



Intake kit Installation Instructions: 1994-2002 Dodge Ram Cummins L6-5.9L Stage 2 Si

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Kit P/N: 54-80072 51-80072 ProDry S™ 75-80072GS 59-80072	Tools Required: 13mm socket or wrench 7/16" socket or wrench 5/16" nut driver Flat head screwdriver Ratchet w/ extension 5/32" allen key	Parts list: 1 Air filter (P/N Pro 5R™ 24-90038, Pro-GUARD 7™ 72-90040 or ProDry S™ 21-90038) 1 Housing, rotomold 1 Cover, aluminum 1 Tube, rotomold 1 Coupler, straight hi-temp 4" x 2-1/2" 1 Coupler, hump 6" x 3" 2 Clamp, #064 2 Clamp, #104	3 Washer, Flat 1/4" 3 Washer, wavy 3 Washer, fender 3 Nut, hex 1/4-20" 4 Screws, button head M6 1 Adaptor, 6" filter 3 Screw, hex 1/4"-20 x 3/4"
Make: Dodge			
Model: 2500 3500	Year: '94-'02 '94-'02	Engine: L6-5.9L(td) L6-5.9L(td)	



Complete Stock Intake.



Use 5/16" nut driver to loosen clamps on OE tube at turbo/air box and remove.



Un-clip upper half of air box and remove.



Carefully lift and pull bottom half of air box to remove from vehicle. Transfer rubber mounts to the new housing.



Install housing into vehicle and position. Press down firmly to seat. If this is installed on a 4x4 model, a clearance hole will need to be drilled for the upper shock stud.



Install filter adaptor to outside of housing using supplied screws, washers, and nuts. Tighten with 7/16" socket or wrench.



Install high temp coupler to turbo using clamps provided. Do not tighten.



Attach 6" hump coupler with clamps provided to tube and install tube to turbo and filter adaptor. Adjust and tighten all clamps with 5/16" nut driver.



Install air filter and tighten with 5/16" nut driver.



Install cover and tighten using button head screws provided. Tighten with 5/32" allen key.



Your installation is now complete. Please check all clamps and hoses periodically and tighten. Thank you for choosing aFe!

Note: Filter Cleaning and Re-oiling: When cleaning your aFe filter, be sure to use only aFe's "Restore Kit" (aFe P/N: 90-50001 blue oil aerosol, or aFe P/N: 90-50501 blue squeeze bottle oil or P/N: 90-50000 gold oil aerosol, or aFe P/N: 90-50500 gold squeeze oil, aFe P/N: 90-59999 Pro Dry S™ cleaner only.) Filter Replacement P/N: 72-90040 Pro-GUARD 7™ (black w/gold media) or Pro Dry S™ P/N 21-90038 (black w/white media) Pro Dry S™ cleaning: see cleaning instruction sheet 06-00074. For replacement part(s) or "Restore Kit" please call aFe sales/tech support @ 951-493-7100