ford				
<u>Model</u>	<u>Year</u>	<u>Engine</u>		
F-250	05-07	V10-6.8L		
F-350	05-07	V10-6.8L		
F-450	05-07	V10-6.8L		
F-550	05-07	V10-6.8L		
Note: Please confirm Parts List and read all instructions steps before				

Tools Required	
10mm socket and wrench	
5/16" nut driver	
Flathead screwdriver	
Ratchet and extension	

Part	t List:			
1	Air filter	part # 24-40011	or Pro Dry	S™ 21-40011

Housing powder coat black wrinkle Intake tube rotomolded

Gasket MAF

M6 x 1 x 25 screw

M6 washer wavy M6 washer flat

Screw phillips head #8-32

Spacer nylon 1/2" x 1/4"x 1/8"

Trim seal 3/4" bulb (34.5")

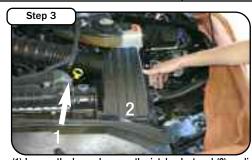


beginning your instalation

Complete intake system with parts.



Complete stock intake.



(1) Loosen the hose clamp on the intake duct and (2) unclip the three clips securing the air box.



Disconnect the MAF sensor from the back of the air box.



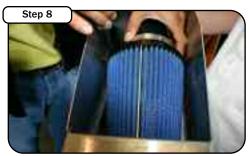
Remove the air box and factory air filter.



Slide intake tube into the housing. Line up the mounting holes and secure unit with supplied screws and washers.



Transfer MAF sensor over to the new intake assembly. Secure unit with supplied MAF pad, nylon spacers and screws. Make sure the arrow on the sensor is pointing in the correct direction



Place pre oiled air filter into the housing. Secure filter with provided clamp.



Place assembly into the lower portion of the air box. Tighten the hose clamp on the intake duct.



Reconnect the MAF sensor. Fasten the lower air box clips to the new housing.



Place the trim seal along the edge of the housing. Start at one end and work you're way around the edge.



The installation is now complete. Check all electrical connections and tighten all clamps. Periodically check all connections.

NOTE: Retighten all connections after approximately 100-200 miles. Place the included CARB EO sticker on or near the device on a smooth, clean surface. EO identification label is required to pass the smog inspection.