



Installation Instructions Rear Bumper End Caps

Vehicle Application:
Jeep® Wrangler 2-Door & Unlimited 2007-2017
Part Number 44941

Installation Tips

Before you begin installing your new Modular Bumper End Caps, please read all the instructions thoroughly.

WARNING Do not rely in any way on the components of this product to protect against injury or death in the event of an accident. Never operate the vehicle in excess of manufacturer’s specifications.

Read and follow, precisely, all installation instructions provided when installing this product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.



WEAR SEAT BELTS AT ALL TIMES

CAUTION Safety glasses should be worn at all times when installing this product.

Tools		Installation Time	Support
Safety Glasses	13mm - 17mm - 18mm Wrench	1-1/2 hours	We're here to help! Go to www.Bestop.com and click on "Contact Us"
Ratchet	5mm Allen Wrench	Skill Level	
	13mm - 17mm - 18mm 19mm sockets	3 - Moderately Difficult	



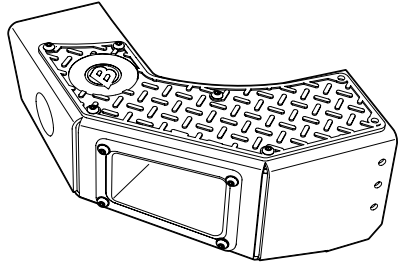
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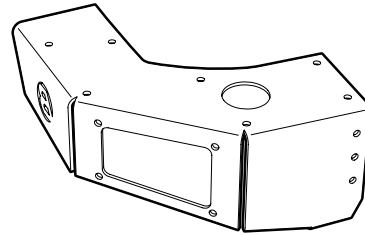
Parts List

- Required parts for installation

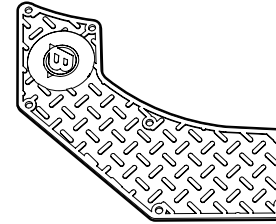
Sections 2 to 4 | Bumper, Rear End Cap Assembly - Left, Part #550.23 | Pages 5 to 7 of Guide



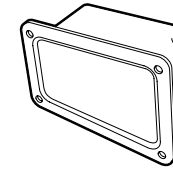
Bumper, Rear End Cap
Assembly - Left
Part #550.23
Qty. 1



Rear Bumper End Cap - Left
Part #522.23
Qty. 1



Step Pad - Left
Part #522.27
Qty. 1

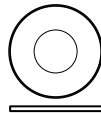


Step Pocket - Left
Part #522.25
Qty. 1

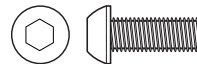
Parts Bundle Part #549.83



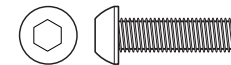
M8 Nylon Lock Nut
Part #470.06
Qty. 6



M8 Flat Washer
Part #484.93
Qty. 6



M8-1.25x20
Button Head Socket Screw
Part #431.59
Qty. 1



M8-1.25x25
Button Head Socket Screw
Part #413.69
Qty. 5



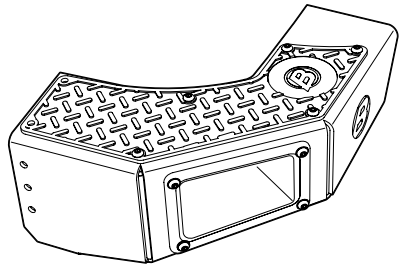
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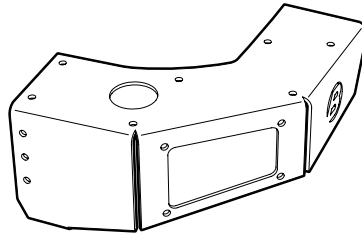
Parts List

- Required parts for installation

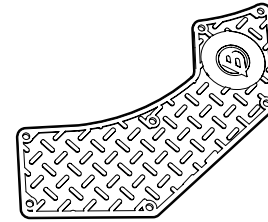
Sections 2 to 4 | Bumper, Rear End Cap Assembly - Left, Part #550.24 | Pages 5 to 7 of Guide



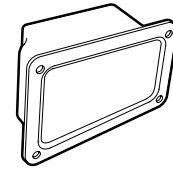
Bumper, Rear End Cap
Assembly - Left
Part #550.24
Qty. 1



Rear Bumper End Cap - Right
Part #522.24
Qty. 1



Step Pad - Right
Part #522.28
Qty. 1

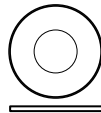


Step Pocket - Right
Part #522.26
Qty. 1

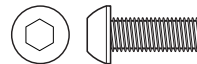
Parts Bundle Part #549.83



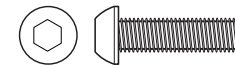
M8 Nylon Lock Nut
Part #470.06
Qty. 6



M8 Flat Washer
Part #484.93
Qty. 6

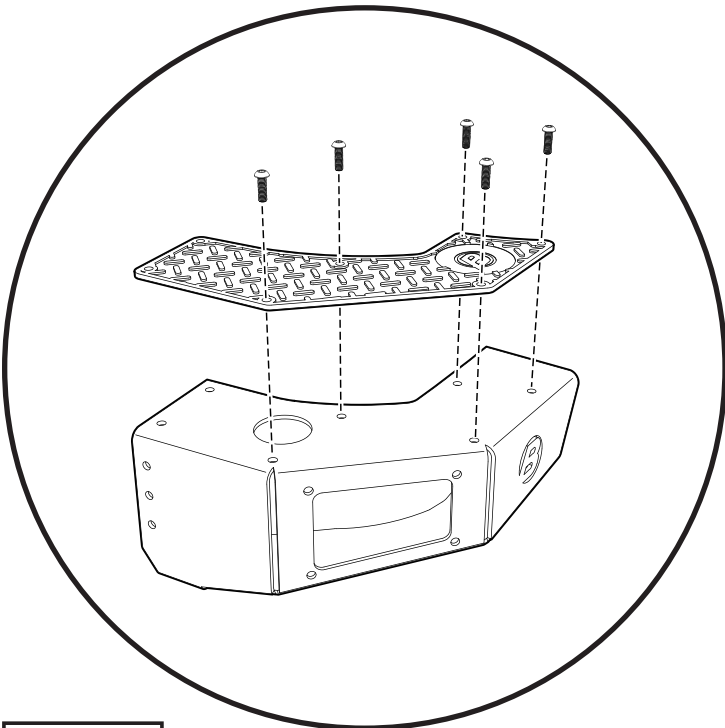


M8-1.25x20
Button Head Socket Screw
Part #431.59
Qty. 1



M8-1.25x25
Button Head Socket Screw
Part #413.69
Qty. 5

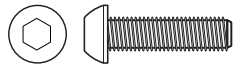
Step 1	522.24	522.28	431.59	470.06
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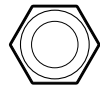
Step 1

End Caps come pre-assembled. Illustrations shown only for informational purposes.

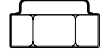
Hardware



M8-1.25x25
Button Head Socket Screw
Part #413.69
Qty. 18



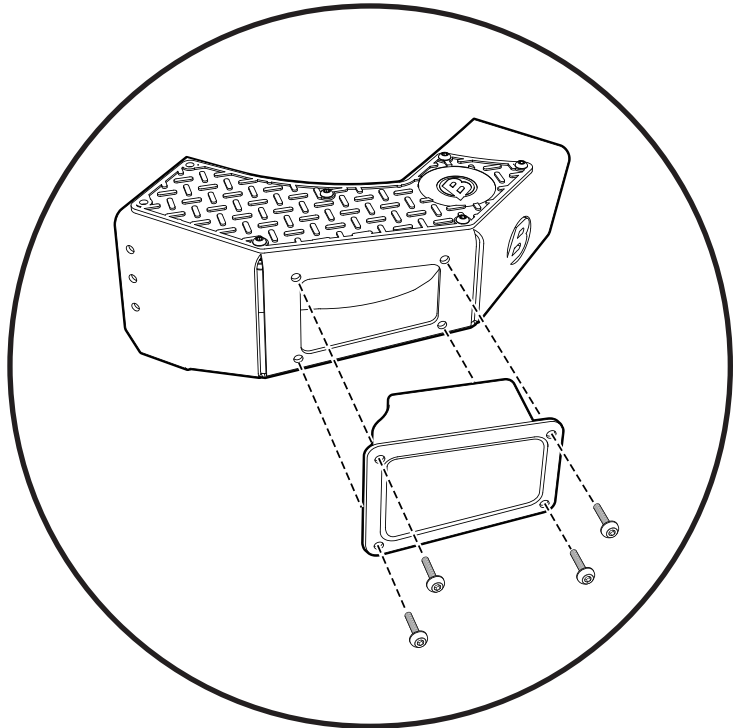
M8 Nylon Lock Nut
Part #470.06
Qty. 18



NOTE

For service or replacement, Small Parts Bundle #549.83 can be used for installation of Step Pads and Step Pockets.

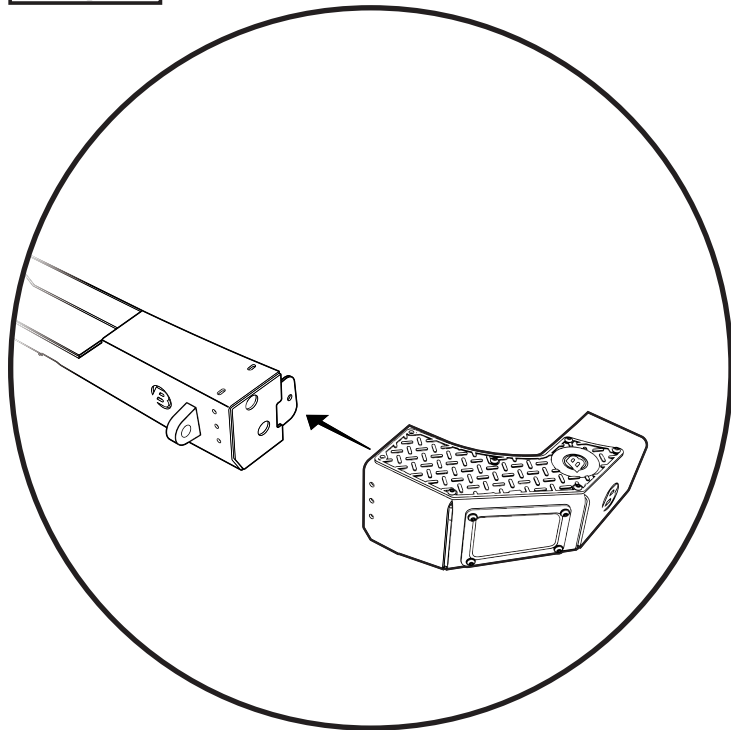
Step 2	522.26	414.17
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Step 2

End Caps come pre-assembled. Illustrations shown only for informational purposes.

Step 1



NOTE: If you are installing Tire Carrier Kit #44943, read those instructions before installing Bumper End Caps.

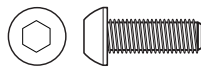
Step 1

Remove all the plugs and caps that are covering the holes in the bumper.

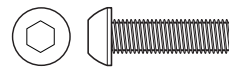
Slide the Right End Cap over the end of the Bumper. Make sure that the holes in the bumper align with the holes in the End Cap and Step Pad.

Repeat this step with the Left End Cap on the left side of the bumper.

Hardware



M8-1.25x20
Button Head
Socket Screw
Part #431.59
Qty. 2



M8-1.25x25
Button Head
Socket Screw
Part #413.69
Qty. 10



M8 Flat Washer
Part #484.93
Qty. 12



M8 Nylon Lock Nut
Part #470.06
Qty. 12

Tools



13mm socket



Ratchet

NOTE:
Bumper must be removed from the vehicle to perform this installation



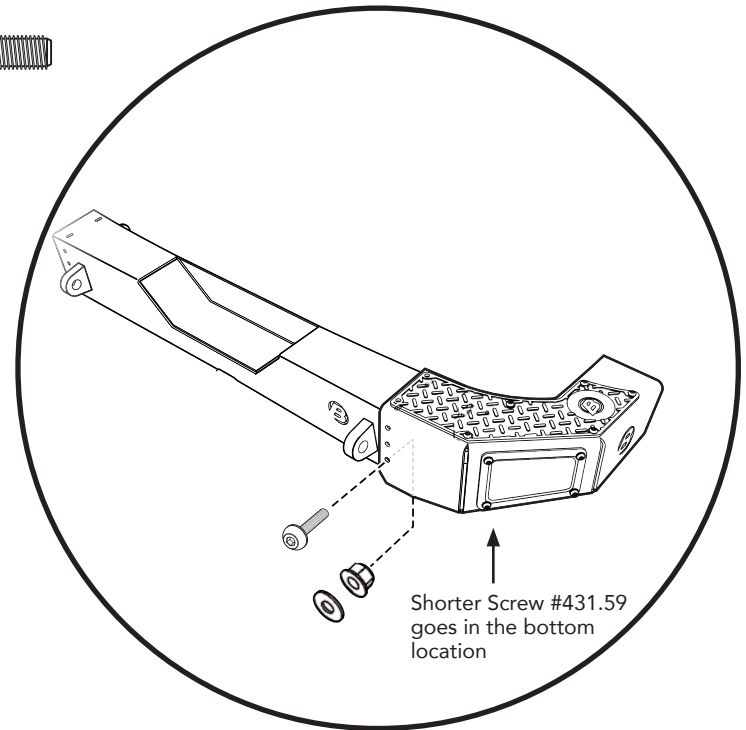
Step 2

431.59

413.69

484.93

470.06



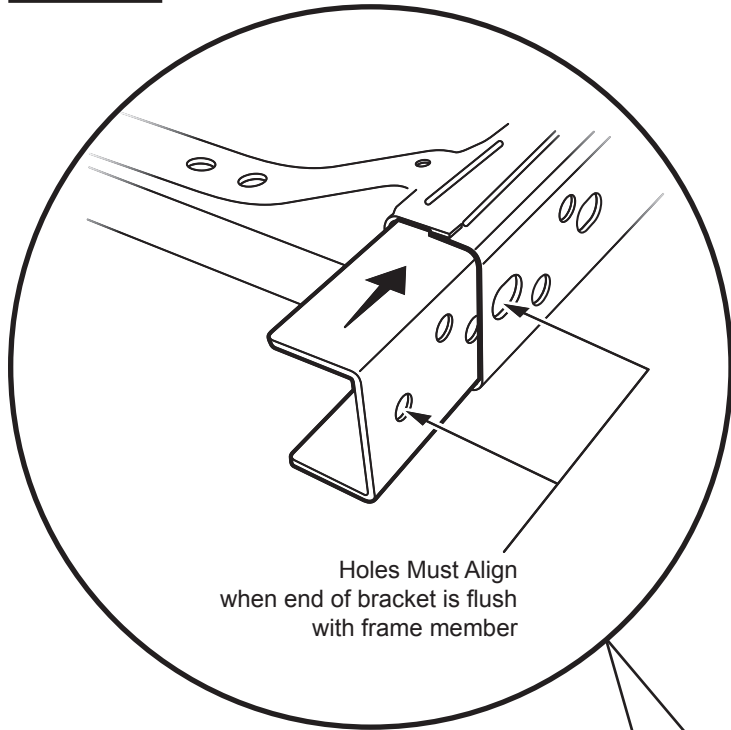
Step 2

Once all the holes are aligned, use five (5) M8-1.25x25 and one (1) M8-1.25x20 Button Head Socket Screws, six (6) M8 Nylon Lock Nuts, and six (6) M8 Flat Washers to attach the Right End Cap assembly to the Bumper.

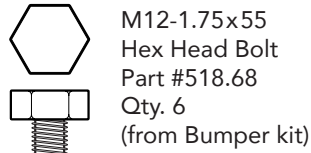
NOTE: The shorter screw #431.59 goes in the bottom location.

Repeat this step with the Left End Cap on the left side of the bumper.

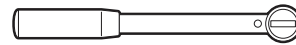
Step 1



Hardware



Tools

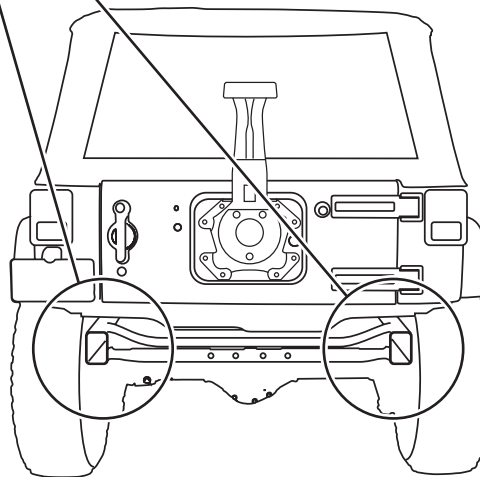


Socket wrench and 19mm socket

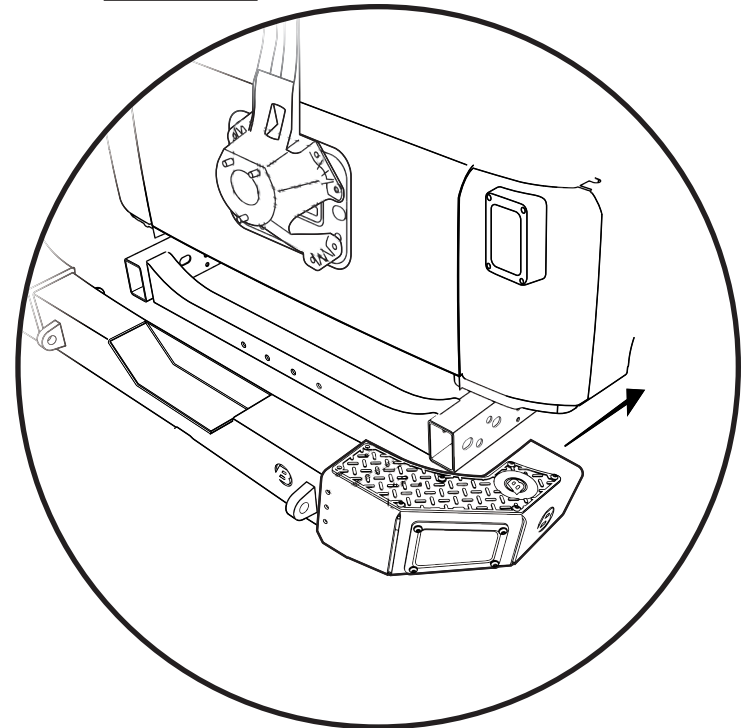


Step 1

Make sure that the holes in the Bumper Brackets are aligned with the holes in the vehicle frame.



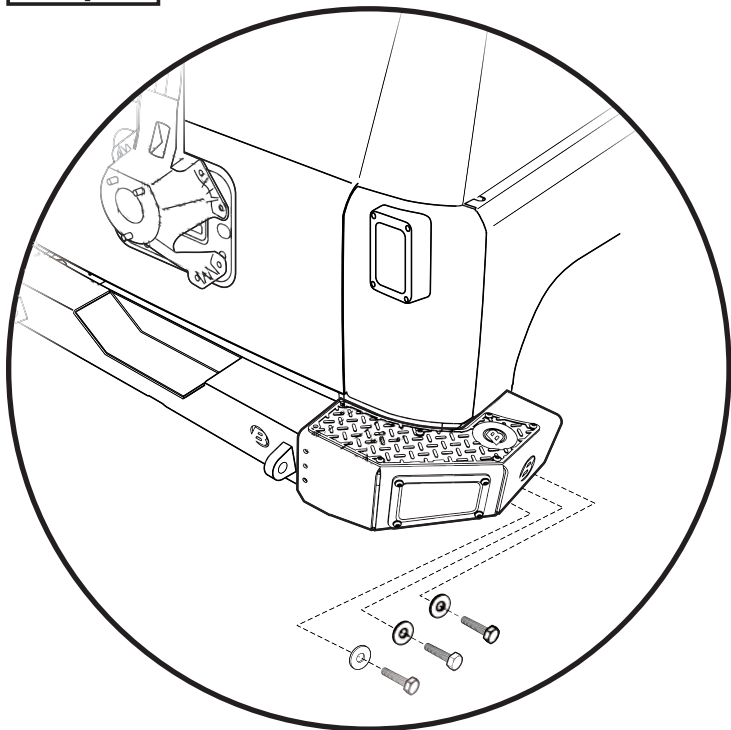
Step 2



Step 2




When the holes in the Bumper Bracket and vehicle frame members are aligned, slide the bumper over the vehicle frame members, making sure that the holes in the Bumper tabs align with the holes in the vehicle frame members and Bumper Brackets.

Step 1

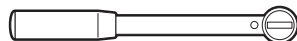



Hardware

(From Bumper Install Kit)

-  Inner Frame Bracket
Part #518.65
Qty. 2
-  M8 Flat Washer
Part #484.93
Qty. 4
-  M8-1.25x110
Hex Head Bolts
Part #518.70
Qty. 4

Tools



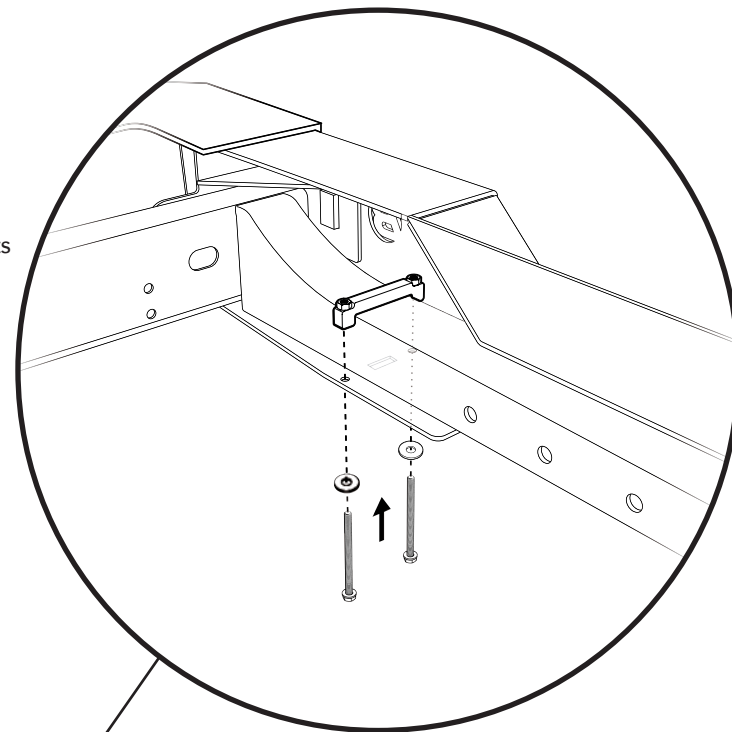
Socket wrench and
13mm & 19mm
sockets 

Step 2

518.65

518.70

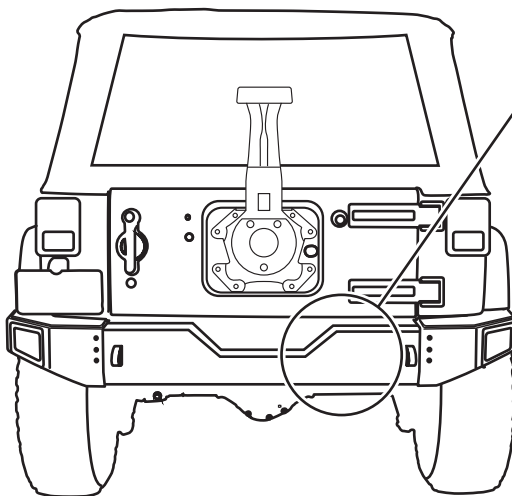
484.93



Step 1

When all holes in the Bumper, Bumper Bracket, and vehicle frame members are aligned, attach the Bumper to the vehicle frame using the three (3) #516.68 Bolts and three (3) #414.17 washers per side.

NOTE: This hardware is from the Bumper Installation kit.



Step 2

On the inside of the bumper, attach two (2) Inner Frame Brackets #518.65, with two (2) M8-1.25x110 Bolts and two (2) M8 washers per bracket.

The Inner Brackets go over the top of the vehicle horizontal frame member, and the bolts go up through the bottom of the Bumper, around the frame member, and into the brackets.

NOTE: This hardware is from the Bumper Installation kit.

Re-install the spare tire if you removed it earlier.



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WHAT BESTOP WARRANTS

Subject to the terms and conditions of sale, including any terms and conditions set forth by Bestop, Inc. ("Bestop" or "us" or "we") in our then-current terms of sale on our website (collectively, the "Terms"), Bestop represents and warrants that: the covered products listed in the "Covered Products and Warranty Periods" section (a "Product") will substantially be free from defects in materials and workmanship for the specified warranty periods set forth in that section.

THE WARRANTY IS LIMITED AND CONDITIONAL

This warranty applies to the original purchaser of the Product only. The warranty is valid only as long as the original retail purchaser owns the vehicle upon which the Product is installed. The warranty expires should the Product be removed from the original vehicle or if the original vehicle is transferred to another owner.

This warranty is not transferable or assignable. The warranty does not apply to Product bought from auction-style or price-bid websites.

THE LIMITED WARRANTY AND STATED REMEDIES ARE SOLE AND EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES AND REMEDIES, AND COMPANY EXPRESSLY DISCLAIMS ALL IMPLIED OR STATUTORY OR OTHER WARRANTIES, INCLUDING WITHOUT LIMITATIONS WARRANTIES OF MERCHANTABILITY, NON-INFRINGEMENT OR FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT WILL COMPANY BE LIABLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL, PUNITIVE, INDIRECT OR EXEMPLARY DAMAGES OF ANY KIND, INCLUDING LOST PROFITS OR REVENUE, HOWEVER CAUSED, WHETHER FOR BREACH OR REPUDIATION OF CONTRACT, TORT, BREACH OF WARRANTY, NEGLIGENCE, OR OTHERWISE, WHETHER OR NOT COMPANY WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow exclusion or limitation, so this may not apply to you. This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

EXCLUSIONS TO THE WARRANTY

The Limited Warranty excludes, and Bestop is not liable in any way for any warranty claims, damages, or defects related to:

- Misuse, abuse, accidents, vandalism, negligence, fire, or improper installation or modification, or improper or inadequate maintenance;
- Failure to comply with any Product documentation, Bestop instructions, or applicable law or regulations; use in extreme conditions
- Force Majeure including but not limited to, earthquake, hurricane, tornado, flooding, or other disasters natural or man-made, civil unrest, strikes, declared or undeclared war, or lack of performance by, or discontinued product of, supply chain partners whose products, software, operations or management is beyond the control of Bestop;
- Damage resulting in breakage (including without limitation, spontaneous breakage, accidental breakage or breakage by any other means) of a Product or any component part;
- Damage to vinyl windows due to misuse, or cracking due to varying weather conditions.

YOUR SOLE REMEDY

During the applicable warranty period, Bestop shall, at its option, either repair or replace any Product that it confirms, in its discretion, is non-compliant with the warranties herein. Bestop will not pay for labor charges associated with installation or removal of the Product. Should a specific Product be discontinued, Bestop may, at its option, replace the discontinued Product with a current product or like product.

Please retain your proof of purchase. Original proof of purchase for the Product must accompany any warranty claim. If you have a warranty claim, first you must email Bestop Customer Service at csbestop@bestop.com for instructions. All claims must be emailed to csbestop@bestop.com within 30 days of discovery of a defective Product, but in no event later than thirty days after the end of the applicable Warranty Period (the "Warranty Notice Period"). Warranty claims made after the Warranty Notice Period are null and void and Bestop shall have no responsibility with respect to such claims.

THIS SECTION SETS FORTH BESTOP'S SOLE OBLIGATION & YOUR SOLE REMEDY WITH RESPECT TO ANY DEFECTS OR OTHER PRODUCT ISSUE. ANY PRODUCTS REPLACED UNDER TERMS OF THIS WARRANTY WILL BE COVERED UNDER TERMS & BALANCE OF THE DURATION OF THE ORIGINAL LIMITED WARRANTY FOR SUCH PRODUCT.



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COVERED PRODUCTS AND WARRANTY PERIODS: The warranty time periods are as follows for Products manufactured by Bestop:

BESTOP® LIMITED LIFETIME WARRANTY

Trektop® Pro Twill Fabric Top Sunrider® for Hardtop Twill Fabric Top
Trektop® NX Glide Twill Fabric Top Replace-a-Top™ Twill Fabric Top
Trektop® NX Twill Fabric Top Supertop® NX Twill Fabric Top
EZFold™ Soft Tonneaus Floor & Cargo Liners
ZipRail™ Soft Tonneaus Pet Barriers
EZRoll™ Soft Tonneaus

BESTOP® 5-YEAR LIMITED WARRANTY

Trektop® NX Glide™ Top (non-Twill) Sunrider® for Hardtop (non-Twill) Replace-a-Top™ Top (non-Twill) Trektop® NX Top (non-Twill)
Sailcloth Replace-a-Top™ Supertop® NX Top (non-Twill)
Tigertop™ and Halftop™ Supertop® Classic Soft Top Sunrider® Complete Soft Top Supertop® for Truck
EZ Fold Hard Tonneau

BESTOP® 3-YEAR/100K MILES LIMITED WARRANTY

Powerboard® & Powerboard® NX
Trekstep®, Side Mount
Trekstep®, Rear Mount

BESTOP® 3-YEAR LIMITED WARRANTY

Pavement Ends Sprint Top

BESTOP® 2-YEAR LIMITED WARRANTY

Trektop® Classic Soft Top
RoughRider™ Soft Storage

BESTOP® 1-YEAR LIMITED WARRANTY

All other Bestop® & Pavement Ends™ products not specified above.

For further information or request for warranty work, please contact:

Bestop Inc. Customer Service
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Main: (303)465-1755
E-mail: csbestop@Bestop.com
Website: www.Bestop.com