



INSTALLATION INSTRUCTIONS

4042 CHEVROLET/GMC

88-98 PICK UP 92-99 SUBURBAN 95-99 TAHOE

95-99 YUKON

PARTS LIST

(1) FRONT ARIES BAR
(2) FRAME BRACKETS
(2) BRACE BRACKETS
(4) 1/4" X 1 CAP SCREWS

(6) 7/16" X 1 1/4" HEX BOLTS
(6) 7/16" HEX NUTS
(12) 7/16" FLAT WASHERS
(4) 1/4" NYLOCK NUTS

INSTALLATION OF BOTTOM FRAME BRACKET

Remove tow hooks from front of vehicle.

Using the bolts that held the tow hooks in place (two bolts per hook) attach the mounting brackets as per diagram1 below. Don't fasten too tightly to allow for adjustment.

INSTALLATION OF BRACE BRACKETS

Remove 3 bumper mounting bolts from the front of the frame and the 2 side support bracket bolts from each side of the vehicle. Lower the bumper so you can see upper bolts that secure the bumper to the bumper mounting brackets. Position large hole of top bracket to upper bumper bolt. Replace the bumper to its original position and position small hole of the brace bracket to the middle plate of the front bar. Adjust bracket bolts, replace bumper and tighten all bolts.

INSTALLATION OF FRONT BAR

Line up the 3 holes on the lower portion of the front bar with the 3 holes on the frame mounting brackets (outer edge). Using the 7/16" hex bolts, nuts and washers, fasten the front bar to the mounting brackets, leaving loose for adjustment.

NOTE: IT IS ADVISABLE TO RE-CHECK ALL FASTENERS FOR TIGHTNESS AFTER ONE WEEK.

DIAGRAM 1 DRIVERS SIDE SHOWN

DIAGRAM 2 BRACE BRACKETS

