

INSTALLATION MANUAL

2055120

Level of Difficulty

Easy

This is the first of two manuals required to complete this installation. The second manual is included with your running boards / side steps.

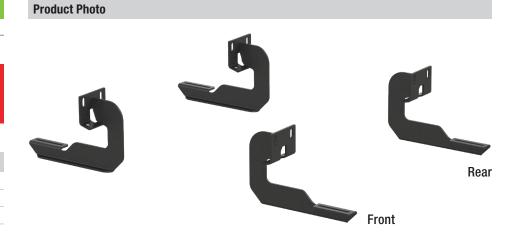
Parts List			
4	VersaTrac [™] mounting bracket, universal		
8	Clip nut, M8		
16	Hex bolt, M8 (S)		
16	Flat washer, M8 (S)		
16	Lock washer, M8 (S)		
8	Hex nut, M8 (S)		
8	Hex bolt, M8 (B)		
8	Flat washer, M8 (B)		
8	Lock washer, M8 (B)		
8	Hex nut, M8 (B)		
(0)	Other bandons (D) Disable bandons		

(S) = Silver hardware, (B) = Black hardware Running boards / side steps sold separately

Tools Required			
Ratchet	Socket set		
Torque wrench	Socket extension		
Level			

Torque Specifications			
	M6 bolt	3 ft-lbs.	
Metric	M8 bolt	7 ft-lbs.	
	M10 bolt	16 ft-lbs.	
SAE	M12 bolt	28 ft-lbs.	
	1/4" bolt	3 ft-lbs.	
	5/16" bolt	7 ft-lbs.	
	3/8" bolt	16 ft-lbs.	
	7/16" bolt	20 ft-lbs.	
	1/2" bolt	28 ft-lbs.	

Use above torque setting unless otherwise noted



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

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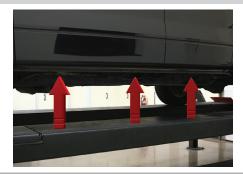
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Step 1

Starting on the driver side, locate the three mounting tabs along the bottom edge of the vehicle body.

The installation will use the first and third mounting tabs





Step 2

Starting at the front driver-side mounting location, insert two M8 clip nuts into the rectangular hole and align them over the adjacent round holes.

Place a bracket onto the vehicle and secure the top portion with two silver M8 hex bolts, lock washers and flat washers.

Snug the hardware, but do not fully tighten.





Step 3

Finish securing the front mounting bracket to the vehicle by inserting two silver M8 hex bolts and flat washers from the bottom side of the bracket and secure with two silver M8 lock washers, flat washers and hex nuts on the top side.



Step 4

Repeat steps 2 and 3 to install the rear bracket over the second mounting tab location from step 1.

Repeat steps 1 through 4 on the passenger side of the vehicle.

Note: To complete the installation, refer to the manual included with your running boards / side steps.



