



Description: 52" Light Bar Mount
 Part Number: 851039

Application: 99-06 Chevy Silverado/GMC Sierra

Tools Needed

- 3/8 ratchet
- Drill
- 17mm Deep Socket
- 1/2" and 7/16" wrench
- 5/16 allen key or socket
- Drill bits up to 3/8"



Pull your door seal away from the cab of the truck.



Line your bracket up on your vehicle and mark the holes to be drilled with a marker.



make sure when drilling your holes you keep your drill straight. Start with a smaller bit or a universal bit. The final size of the hole will be 3/8 inch.



Once your holes are drilled insert the grip sert into the hole. You will need to tap it in as it is a snug fit. Next install the 1/4-20 hex bolt washer and 2 nuts in the grip sert.



Place your half inch wrench on the nut and your 7/16 socket on the hex bolt. You want to keep the nut from spinning as you tighten the hex bolt which will crush the grip sert against the body holding it in place.



Repeat the steps for the remaining grip serts.



Loosely attach the brackets with the provided hardware.

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Once your brackets are installed it is time to install the light bar. Starting on one side bolt the bar into the mounting cup you will want to leave it loose till you get the other side in.



Once you have the bar installed go through and tighten all the bolts down.



Replace the molding back on the vehicle.



Note: Find a suitable place for your switch to be mounted in the cab of your vehicle. Once you have done this you can connect your harness and your light will be operational.

We chose to run the harness down the top side of the molding and into the engine compartment.

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