

Parts List

1	Driver / left side bar
1	Passenger / right side bar
2	Mounting bracket, front
2	Mounting bracket, rear
2	Support bracket, front
2	Support bracket, rear
2	T-bolt, 10mm x 40mm
4	Hex bolt, 10mm x 30mm
2	Hex bolt, 10mm x 35mm
10	Flat washer, 10mm x 25mm
6	Lock washer, 10mm
6	Hex nut, 10mm
2	Hex bolt, 12mm x 30mm
4	Hex bolt, 12mm x 50mm
8	Flat washer, 12mm x 25mm
6	Lock washer, 12mm
1	Hex nut, 12mm
1	Lock nut, 12mm

Level of Difficulty

Easy

Scan
for helpful
install tips**Product Image****Notes and Maintenance**

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For gloss black finishes, mild soap may be used to clean the product.

Procedure

1. Remove the body mount bolts from front and rear mounts underneath cab of truck and discard washer stacks. Do not discard factory bolts.
 2. Bolt the front mounting brackets (shorter) and the rear mounting brackets (longer) to the body mounts using the factory body mount bolts. See figure below.
 3. Bolt the front support bracket to the factory hole on the inside frame using 12mm x 50mm bolts with 12mm lock washers, flat washers and hex bolts. Bolt the front support bracket to the front mounting bracket using 10mm hardware.
 4. Insert a T-bolt into the factory hole on the inside of the rocker panel. Secure the rear support bracket using 10mm hardware.
 5. Fasten the side bars to the mounting brackets using 12mm x 50mm and 12mm hardware.
 6. Adjust the side bar so that it is level and centered. Torque the 12mm bolts to 65 ft-lbs. and 10mm hardware to 30 ft-lbs. Do not use impact tools.
 7. Repeat process for passenger side of vehicle to complete installation.
 8. Congratulations on the installation of your new ARIES 3" round side bars. With the side bars installed, periodic inspections should be performed to ensure all mounting hardware remains tight.
- To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

