



Description: 50" Light Bar Mount  
Part Number: 851041

Application: 07.5-13 Silverado, Sierra, Tahoe, Suburban, Avalanche, Yukon

**Tools Needed**

- 3/8 Ratchet
- Drill
- 17mm deep socket
- Drill Bits up to 3/8"
- 1/2" and 7/16" wrench
- #4 Allen bit
- ladder or step stool



Start by opening your door.



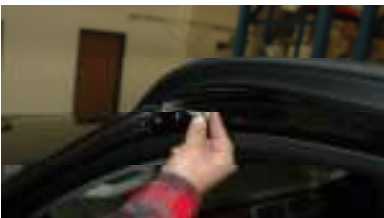
Pull your door seal away from the cab of the truck.



Line your bracket up on your vehicle and mark the holes to be drilled with a marker



Make sure when drilling your holes you keep your drill straight starting with a smaller bit or a universal bit start drilling. The final size of the hole will be 3/8 inch.



Once your holes are drilled insert the grip sert into the hole you will need to tap it in as it is a snug fit. Next install the 1/4 - 20 hex bolt washer and 2 nuts in the grip sert.



Place your 1/2 wrench on the nuts and your 7/16 wrench on the hex bolt. You will want to keep the nuts from spinning as you tighten the hex bolt which will crush the grip sert against the body.



Repeat the step for the next 2 holes.



Loosely attach the bracket with the provided hardware. Repeat the previous steps for the other side.



Once your brackets are installed it is time to install the light bar. Starting on one side bolt the bar into the mounting cup you will want to leave it loose till you get the other side in.



Tighten all your bolts up once the light bar is secure on the brackets.



Replace your body molding back on your truck.



We chose to run the harness down the top of the driverside molding and into the engine bay.



You are now done and it's time to show your new AnzoUSA Rugged Vision 52" LED bar off

*AnzoUSA™ products are covered, by a limited one (1) year warranty, to be free of manufacturer's defects. However, certain AnzoUSA™ product categories have warranty policies which differ from this standard, please contact your representative for detailed category information. Damage due to improper installation or road hazards is not covered. Seller and manufacturers' only obligations shall be to replace the product proven to be defective. Neither seller nor manufacturer shall be liable for any injury, loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using, user shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith.*