



Installation Instructions 2 Piece Soft Doors

Vehicle Application:
Ford Bronco 1966-1977
Part Number 51772

Installation Tips

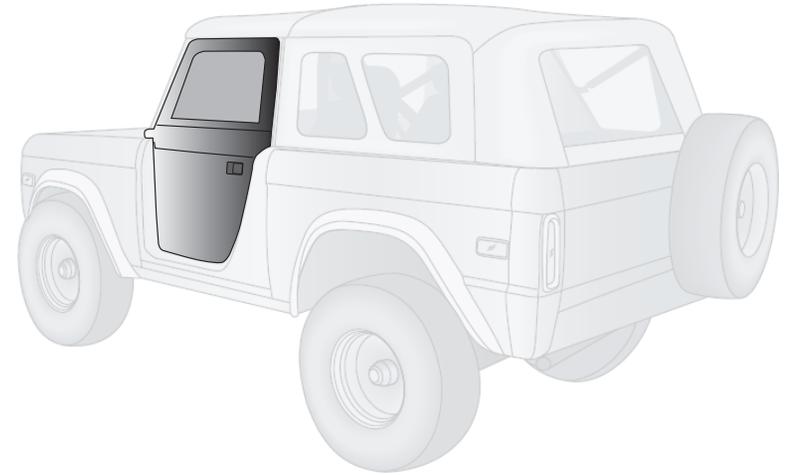
Before you begin installing your new Soft Doors, please read all the instructions thoroughly.

For easier installation, the top should be installed at a temperature above 72° F. Below this temperature, the fabric may contract making it difficult to fit the vehicle.

⚠ WARNING Do not rely in any way on the components of this product to protect against injury or death in the event of an accident. Never operate the vehicle in excess of manufacturer’s specifications.

Read and follow, precisely, all installation instructions provided when installing this product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.

For a smooth fit;
The Softtop needs to be in the up position while installing the doors. It is normal for the fabric to contract and wrinkle when stored in the shipping carton. Within a few days after the installation, the fabric will relax and the wrinkles will disappear.



⚠ CAUTION Safety glasses should be worn at all times when installing this product.

WEAR SEAT BELTS AT ALL TIMES

Tools					Installation Time		Support	
					1 00	We're here to help! Go to www.Bestop.com and click on "Need Help?"		
Safety Glasses	Power Drill	Drill bits 3/32" and 3/16"	Pencil	1 Hours				
					Skill Level			
Chalk	Adjustable Wrench	Scissors	Center Punch	Phillips Screw Driver	1	2	3	4
					4 - Difficult			



Installation Instructions 2 Piece Soft Doors

Vehicle Application:
Ford Bronco 1966-1977
Part Number 51772

Sugerencias de Instalación

Antes de empezar a instalar esta unidad, lea atentamente todas las instrucciones.

Para un buen ajuste:

Para facilitar la instalación, el producto debe instalarse a temperaturas superiores a 72 °F (22 °C).

Por debajo de esta temperatura, la tela puede encogerse una pulgada o más, lo que dificultaría su ajuste al vehículo.

Es normal que la tela se contraiga o arrugue cuando está guardada en la caja de empaque. A los pocos días después de la instalación, la tela se relajará y las arrugas desaparecerán.



ADVERTENCIA

Este producto se diseñó principalmente para mejorar la apariencia del vehículo y proteger a los ocupantes de las condiciones climáticas comunes. De ninguna manera piense que los componentes de este producto pueden servir como medio de contención para los ocupantes del vehículo o que pueden protegerlos contra lesiones o la muerte en caso de accidente. Este producto no protegerá a los ocupantes contra caídas de objetos. Nunca conduzca este vehículo fuera de las especificaciones del fabricante.

USE LOS CINTURONES DE SEGURIDAD EN TODO MOMENTO

Lea y siga con precisión todas las instrucciones de instalación que se proporcionan para instalar este producto. Si no lo hace, podría producirse un mal ajuste que colocaría a los ocupantes del vehículo en una situación potencialmente peligrosa.



PRECAUCIÓN

Debe usar gafas protectoras en todo momento durante la instalación de este producto.

Conseils pour l'installation

Lire toutes les instructions au complet avant de commencer l'installation de cet assemblage.

Pour un ajustement sans problème :

Afin de faciliter l'installation, ce produit doit être installé à des températures au-dessus de 72 °F (22 °C).

Sous cette température, le tissu peut rétrécir d'un pouce (2,5 cm) ou plus, ce qui rendra l'ajustement sur le véhicule difficile.

Il est normal que le tissu rétrécisse et plisse pendant qu'il est dans la boîte d'expédition. En quelques jours après l'installation, le tissu se détendra et les plis disparaîtront.



AVERTISSEMENT

Ce produit est conçu principalement pour améliorer l'apparence du véhicule et pour protéger les occupants des conditions météorologiques usuelles. Ne jamais se fier aux composants de ce produit pour se protéger de blessures ou de la mort en cas d'accident. Ce produit ne protégera pas les occupants des chutes d'objets. Ne jamais utiliser le véhicule au-delà des caractéristiques techniques indiquées par le fabricant.

PORTER UNE CEINTURE DE SÉCURITÉ EN TOUT TEMPS

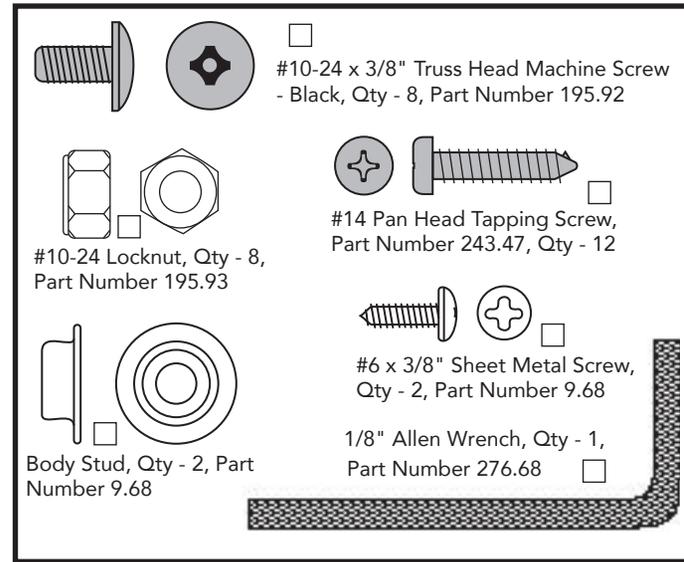
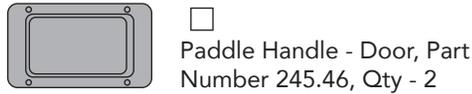
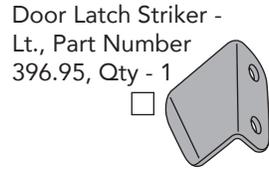
Lire et suivre, très fidèlement, toutes les instructions d'installation fournies lors de l'installation de ce produit. Ne pas suivre cette consigne peut causer une installation inadéquate et mettre les occupants du véhicule dans une situation potentiellement dangereuse.



MISE EN GARDE

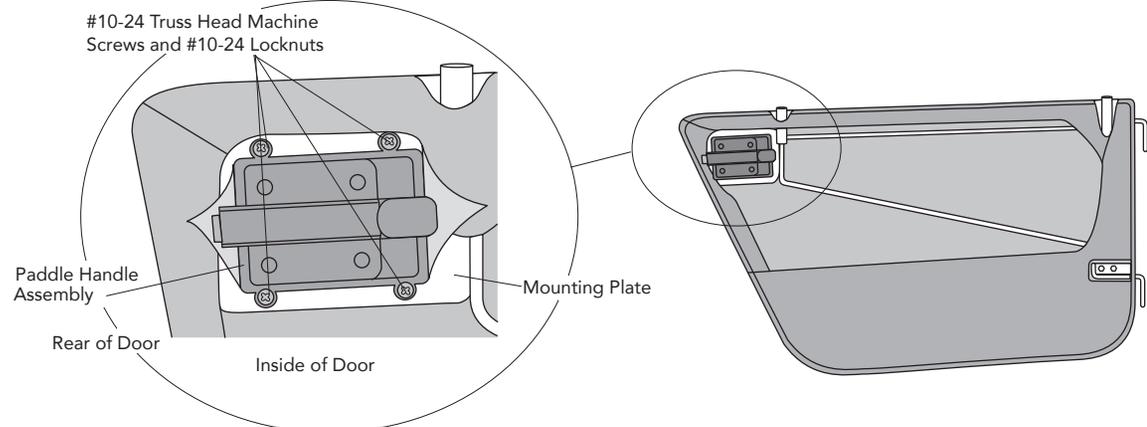
Des lunettes de sécurité doivent être portées en tout temps lors de l'installation de ce produit.

- Door, Upper - Right Qty - 1
- Door, Upper - Left Qty - 1
- Door, Lower - Right Qty - 1
- Door, Lower - Left Qty - 1
- Seal, PSA Bulb Qty - 12 ft.



Step One Install Paddle Handles

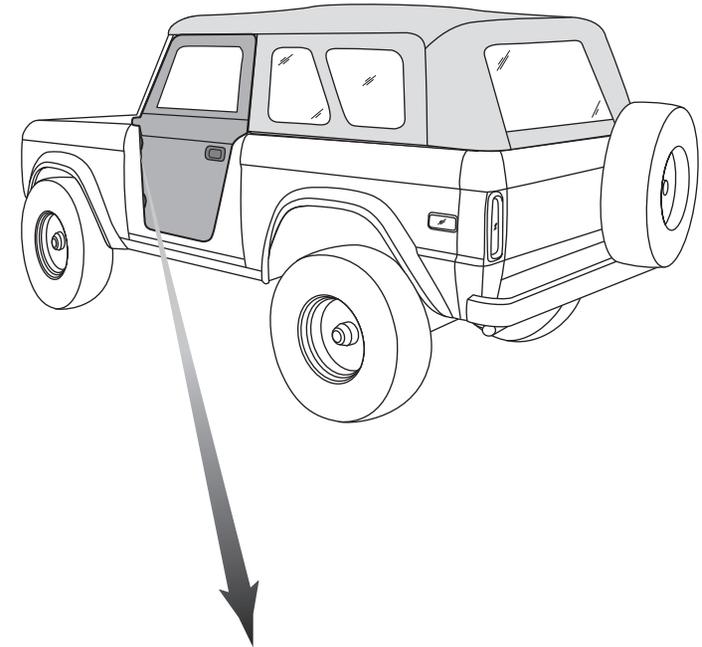
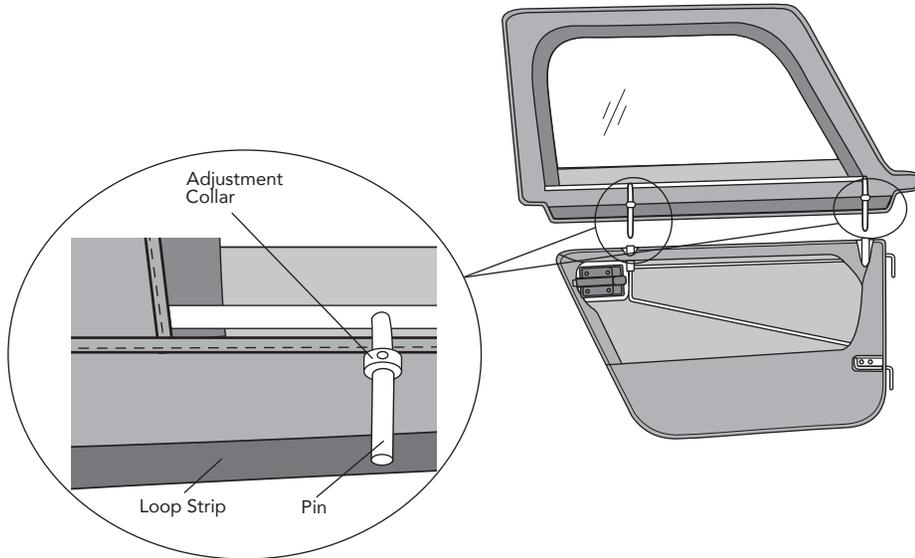
Locate the pre-cut "X" in the lower door panel where the Paddle Handle will fit into the mounting plate on the door frame. Fold the pre-cut fabric back and insert the Paddle Handle into the mounting plate so that the latch mechanism is inside of the vehicle. Align the four holes in the Paddle Handle Assembly with the four holes in the mounting plate. Use a pointed tool to punch four holes in the fabric to match the holes in the Paddle Handle and the mounting plate. Insert four #10-24 Truss Head Machine Screws from the outside and secure them with #10-24 Locknuts. Do not fully tighten the screws at this time. Trim the excess fabric around the Paddle Handle. Repeat for both lower doors.



Step Two

Assemble Upper and Lower Doors

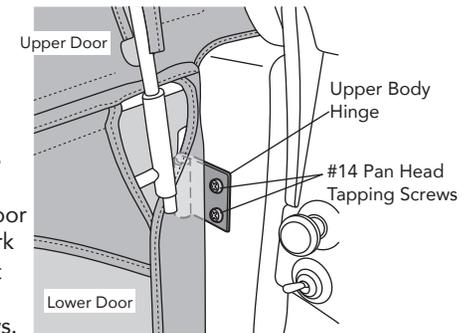
Install the upper door into the lower door. Starting with the front pin, slip the pins into the sockets in the lower door. Make sure that the pins are well seated in the sockets. Place the door into the opening on the vehicle to check that it fits properly against the body. If necessary, use the 1/8" Allen Wrench, provided in the parts kit, to loosen the Collars on the front and rear upper door pins. The Collars will slide up or down as needed to provide the best fit of the Upper Door against the windshield. Attach the loop strip on the bottom of the upper door to the hook strip on the top of the lower door. If necessary for proper door fit, bend the door slightly.



Step Three

Install Upper Body Hinges

Remove the Plastic caps from the door hinge pins. From inside the vehicle, rest the door in the door opening and pull it tight against the windshield and soft top frame. Slide a body hinge over the top door hinge pin. Lift the door up about 1/16" with the Body Hinge and mark the Hinge hole locations. Drill a 3/16" hole at the two marked locations. Attach the Body Hinge with two #14 Pan Head Tapping Screws.



View from inside vehicle

Notes: Remove the red protective covers from the pins before installing the upper doors.

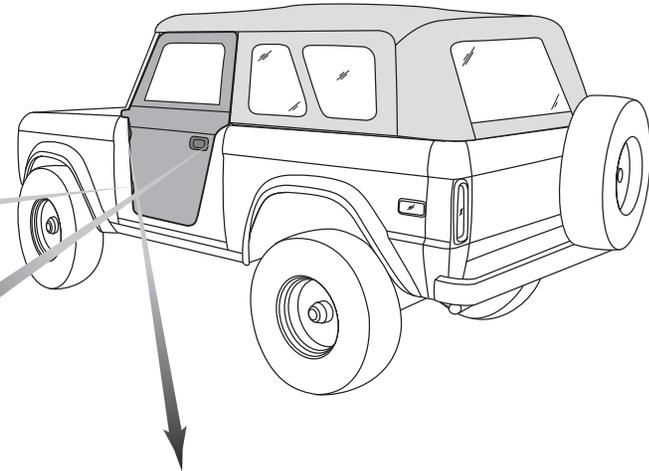
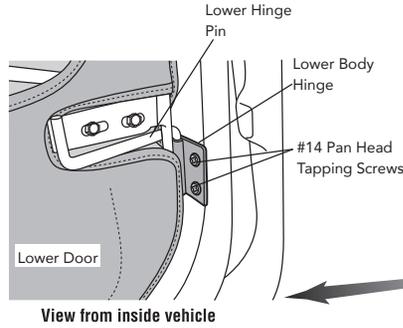
Lubricating the upper door pins with a light weight oil will make it easier to install and remove the upper door.

Step Four

Install Lower Body Hinges

From inside the vehicle, insert the Lower Door into the top body hinge and pull the door shut. Slide a Body Hinge over the lower door hinge pin. If the Body Hinge does not lay flat against the door opening you can loosen the screws that attach the lower hinge pin and adjust its position. Pull the door tight against the windshield and soft top frame while pushing out on the bottom edge of the door (this will add additional pressure to the top door seal). Mark the location of the lower body hinge. Drill and mount the lower hinge in the same manner as the top.

Repeat Steps Three and Four for the other side of the vehicle.

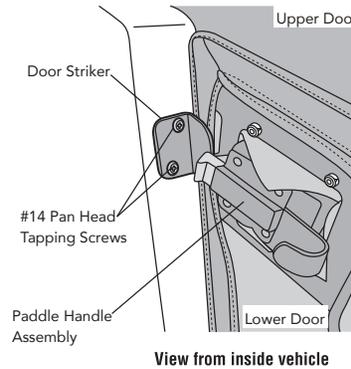


Step Five

Install Door Strikers

With the door inserted into the Body Hinges, check the fit of the door. The lower door fit can be adjusted by loosening the lower door pin, repositioning the door and then tightening the screws. The upper door can be readjusted as in step two.

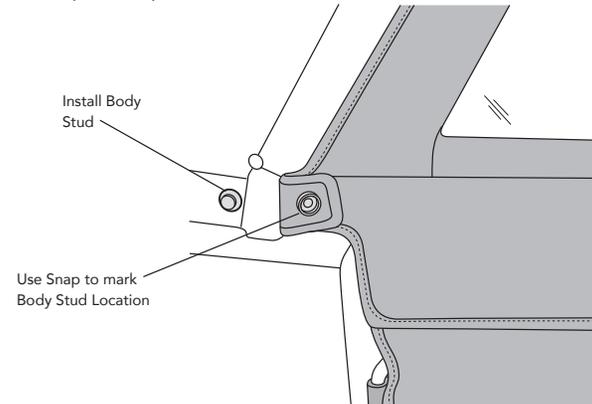
From inside the vehicle, pull the door tightly shut. Locate a Door Striker behind the latch bolt and mark the location of the mounting hole. Make sure the bolt will disengage the striker when the latch is opened. Drill two 3/16" holes and attach the striker with #14 Pan Head Tapping Screws. Make final adjustment to Paddle Handle location and tighten the four mounting screws from step one.



Step Six

Install Security Snap

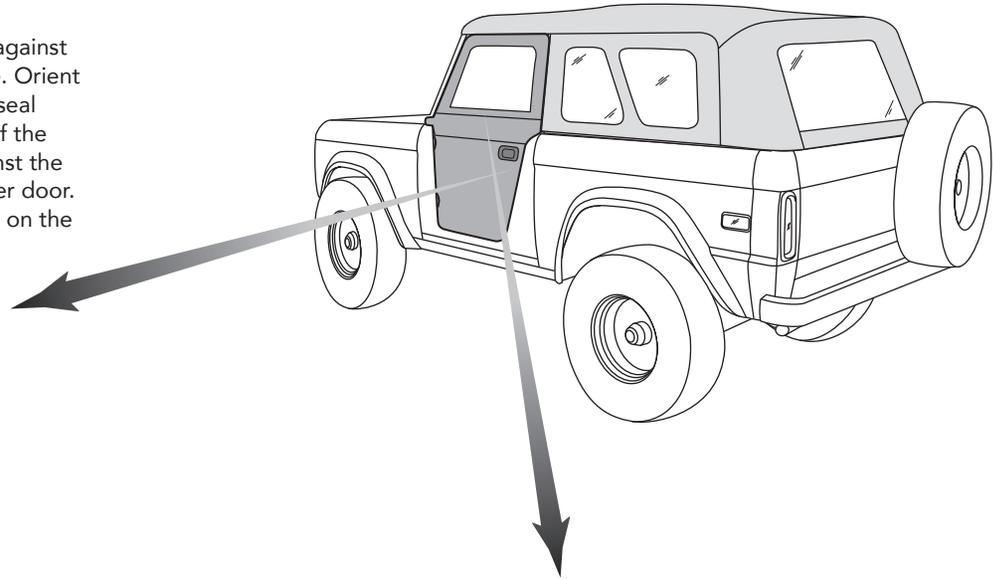
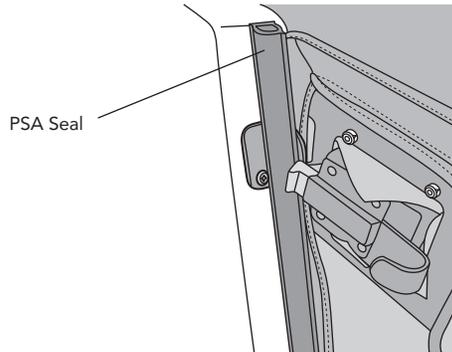
Rub chalk on the socket side of the snap to mark the stud location. With the door shut, pull the flap forward and press the snap against the body. Center punch the center of the chalk mark and drill a 3/32" hole. Install a Body Stud with a #6 x 3/8 Sheet Metal Screw and snap the flap to the stud.



Step Seven

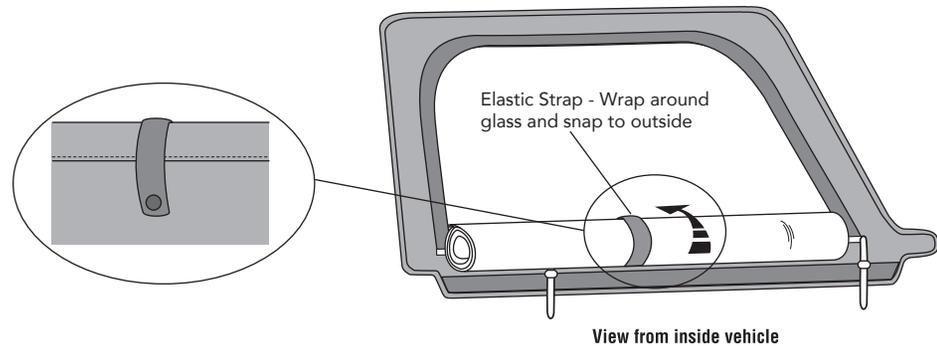
Install Lower Door Seal

The PSA seal is provided to create a surface for the lower door to shut against and is to be adhered to the body. Shut the door while inside the vehicle. Orient the seal so the seal lip is against the door. Position the front end of the seal tight against the windshield and the door. Pull about 6" of the liner off of the tape as you stick the seal to the door opening. Keep the seal tight against the door as you remove the liner. Apply the seal all the way around the lower door. Cut the seal when you get to the soft top frame. Use the remaining seal on the other side.



Window Feature

An elastic strap is provided to secure the window when it is unzipped. Roll up the window and snap the strap around the window. Only use the strap when the window is clean and the vehicle is in use. Unroll the window when not in use to prevent deformation of the glass.



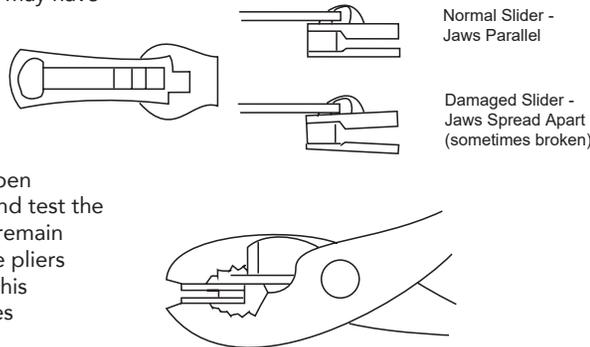
Care and Maintenance of your Bestop Top

Your top is made of the finest materials available. To keep it looking new and for the maximum possible wear, it will need periodic cleaning and maintenance.

Washing: The top fabric should be washed often using soap, warm water and a soft bristle brush. Rinse with clear water to remove all traces of soap.

Windows: Keep windows clean to avoid scratching. **DO NOT** use a brush on the windows! Wash with a watersoaked cloth or sponge and a mild dishwashing detergent. **NEVER WIPE THE WINDOWS WHEN THEY ARE DRY.** Be careful when cleaning snow or frost from the vinyl windows since they are easily scratched and may crack at low temperatures. **DO NOT** roll the sides or rear window in cold weather. The windows become stiff and will crack.

Zippers: Keeping the zipper cleaned and lubricated with a silicone lubricant will help prevent damage and keep the zippers in a smooth working condition. If a zipper opens behind the slider, the slider may have been spread apart. This problem can usually be repaired by using an ordinary pair of pliers to bring the sides back into parallel. Return slider to the end of the zipper in the normal Open position. Squeeze lightly at first and test the zipper. If the zipper continues to remain open squeeze more firmly with the pliers and try the zipper again. Repeat this procedure until the zipper operates correctly.



Water: Seeping through at the seams may be stopped by applying 3-M Scotchgard® on the inside of the seams. Rips in the fabric may be repaired with Bondex® iron on patches. Iron the patches to the Inside of the top, carefully following the Bondex® instructions.

Snaps: Keep snaps cleaned and lubricated with silicone to help prevent snaps from sticking to the studs. If a snap does become stuck to a stud, use a screwdriver and GENTLY pry apart to prevent permanent damage to the snap or the top fabric.



Installation Instructions

2 Piece Soft Doors

Vehicle Application:
Ford Bronco 1966-1977
Part Number 51772

WHAT BESTOP WARRANTS

Subject to the terms and conditions of sale, including any terms and conditions set forth by Bestop, Inc. ("Bestop" or "us" or "we") in our then-current terms of sale on our website (collectively, the "Terms"), Bestop represents and warrants that: the covered products listed in the "Covered Products and Warranty Periods" section (a "Product") will substantially be free from defects in materials and workmanship for the specified warranty periods set forth in that section.

THE WARRANTY IS LIMITED AND CONDITIONAL

This warranty applies to the original purchaser of the Product only. The warranty is valid only as long as the original retail purchaser owns the vehicle upon which the Product is installed. The warranty expires should the Product be removed from the original vehicle or if the original vehicle is transferred to another owner.

This warranty is not transferable or assignable. The warranty does not apply to Product bought from auction-style or price-bid websites.

THE LIMITED WARRANTY AND STATED REMEDIES ARE SOLE AND EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES AND REMEDIES, AND COMPANY EXPRESSLY DISCLAIMS ALL IMPLIED OR STATUTORY OR OTHER WARRANTIES, INCLUDING WITHOUT LIMITATIONS WARRANTIES OF MERCHANTABILITY, NON-INFRINGEMENT OR FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT WILL COMPANY BE LIABLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL, PUNITIVE, INDIRECT OR EXEMPLARY DAMAGES OF ANY KIND, INCLUDING LOST PROFITS OR REVENUE, HOWEVER CAUSED, WHETHER FOR BREACH OR REPUDIATION OF CONTRACT, TORT, BREACH OF WARRANTY, NEGLIGENCE, OR OTHERWISE, WHETHER OR NOT COMPANY WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow exclusion or limitation, so this may not apply to you. This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

EXCLUSIONS TO THE WARRANTY

The Limited Warranty excludes, and Bestop is not liable in any way for any warranty claims, damages, or defects related to:

- Misuse, abuse, accidents, vandalism, negligence, fire, or improper installation or modification, or improper or inadequate maintenance;
- Failure to comply with any Product documentation, Bestop instructions, or applicable law or regulations; use in extreme conditions
- Force Majeure including but not limited to, earthquake, hurricane, tornado, flooding, or other disasters natural or man-made, civil unrest, strikes, declared or undeclared war, or lack of performance by, or discontinued product of, supply chain partners whose products, software, operations or management is beyond the control of Bestop;
- Damage resulting in breakage (including without limitation, spontaneous breakage, accidental breakage or breakage by any other means) of a Product or any component part;
- Damage to vinyl windows due to misuse, or cracking due to varying weather conditions.

YOUR SOLE REMEDY

During the applicable warranty period, Bestop shall, at its option, either repair or replace any Product that it confirms, in its discretion, is non-compliant with the warranties herein. Bestop will not pay for labor charges associated with installation or removal of the Product. Should a specific Product be discontinued, Bestop may, at its option, replace the discontinued Product with a current product or like product.

Please retain your proof of purchase. Original proof of purchase for the Product must accompany any warranty claim. If you have a warranty claim, first you must email Bestop Customer Service at csbestop@bestop.com for instructions. All claims must be emailed to csbestop@bestop.com within 30 days of discovery of a defective Product, but in no event later than thirty days after the end of the applicable Warranty Period (the "Warranty Notice Period"). Warranty claims made after the Warranty Notice Period are null and void and Bestop shall have no responsibility with respect to such claims.

THIS SECTION SETS FORTH BESTOP'S SOLE OBLIGATION & YOUR SOLE REMEDY WITH RESPECT TO ANY DEFECTS OR OTHER PRODUCT ISSUE. ANY PRODUCTS REPLACED UNDER TERMS OF THIS WARRANTY WILL BE COVERED UNDER TERMS & BALANCE OF THE DURATION OF THE ORIGINAL LIMITED WARRANTY FOR SUCH PRODUCT.



Installation Instructions 2 Piece Soft Doors

Vehicle Application:
Ford Bronco 1966-1977
Part Number 51772

COVERED PRODUCTS AND WARRANTY PERIODS: The warranty time periods are as follows for Products manufactured by Bestop:

BESTOP® LIMITED LIFETIME WARRANTY

Trektop® Pro Twill Fabric Top Sunrider® for Hardtop Twill Fabric Top
Trektop® NX Glide Twill Fabric Top Replace-a-Top™ Twill Fabric Top
Trektop® NX Twill Fabric Top Supertop® NX Twill Fabric Top
EZFold™ Soft Tonneaus Floor & Cargo Liners
ZipRail™ Soft Tonneaus Pet Barriers
EZRoll™ Soft Tonneaus

BESTOP® 5-YEAR LIMITED WARRANTY

Trektop® NX Glide™ Top (non-Twill) Sunrider® for Hardtop (non-Twill) Replace-a-Top™ Top (non-Twill) Trektop® NX Top (non-Twill)
Sailcloth Replace-a-Top™ Supertop® NX Top (non-Twill)
Tigertop™ and Halftop™ Supertop® Classic Soft Top Sunrider® Complete Soft Top Supertop® for Truck
EZ Fold Hard Tonneau

BESTOP® 3-YEAR/100K MILES LIMITED WARRANTY

Powerboard® & Powerboard® NX
Trekstep®, Side Mount
Trekstep®, Rear Mount

BESTOP® 3-YEAR LIMITED WARRANTY

Pavement Ends Sprint Top

BESTOP® 2-YEAR LIMITED WARRANTY

Trektop® Classic Soft Top
RoughRider™ Soft Storage

BESTOP® 1-YEAR LIMITED WARRANTY

All other Bestop® & Pavement Ends™ products not specified above.

For further information or request for warranty work, please contact:

Bestop Inc. Customer Service
Toll-Free: (800)845-3567
E-mail: csbestop@Bestop.com
Website: www.Bestop.com