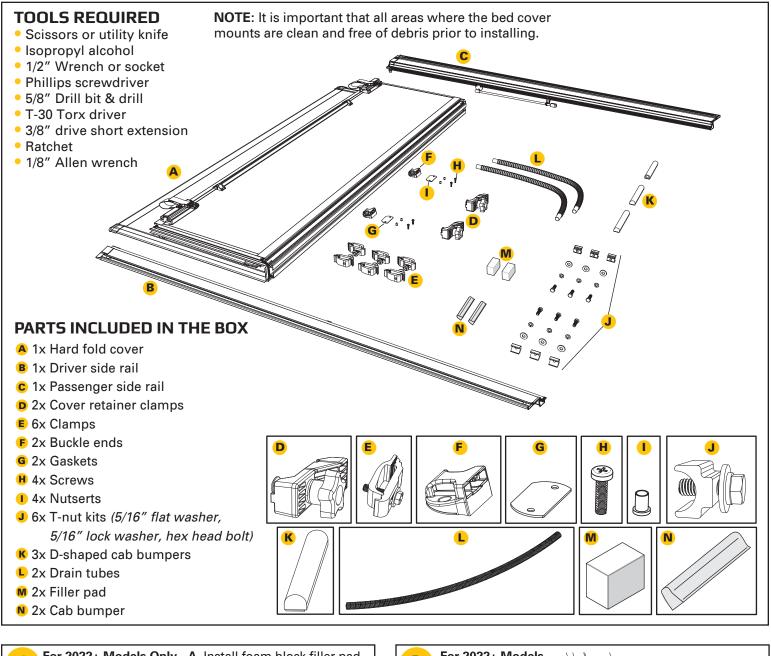


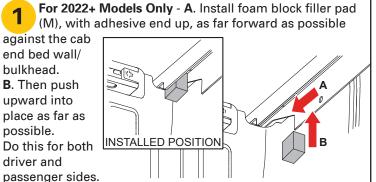
#### 2007-2021 & 2022+ TOYOTA TUNDRA MX4 TS

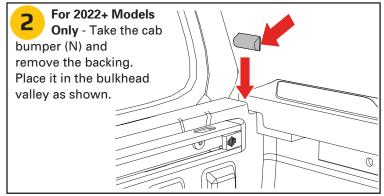
INSTALLATION SHEET

Any damaged or missing parts? Parts will be shipped to you directly. Call 818-365-9000 Mon - Fri 8:30 am - 6:00 pm EST

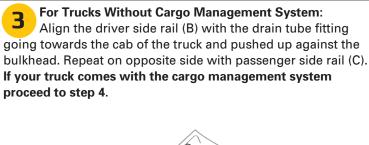
or email support@bakindustries.com

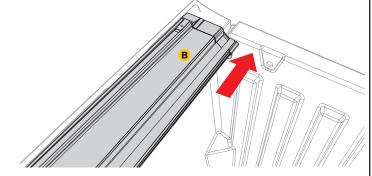




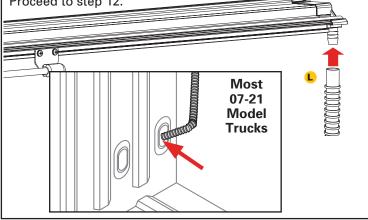


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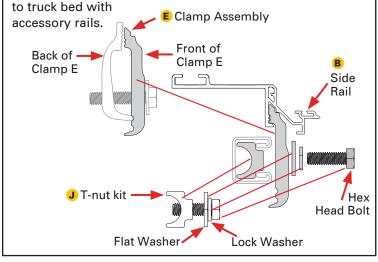




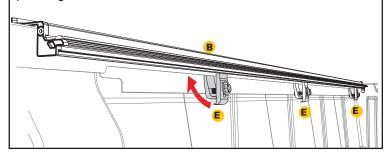
Attach the drain tubes (L) to the front of the side rails (B & C) to allow water to be diverted out of the truck bed via the rail. Drill a 5/8" hole through the rubber plug in the bulkhead on driver and passenger side, then run the end of the drain tube through the 5/8" hole in plug. Proceed to step 12.



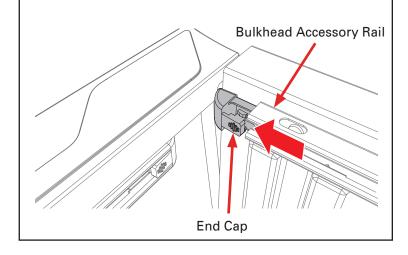
**7** Breakdown of Clamp Parts: Use front of clamp from clamp (E) and hex head bolt, flat washer and lock washer from T-nut kit (J) when installing side rails (B & C)



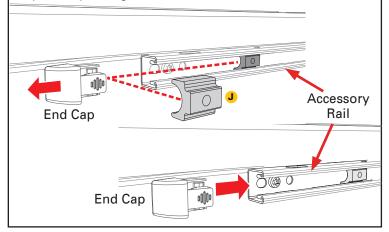
Use three of the clamps (E) to attach the driver side rail (B) to the bed rail. Position the top L shaped portion of the driver side rail (B) on the top of your truck bed rail. Position one clamp (E) 6-8 inches from the bulkhead, one clamp (E) in the middle and one clamp (E) as close to the tailgate as possible. **Note:** It is easier to install the rail if you start tightening the middle clamp first. Tighten the bolts to 10 ft/lbs of torque with a 1/2" wrench or socket. **CAUTION: Do NOT overtighten**. Repeat on passenger side rail (C).

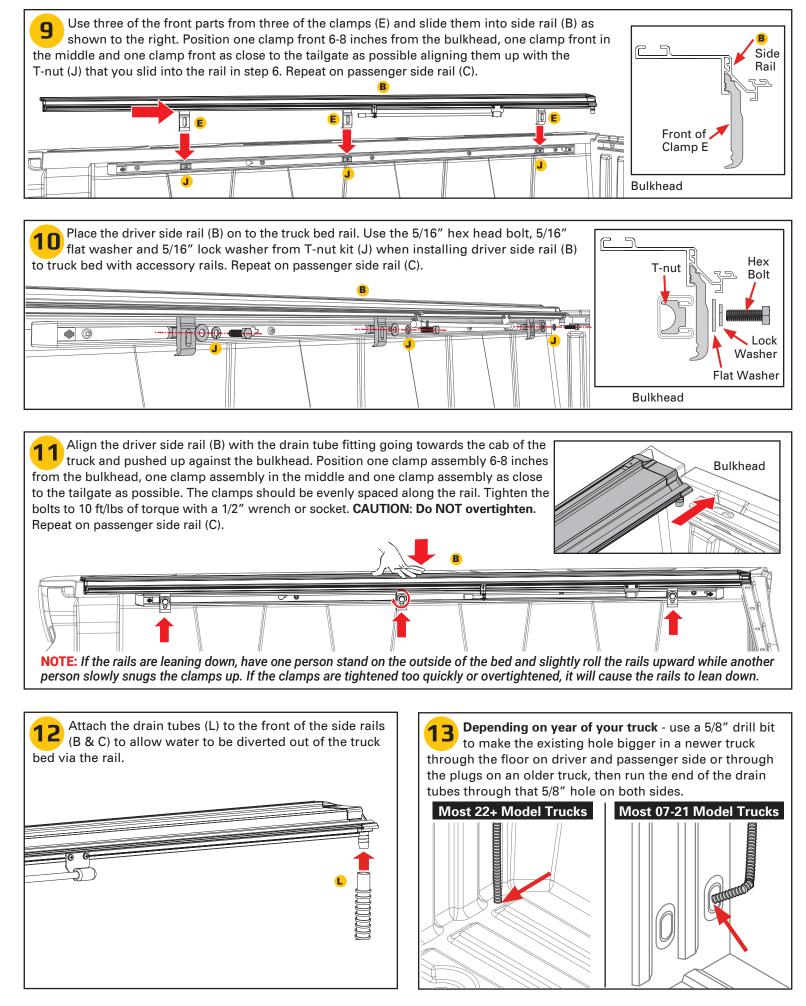


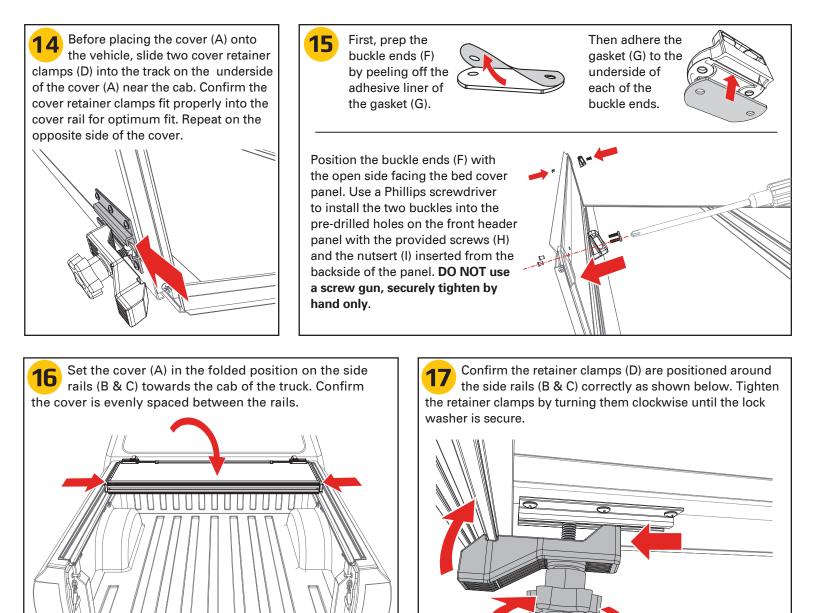
**For Trucks With Cargo Management System**: Remove the factory end caps from both ends of the bulkhead utility rail.



**B** Installing T-nut Kits in Cargo Management System: Remove the factory end cap from tailgate end of the accessory rail. Insert three T-nut kits (J) into the end of the accessory rail and put the end cap back in. Repeat on passenger side.







# WARNING (

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#### DO NOT TRY TO SECURE THE COVER WITH THE RETAINER CLAMPS ON TO THE FRONT CARGO RAIL (REFER TO STEP 15 FOR CORRECT POSITIONING)

Unfold the cover (A) towards the tailgate. Then confirm each panel is centered side to side and front to back on the truck bed. If adjustments are needed, loosen the cover retainer clamps (D) and shift the cover until positioned correctly. The rear edge of the cover and tailgate seal should rest on top of the tailgate. For proper sealing, the tail panel will overlap by .5".

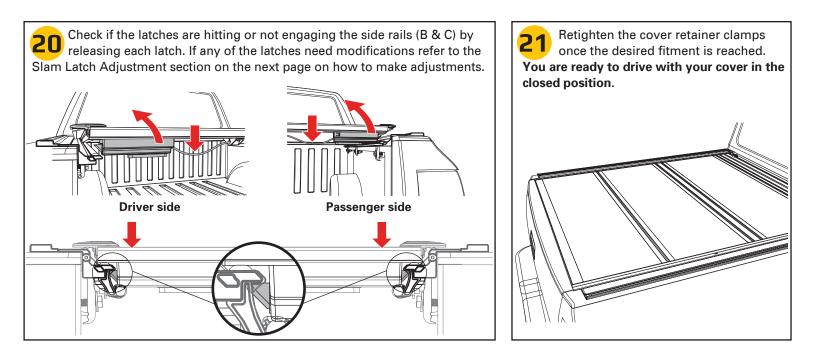


**Power Tailgates:** If your truck has a powered opening or closing tailgate ensure the tailgate functions properly with the cover closed and if needed adjust the cover towards the truck cab.

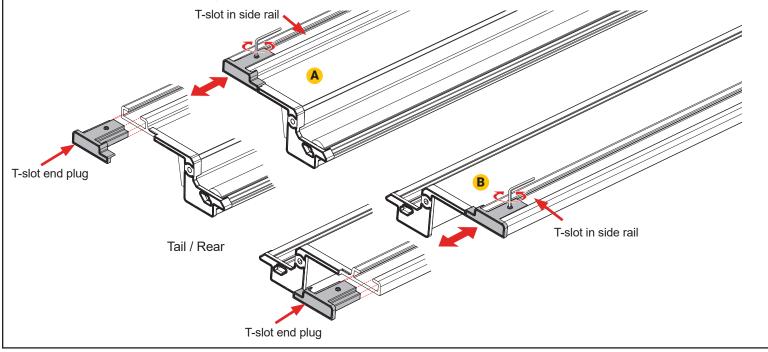
With the bed cover in the folded position, clean the area where the three D-shaped cab bumpers (K) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then install the cab bumpers along the top edge of the cover where it meets the truck cab. Apply pressure to all bumpers to make sure the

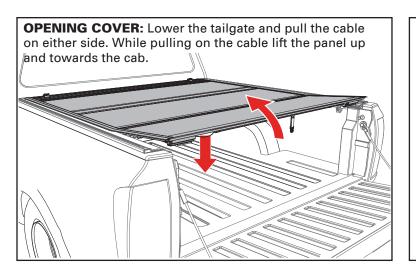


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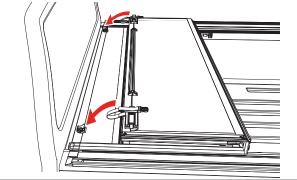


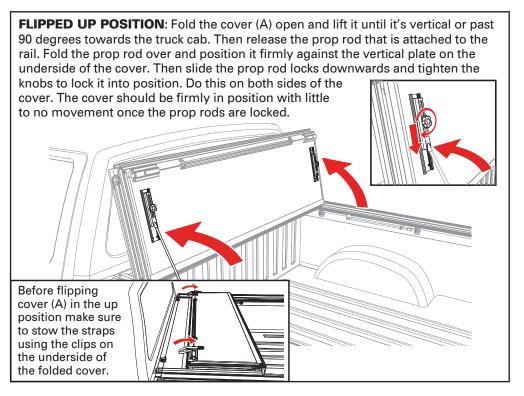
Once you are ready to install your accessory into the T-slot rails by sliding it through the rear slots in rails (A & B), remove the T-slot end plug using an 1/8" Allen wrench and sliding it out of each rear/tail end of rails (A & B). Once you have installed your accessory in each rail (A & B), re-install one T-slot end plug in the rear/tail end of each side rail at this time. Then tighten down the set screw in each T-slot end plug with a 1/8" Allen wrench.



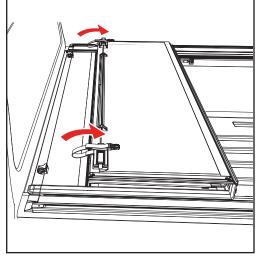


**FOLDED UP POSITION:** To drive with the cover (A) in the folded up position, use the straps and buckles provided with the cover. Attach the buckle at the bulkhead, then pull the strap to take up the slack and secure the cover.

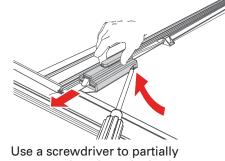




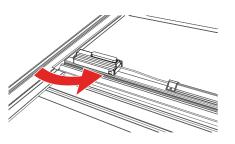
**CLOSING COVER:** To drive with the cover (A) closed, unhook the buckles and straps from the bulkhead. Stow the straps using the clips on the underside of the folded cover. Fold all panels towards the tailgate making sure that all latches are engaged.



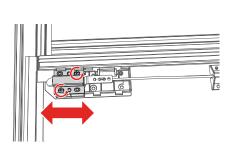
### ADJUSTING SLAM LATCH



pry open the tab on the latch housing. At the same time slide the housing away from the latch assembly.



**Note**: that the tab is located on the opposite side of the housing on the passenger side of the cover.



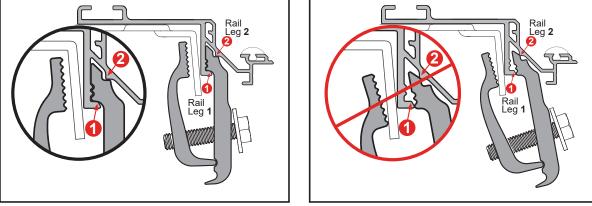
With the latch cover removed, loosen the screws and move the latch bracket to adjust. Retighten the screws. Slide the latch housing back on.

#### **TROUBLESHOOTING TIPS**

**Leaning Rails**: Improper engagement of the clamps can cause the rails to appear tilted inward. To ensure the clamps are properly installed loosen the nut. Adjust the clamp(s) until you have full engagement of sections 1 & 2, as shown below. When the clamp and rail are properly engaged an audible click will be heard. Overtightening the bolt can also contribute to tilted rails. **Do NOT over torgue the bolt**.

PROPER RAIL & CLAMP ENGAGEMENT

# Rail IMPROPER RAIL & CLAMP ENGAGEMENT



**Water Intrusion**: Make sure the retaining clamps are tight and properly engaged to the side rails. Check that the bulkhead seal is in place and the cover is resting on it. Make sure that all latches are engaged to the side rails and adjust if needed. Check that the side rails are installed flush with the top of the bed rail.

**Sticking Latch**: The cable could be pinched in or under the cable guide extrusion. Loosen the three screws on the center cable cover (bar), located in the middle of the panel. Slightly lift up on the cable guide extrusion. Pull on both sides of the cable.

Wavy Side Seal: The seal may be wavy when removed from the box. Allow ample sunlight for seal to lay flat and relax.

#### **CARE AND MAINTENANCE**

The truck bed cover requires occasional cleaning with mild automotive soap and water only. Avoid using abrasive cleaners as they may dull the finish. Some chemicals and fluids such as insect repellents, oils, solvents, and lubricants could potentially damage the rubber hinges and seals and void the warranty.

#### CAUTION

Always read the ingredients of any product you are using to clean your truck bed cover. Make sure that you use only products that are safe for use with rubber. Many cleaners contain chemicals that could permanently discolor or damage your hinges and seals.

Periodically check that your cover is securely attached to your truck bed and working as intended. Inspect all hardware such as clamps and cover retainer clamps to ensure they are properly installed and working as intended. Covers that are used at high frequency or subject to rough roadways and/or heavy vibration conditions may cause the cover to require adjustment.

It is also recommended that you regularly inspect and service each panel latch. Clean away any excess dirt or grime. Ensure all latches move freely in and properly engage the side rail to provide optimal performance and security.

#### **SAFETY INSTRUCTIONS**

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover or framework.
- DO NOT operate vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the truck bed with the cover in the fully closed position.
- The cover is not airtight. Special care is required to keep cargo clean and dry.
- Truck bed covers will not prevent theft of contents inside the truck bed.
- For load ratings check the truck and racks owner's manual. When calculating the weight of cargo, be sure to include occupants and the cover. The MX4 TS truck bed cover with rack system = 100 lbs.
- To prevent damage or loss of cargo when driving, check that the cross bars and cargo are securely fastened. Loading cargo on
  the roof rack will increase the vehicle's center of gravity. Avoid high speeds, sudden starts, sharp turns, sudden braking, or
  abrupt maneuvers: otherwise, it may result in a loss of control. If driving for a long distance, on rough roads, or at a high speed,
  occasionally stop the vehicle and make sure the cargo remains in place. Do NOT ever exceed the maximum vehicle capacity
  when loading the vehicle.

## LIMITED WARRANTY

#### WARRANTY COVERAGE

This truck bed cover is warrantied against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

MX4 TS - The truck bed cover carries a limited warranty for five (5) years from the original date of purchase, subject to the terms below.

#### WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

#### WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

#### WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

#### WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

#### WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

https://realtruck.com/bak-warranty



