2010-2013 Camaro SS V8

2010-2011 Camaro RS V6

High Flow After Cat X-Pipe

Part # 4023,4024

Special Tools Required:

- Sawz-all, hack saw, or air powered cut off wheel

Install Time:

Approximately 1 Hour

Difficulty:

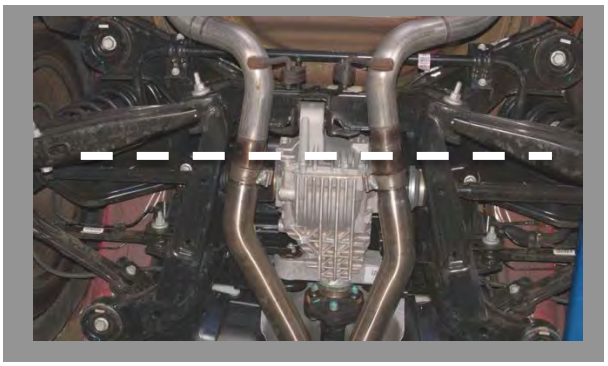
2 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

STEP 1

- Disconnect the negative battery terminal in the trunk. Place a rag over the trunk latch so the lid won't latch with the battery disconnected.

STEP 2



- Cut the stock exhaust pipes 1-1/2" forward of where the rear end cover bolts to the third member. Use a sawz-all or air powered cut off wheel to cut the pipes.

STEP 3

- Remove the 4 bolts that retain the flat black brace just forward of the rear end. Remove the brace.
- Loosen the clamps at the front where the mid pipes connect to the stock resonator pipe section and remove the entire resonator pipe section.

STEP 4

- Re-use the stock clamps at the mid pipes, lift the BBK X-Pipe section into place and slide the stock clamps in place to support the front of the x-pipe.
- Re-install the flat black brace with the bolts but leave loose. This will support the back of the X-Pipe section while you assemble the rear pipe sections.

STEP 5

- Continue installing the rear pipe sections that will connect to the axle back portion of the system. Slide the supplied clamps onto the X-Pipe section and install the rear pipes to the X-Pipe and axle back pipes. The rear pipe with the shorter leg before the first bend is the passenger side.

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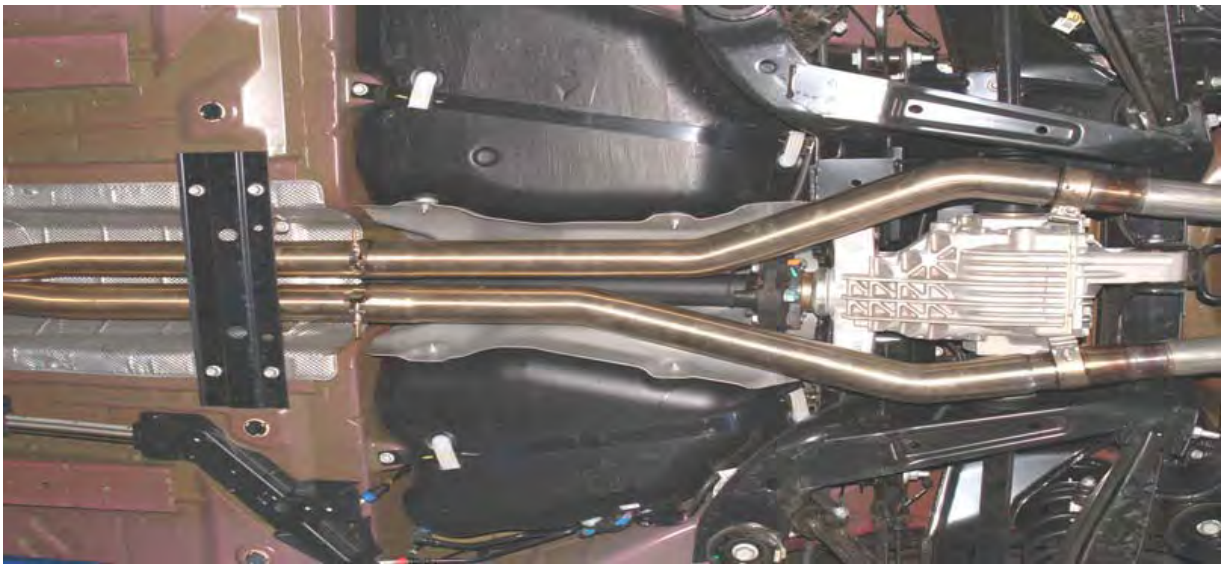
STEP 6

- Using the supplied clamps at the axle back portion, connect the pipes together. Tighten the bolts at the flat black brace and place a ½" spacer under the X-Pipe section to begin securing the clamps.
- Position the rear pipe sections for best fitment and then tighten all the clamps. Remove the installed spacer under the X-Pipe.

STEP 7

- Rear pipes are designed to fit the stock axle back portion of the exhaust system. When installing some aftermarket axle back systems, welding could be required at the rear connection point. Re-connect the negative battery terminal and start the engine to check for any leaks.



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