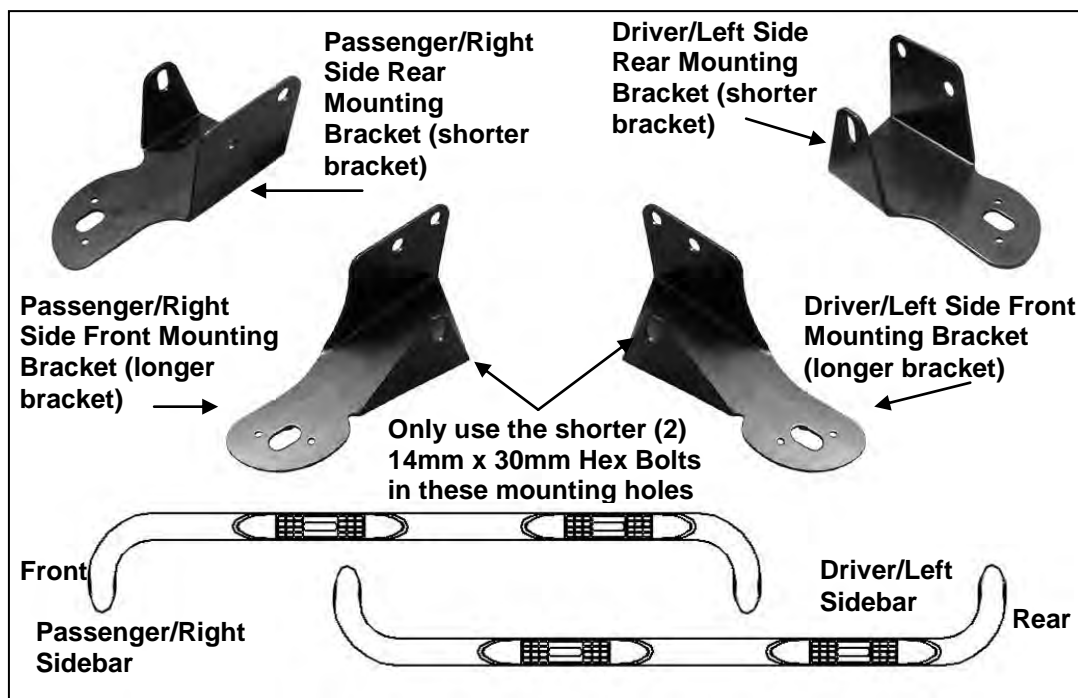


**1998-2005 MERCEDES BENZ ML CLASS
PART# 200001/200001-2**

PARTS LIST:

1	Driver/Left Sidebar	4	1/2" x 1-1/2" OD x 1/8" Flat Washers
1	Passenger/Right Sidebar	4	1/2" Lock Washers
1	Driver/Left Front Mounting Bracket	10	14mm x 45mm Hex Bolts
1	Passenger/Right Front Mounting Bracket	2	14mm x 30mm Hex Bolts (Front Brackets Only)
1	Driver/Left Rear Mounting Bracket	24	14mm x 44mm OD x 3mm Flat Washers
1	Passenger/Right Rear Mounting Bracket	12	14mm Lock Washers
4	1/2" x 2" Hex Bolts	12	14mm Hex Nuts

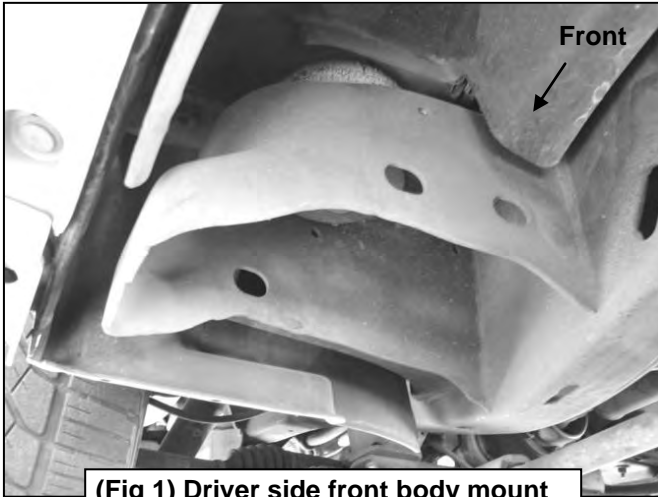


PROCEDURE:

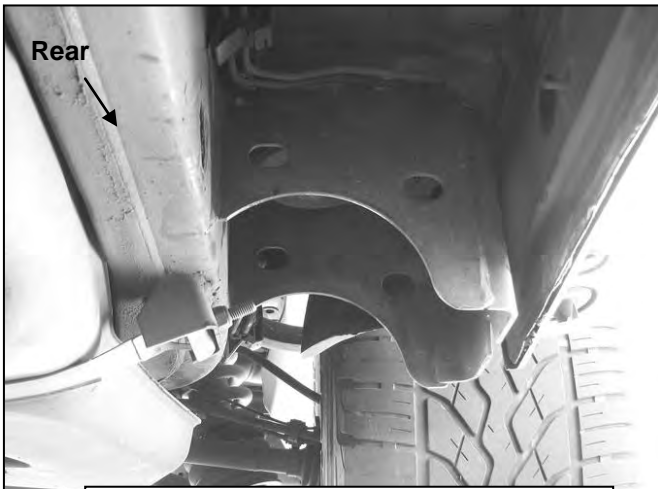
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. SEE ILLUSTRATION ON PAGE 4 FOR MORE INFO.**
- Remove the factory hex bolts securing the plastic rocker panel cover on the driver side to the vehicle, **(Fig 9)**. Place the cover on a clean surface.
- Position the driver side front bracket up to the underside of the body mount-frame channel, **(Fig 1)**. Bolt the Bracket to the back of the frame channel with (2) 14mm x 45mm Hex Bolts, (4) 14mm Flat Washers, (2) 14mm Lock Washers and (2) 14mm Hex Nuts, **(Fig 2)**. Insert (1) 14mm x 30mm Shorter Hex Bolt with (2) 14mm Flat Washers, (1) 14mm Lock Washer and (1) 14mm Hex Nut into the front tab on the Mounting Bracket and into the frame channel. Do not tighten hardware at this time. **IMPORTANT:** Only use the (2) shorter 14mm x 30mm Hex Bolts in the forward mounting location for the driver side and passenger side Front Mounting Brackets.
- Next, install the driver side Rear Mounting Bracket, **(Fig 3)**, as per the directions in Step 3 with the included (3) 14mm x 45mm Hex Bolts, (6) 14mm Flat Washers, (3) 14mm Lock Washers and (3) 14mm Hex Nuts, **(Fig 4)**. Do not tighten hardware at this time.
- Select the driver Sidebar and carefully place it in position on top of the Brackets. Bolt the Sidebar to the Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers, **(Fig 9)**.
- Align Sidebar properly and tighten all hardware.
- Repeat Steps 2 – 6 for passenger Sidebar installation, **(Figures 5 - 9)**.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. **For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar. **For gloss black finishes:** Mild soap may be used to clean Sidebar.

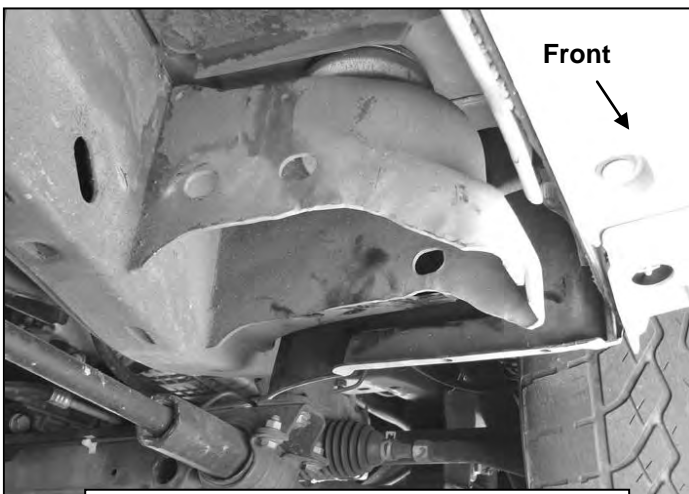
Driver Side Installation Pictured



(Fig 1) Driver side front body mount pictured after plastic cover removed

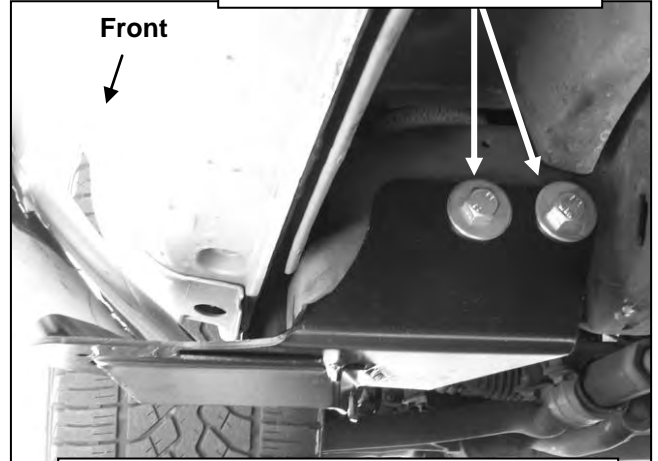


(Fig 3) Driver side rear body mount pictured after plastic cover removed



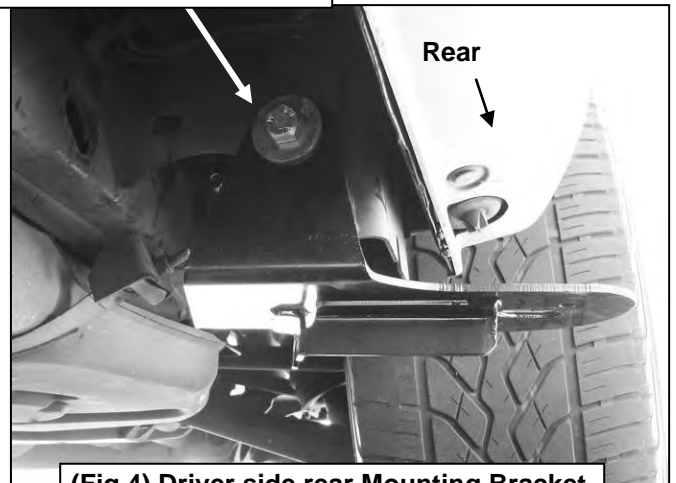
(Fig 5) Passenger side front body mount pictured after plastic cover removed

- (2) 14mm x 45mm Hex Bolts
- (4) 14mm Flat Washers
- (2) 14mm Lock Washers
- (2) 14mm Hex Nuts



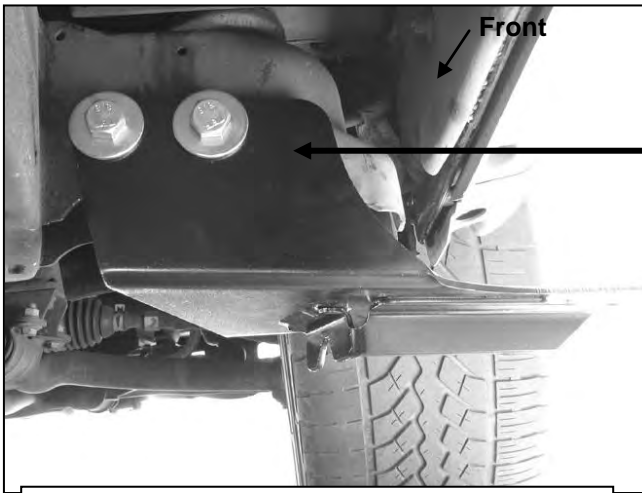
(Fig 2) Driver side front Mounting Bracket pictured after plastic cover removed

- 14mm x 45mm Hex Bolt
- (2) 14mm Flat Washers
- 14mm Lock Washers
- 14mm Hex Nuts



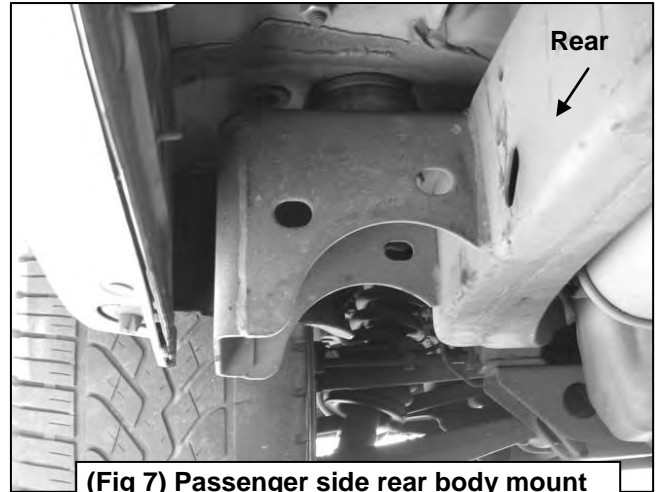
(Fig 4) Driver side rear Mounting Bracket pictured after plastic cover removed

Passenger Side Installation Pictured

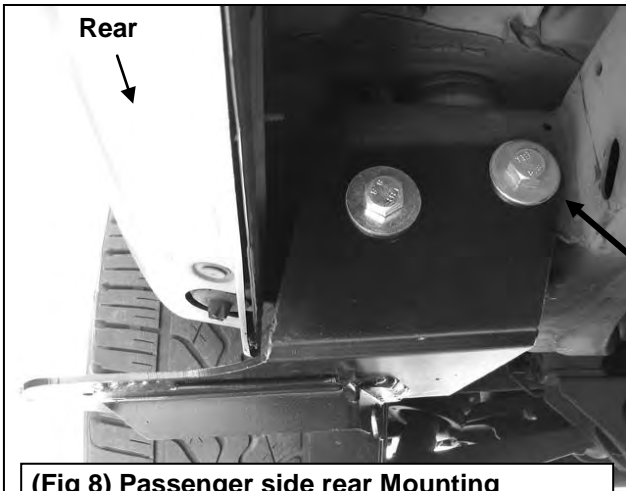


- (2) 14mm x 45mm Hex Bolts
- (4) 14mm Flat Washers
- (2) 14mm Lock Washers
- (2) 14mm Hex Nuts

(Fig 6) Passenger side front Mounting Bracket pictured after plastic cover removed

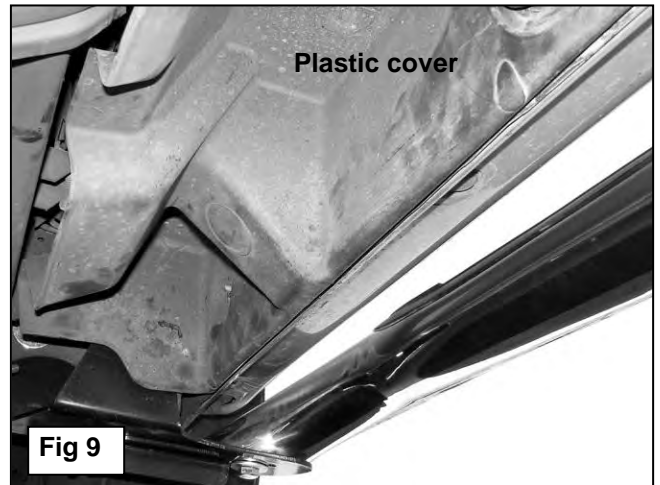


(Fig 7) Passenger side rear body mount pictured after plastic cover removed



- (2) 14mm x 45mm Hex Bolts
- (4) 14mm Flat Washers
- (2) 14mm Lock Washers
- (2) 14mm Hex Nuts

(Fig 8) Passenger side rear Mounting Bracket pictured after plastic cover removed



- 1/2" Hex Bolts
- 1/2" Lock Washers
- 1/2" Flat Washers



Complete Installation

