

INSTALLATION MANUAL

2055151

Level of Difficulty

Easy

This is the first of two manuals required to complete this installation. The second manual is included with your running boards / side steps.

Parts List

| | |
|----|-------------------------------------|
| 2 | VersaTrac™ mounting bracket, front |
| 2 | VersaTrac™ mounting bracket, middle |
| 2 | VersaTrac™ mounting bracket, rear |
| 12 | Hex bolt, M8 - 1.25 (S) |
| 12 | Flat washer, M8 (S) |
| 12 | Lock washer, M8 (S) |
| 12 | Hex nut, M8 - 1.25 (S) |
| 12 | Hex bolt, M8 - 1.25 (B) |
| 12 | Flat washer, M8 (B) |
| 12 | Lock washer, M8 (B) |
| 12 | Hex nut, M8 - 1.25 (B) |

(S) = Silver hardware, (B) = Black hardware

Running boards / side steps sold separately

Tools Required

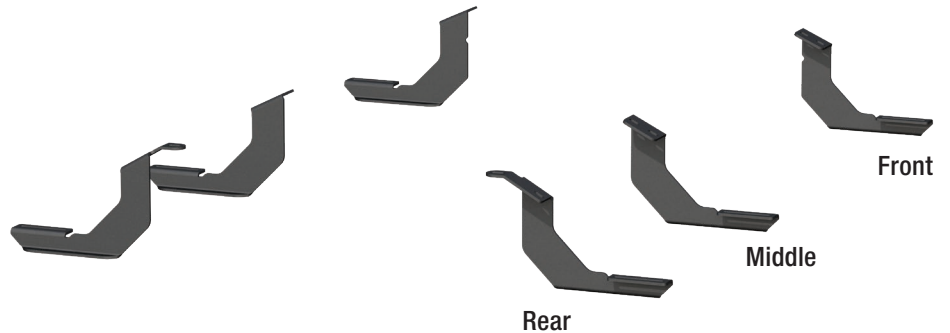
| | |
|---------------|------------------|
| Ratchet | Socket set |
| Torque wrench | Socket extension |
| Level | -- |

Torque Specifications

| | | |
|--------|------------|------------|
| Metric | M6 bolt | 3 ft-lbs. |
| | M8 bolt | 7 ft-lbs. |
| | M10 bolt | 16 ft-lbs. |
| | M12 bolt | 28 ft-lbs. |
| SAE | 1/4" bolt | 3 ft-lbs. |
| | 5/16" bolt | 7 ft-lbs. |
| | 3/8" bolt | 16 ft-lbs. |
| | 7/16" bolt | 20 ft-lbs. |
| | 1/2" bolt | 28 ft-lbs. |

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Product Registration

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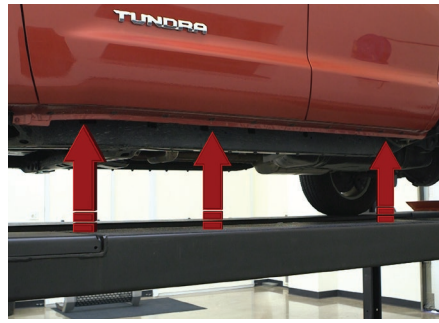
warranty.curtgroup.com/surveys

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Step 1

Starting on the driver side, locate the factory-threaded holes along the bottom inside edge of the vehicle body.

This installation will use the first, second and fifth mounting tabs.



Step 2

Each bracket has a specific mounting location. The front bracket is bent at the mounting point. The middle bracket has a rectangular head. The rear bracket has a half-moon cutout.

Be sure to check each bracket before mounting to the vehicle.



Step 3

Starting at the front driver-side mounting location, locate the threaded holes on the inside of the body panel.

Attach the front bracket to the vehicle using two silver M8 hex bolts, lock washers and flat washers.

Snug the hardware, but do not fully tighten.



Step 4

Repeat step 3 to install the middle and rear brackets over the mounting hole locations from step 1.

Repeat steps 1 through 4 on the passenger side of the vehicle.

Note: To complete the installation, refer to the manual included with your running boards / side steps.

