



Description: 50" Light Bar Mount
Part Number: 851040
Application: 99-2014 Ford Superduty

Tools Needed

- 3/8 Ratchet
- Drill
- 17mm deep socket
- Drill Bits up to 3/8"
- 1/2" and 7/16" wrench
- #4 Allen bit
- ladder or step stool



Start by opening your door.



Pull your door seal away from the cab of the truck.



Place your bracket on the vehicle like shown in the above picture the leading edge of the bracket should line up with the top edge of the window seal.



With a marker mark your holes to be drilled.



Make sure when drilling your holes you keep your drill straight starting with a smaller bit or a universal bit start drilling. The final size of the hole will be 3/8 inch.



Once your holes are drilled insert the grip sert into the hole you will need to tap it in as it is a snug fit. Next install the 1/4 - 20 hex bolt washer and 2 nuts in the grip sert.



Place your 1/2 wrench on the nuts and your 7/16 wrench on the hex bolt. You will want to keep the nuts from spinning as you tighten the hex bolt which will crush the grip sert against the body.



Repeat the step for the next 2 holes.



Loosely attach the bracket with the provided hardware. Repeat the previous steps for the other side.



Once your brackets are installed it is time to install the light bar. Starting on one side bolt the bar into the mounting cup you will want to leave it loose till you get the other side in.



Slip the bar in on the opposite mounting bracket and loosely install nut on bar.



Tighten all mounting screws holding the brackets to the vehicle. Tighten nuts on bar with 17mm socket.



Re-install your door seal and route the wiring harness down top of it. The wires will feed right to the engine bay and can route your harness from there. We chose to use the factory auxiliary switches and directions for that can be found in your owners manual.



You are now done and it is time to show your new AnzoUSA Rugged Vision 52" light bar

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