

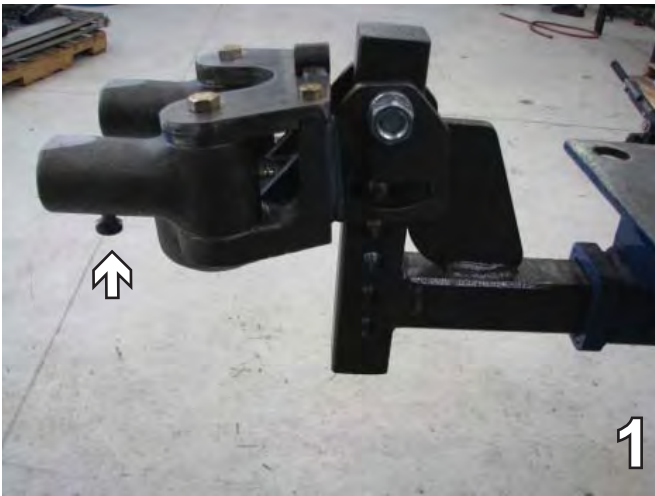


Strong As An Ox™

## Installation Instructions Trunnion Kit

Serial No.

### 84-0170 SwayPro Trunnion Kit



1. The trunnions on the SwayPro hitch need to be replaced because the release pins for the spring bars are too long and are breaking.



2. Turn the hitch upside down in the receiver.



3. Remove the four bolts from the plate. Using a 3/4" socket for the larger bolts.



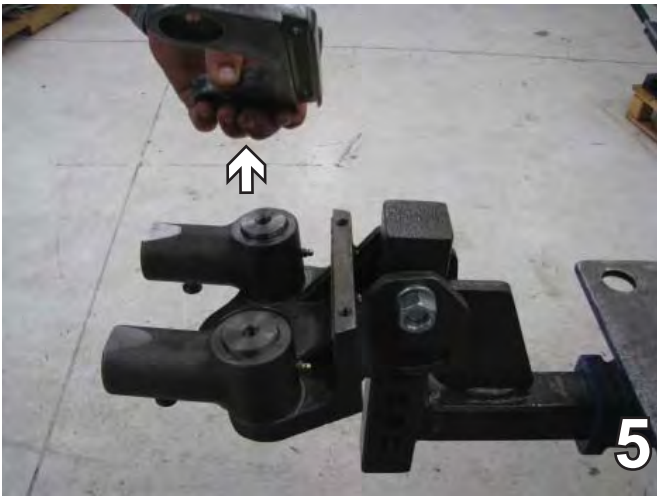
4. Using a 9/16" socket remove the smaller bolts.



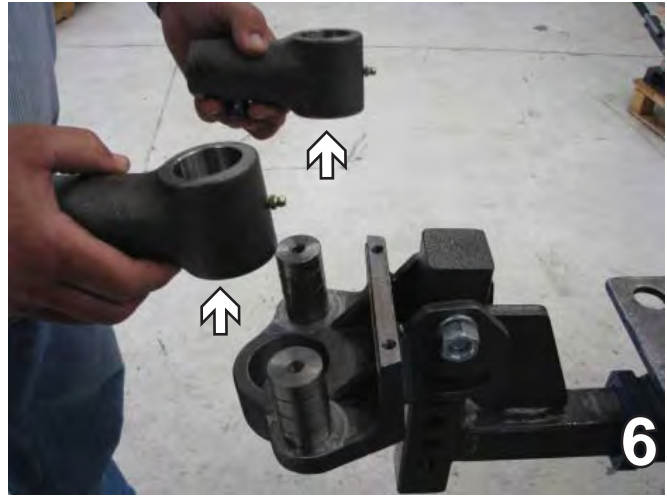
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## Installation Instructions Trunnion Kit

### 84-0170 SwayPro Trunnion Kit



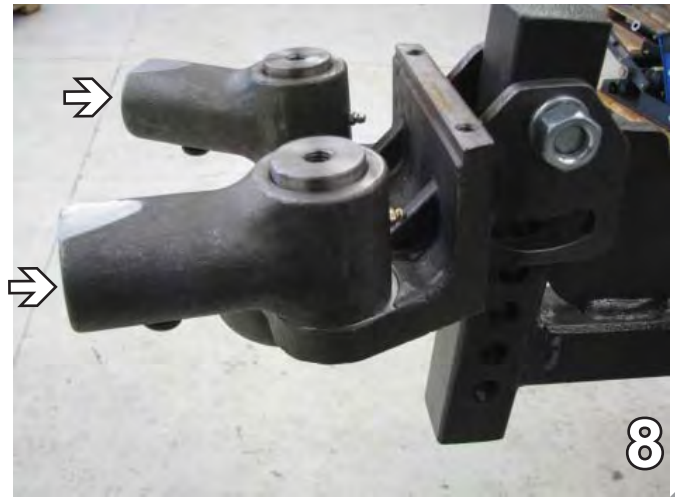
5. Remove the plate. Set aside to be reattached later.



6. Remove the trunnions and return to the factory.



7. Grease the new trunnions, with the pin down slide on.



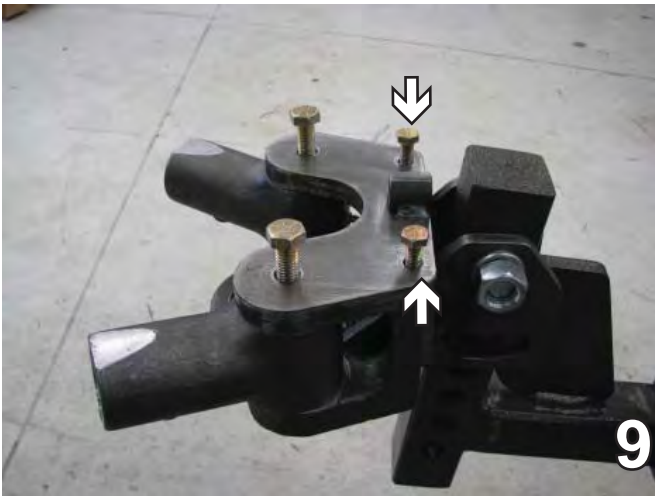
8. The trunnions have been replaced.



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9. Replace the plate and start the bolts. Use loctite on the smaller bolts.



10. Tighten the 3/8" bolts to 47 ft. lbs.



11. Tighten the 1/2" bolts to 60 ft. lbs. Note: 60 ft. lbs. is a starting point, adjust to desired tension for preferred sway.



12. Turn the hitch right side up and install.