Baseplate Installation Instructions

BX1988 2006-07 Dodge Ram 1500 (2/4WD, Include Sport, No Mega Cab)

2008 Dodge Ram 1500 Quad St/Slt Installation Instructions

Please read BOTH these Installation Instructions and the General Instructions before attempting to install or operate this equipment.

- 1. Blue Ox® towing products and accessories are intended to be installed by Blue Ox® Dealers who are familiar with our products and have the equipment necessary and knowledge to do "fit work". When necessary Blue Ox® Dealers can be found at www.blueox.us or by contacting our Customer Care Department at (402) 385-3051 or toll free (888) 425-5382.
- 2. Many Blue Ox® Baseplates are designed to use existing holes and hardware to mount the baseplate to the towed vehicle. Even though bolts are there, do not assume they are adequate for baseplate mounting. Always use hardware supplied in the hardware kit and existing hardware specified in the Baseplate Installation Instructions.

Confirm the towability and pre-towing procedures for your vehicle with the owner's manual or contact the vehicle's manufacturer for specific towing procedures.



Attachment Tab Height: 24"

Attachment Tab Width: 18.5"

Bolt Torque Specifications

Serial Number

Torque in Foot-Pounds for Metric Bolts

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Grade 8.8	Grade 10.9			
6	8			
16	22			
31	40			
54	70			
89	117			
	6 16 31 54			

Bolt Torque Specifications

Torque in Foot-Pounds for Inch Bolts

Bolt Size	Grade 5	Grade 8		
1/4"	10	14		
5/16"	19	29		
3/8"	33	47		
7/16"	54	78		
1/2"	78	119		
5/8"	154	230		

A WARNING

Failure to read and follow these instructions could result in separation of the towed vehicle from the tow bar, causing property damage, loss of towed vehicle, personal injury or death.

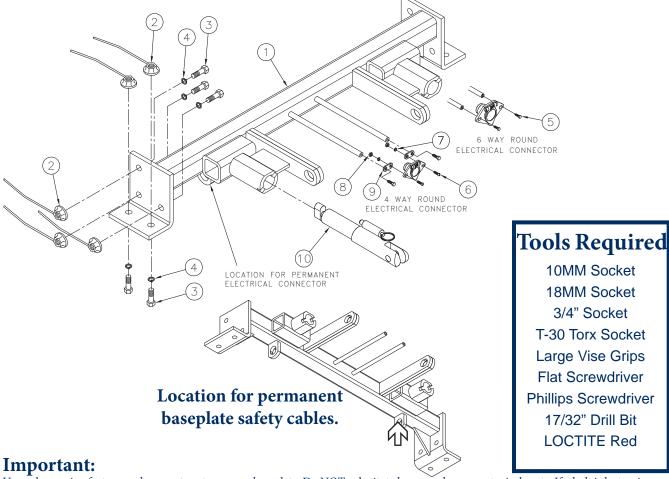
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Installation Instructions

Parts List			
Ref. No. 1 2 3 4 5	Qty. 1 10 10 10 2	Part # 61-6663 61-4029 201-0051 203-0012 201-0553	Description Weldment, Baseplate, BX1973 1/2-13. Whiz Nut, with 10" Wire 1/2-13 X 1 1/2 Hex Bolt Grd.5, ZP 1/2" Lock Washer. ZP 1/4-20 x 1/2" Hx. Wshd, Type F Screw
6 7 8 9 10	2 2 2 2 2 2 2 2 2	201-0192 203-0054 202-0047 101-5822 62-3469 226-0049 229-0512 290-0437	10-32 X 1/2 Slot, RD. HD. Screw #10 Lock Washer #10-32 Hex Nut Adapter, 4 Way Connector Attachment Tab Assy., Rem., SF/LB, 1 Hole Baseplate Safety Cable, 36" CL IV (Not Shown) Quicklink, 1/2, ZP (Not Shown) Cap Plug, Black (Not Shown)



Use only genuine factory replacement parts on your baseplate. Do NOT substitute homemade or non-typical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your baseplate, be sure to use a replacement bolt of the same grade (In most cases it will be Grade 5, please reference the parts list above). Replacement parts may be ordered through your nearest Blue Ox® Dealer or Distributor, or call our Customer Care Team at (402)385-3051.

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Vehicle Weight:

The weight of this vehicle is near the Class III, 5,000 lb rating limitations. Some models, depending upon options, may well exceed this 5,000 lb rating. The 10,000 lb rated Aventa[®] II or Aventa[®] LX tow bars must be used for these applications. Tow bar adapters are not to be used with vehicles weighing over 5,000 lbs.

Instructions:

The metal bumper fascia is removed and reinstalled during the baseplate installation. Drilling is required. The plastic insert on the metal bumper will not be reinstalled.

The dimensional variations between otherwise identical vehicles can be considerable. While the baseplate was designed for easy installation, it may be necessary to tailor the baseplate slightly to compensate for auto manufacturer's tolerances. These minor adjustments may include filing a hole slightly, bending electrical rods or bending end plates.

The BX8869 Bulb and Socket Wiring Kit is available for this vehicle.

Installation Instructions:



 2008 Model Only: Using a T-30 Torx socket remove three torx head bolts from the wheel well just forward the front tire. Do this to both sides and set bolts aside for later reinstallation.

The location for the BX8869 Bulb and Socket Wiring Kit.





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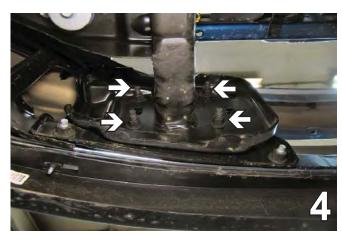
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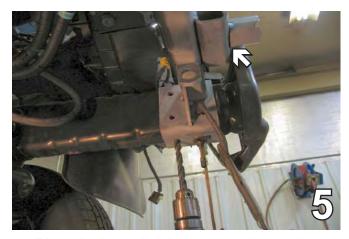
 Using the Phillips screwdriver, remove the two Phillips head pushpins from the plastic insert on the front of the metal bumper. Do this to both sides of the vehicle. Pull the plastic fascia insert forward to release. Set the pushpins aside to be reinstalled later. Plastic insert will not be reinstalled.



 On the driver's side, just forward of the front tire, unplug the electrical connection and remove the clip from bumper brace with the flat screwdriver.



4. Remove the four metric hex nuts from the back side of the bumper brace, on the end of the frame rail with the 18MM socket. Do this to both sides of the vehicle. Pull the metal bumper fascia forward and carefully set aside with the hex nuts to be reinstalled later. CAUTION: the metal bumper fascia is very heavy and may required two people to remove.

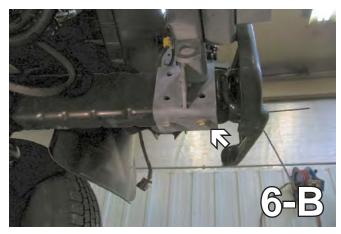


5. Place the baseplate between and up to the bottom of the frame rails. Then slide forward until the baseplate is flush against the back side of the bumper brace of the vehicle and clamp in place with the large vise grips. Using the baseplate as a template, drill two holes in the bottom of the frame rail with the 17/32" drill bit. Do this to both sides of the vehicle. The baseplate is painted white for illustrative purposes only. The actual baseplate has a durable, black, powder coat finish.

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6. Insert 1/2" whiz nut with 10" wire into opening in the frame end to align with the drilled holes. Tighten the 1/2-13 hex bolt and lock washers into whiz nuts from the baseplate side using the 3/4" socket. Do this to both sides of the vehicle.



7. Using the baseplate as a template, drill the three remaining holes with the 17/32" drill bit. Do this to both sides of the vehicle. Insert 1/2" whiz nut with 10" wire into the opening in the frame end to align with the drilled holes. Tighten the 1/2-13 hex bolts and lock washers into the whiz nuts from the baseplate side using the 3/4" socket. Do this to both sides of the vehicle.

BE SURE TO USE LOCTITE® RED ON ALL BOLTS
BEFORE TIGHTENING. TIGHTEN ALL BOLTS
ACCORDING TO THE TORQUE CHART ON THE
FRONT PAGE OF THESE INSTRUCTIONS OR ON
PAGE 3 OF THE BASEPLATE TOWING GENERAL
INSTRUCTIONS.



- 8. This is the attachment location for the permanent baseplate safety cables on the frame rail and the convenience link on the bottom of the baseplate. Do this to both sides of the vehicle.
- Reinstall metal bumper fascia with the existing metric hex nuts using the 18MM socket.
 Install the tow bar and safety cables according to the instructions included in their packages.

Do not substitute other devices if the tow bar pin and clip are lost.

DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEETS.

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CUSTOMER SERVICE COMMITMENT

Blue Ox is committed to providing you with exceptional customer care throughout your lifetime with our products. Our team is here to assist you with any questions you may have regarding the performance of your product. Simply call 1-800-228-9289 and you can speak with our customer care team.

Additionally, please visit our website to see which rallies our Destination America team will be attending. For a nominal fee, our service technician will service your towing system to ensure it's in proper working condition. Also as a commitment to our customers, should you visit our factory you can stay at our full service Blue Ox campground at no charge along with enjoying a factory tour.

Again thank you for being our customer and for the confidence you have shown in the performance of our products. It is because of customers like you we enjoy the success we have today.

If the baseplate is in an accident, it must be replaced. DO NOT use it again! An accident can cause unseen damage and using it again could result in more damage or serious injury. DO NOT use the baseplate if it is damaged or missing parts.



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