

# **INSTALLATION MANUAL**

2055126

This is the first of two manuals required to complete this installation. The second manual is included with your side bars / running boards.

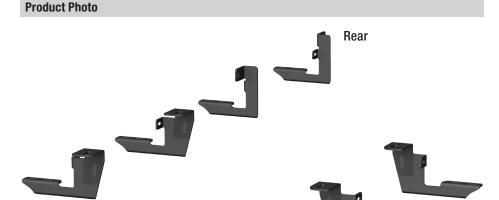
#### **Level of Difficulty**

Easy

| Parts List |   |  |
|------------|---|--|
| 1          | Driver / left running board                         |  |
| 1          | Passenger / right running board                     |  |
| 1          | Driver / left mounting bracket, front               |  |
| 1          | Driver / left<br>mounting bracket, rear             |  |
| 1          | Passenger / right side<br>mounting bracket, front 1 |  |
| 1          | Passenger / right side mounting bracket, front 2    |  |
| 1          | Passenger / right side mounting bracket, middle     |  |
| 2          | Passenger / right side mounting bracket, rear       |  |
| 1          | Thread set tool, M8                                 |  |
| 3          | Threaded insert, M8                                 |  |
| 24         | Hex bolts, M8 - 1.25 x 25mm                         |  |
| 24         | Flat washer, M8                                     |  |
| 24         | Lock washer, M8                                     |  |
| 10         | Clip nuts, M8                                       |  |
| 2          | Plastic bolt retainer, M10                          |  |
| 2          | Bolt plate, M10 - 1.50 x 35mm                       |  |
| 2          | Flat washer, M10                                    |  |
| 2          | Lock washer, M10                                    |  |
| 2          | Hex nut, M10  |  |
| 2          | Plastic bolt retainer, M12                          |  |
| 2          | Bolt plate, M12 - 1.75 x 40mm                       |  |
| 2          | Flat washer, M12                                    |  |
| 2          | Lock washer, M12                                    |  |
| 2          | Hex nut, M12  |  |

| Tools Required  |                      |  |  |
|-----------------|----------------------|--|--|
| Torque wrench   | Socket, 13mm         |  |  |
| Extension       | Socket, 16mm         |  |  |
| 5/16" drill bit | Socket, 18mm         |  |  |
| 7/16" drill bit | Flathead screwdriver |  |  |

\*Running boards sold separately



Front

#### NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

#### Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes,

polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

#### **Product Registration and Warranty**

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| Torque Specifications                           |            |  |  |
|---|------------|--|--|
| M8 bolt   | 7 ft-lbs.  |  |  |
| M10 bolt  | 16 ft-lbs. |  |  |
| M12 bolt  | 28 ft-lbs. |  |  |
| Use above torque setting unless otherwise noted |            |  |  |



## Step 1

Starting on the driver side, locate the two mounting points on the underside of the vehicle.



## Step 2

Locate the driver-side, front mounting bracket and remove the hole plug and insert n M10 bolt plate. Slide a plastic bolt retainer over the threads of the bolt plate to secure the bolt plate in place.

Slide an M8 clip nut over the lower mounting point.

## NOTICE

The lower mounting holes may need to be enlarged to 5/16" to allow for an M8 hex bolt to fit.





# Step 3

Place the front, driver-side mounting bracket over the mounting points.

Secure the top mounting point using an M10 flat washer, M10 lock washer and M10 hex nut.

Finish securing the the bracket using an M8 hex bolt, M8 lock washer and M8 flat washer.

Snug the hardware, but do not fully tighten.





## Step 4

Locate the driver-side, rear mounting point. Insert an M12 bolt plate into the upper mounting point. Slide a plastic bolt retainer over the threads of the bolt plate to hold the bolt plate in place.

Slide an M8 clip nut over the lower mounting hole.

Place the driver-side rear mounting bracket over the mounting points and secure the bracket to the upper mounting point using an M12 flat washer, M12 lock washer and M12 hex bolt. Secure the lower mounting point using an M8 hex bolt, M8 lock washer and M8 flat washer.

Snug the hardware, but do not fully tighten.

# NOTICE

Some vehicles may require the lower mounting hole to be drilled. Mark the location of the lower slot on the pinch weld and drill a 5/16" hole. Install the bracket using the supplied M8 clip nut, hex bolt, lock washer and flat washer, as instructed.

# NOTIC<u>E</u>

To complete the installation, refer to the manual included with your running boards / side steps.





