



## BX1509 Installation Instructions 1997-05 Buick Century

Serial No.

The front fascia and head light assemblies are removed for baseplate installation. Drilling is necessary for installation and trimming of fascia is required. The BX8869 is available for the vehicle. Attachment Tabs are 24 inches center to center and a height of 13 inches.



1. Remove the five push pins from the top side of fascia.



2. Lift two white clips up on the back side of the head light assembly, pull assembly forward, unplug and set aside, both sides.



3. Just behind head light assembly, on the inside of fascia's corner, are two metric bolts to remove with the 10MM socket, both sides.



4. Using the 7MM socket, remove two metric bolts just forward of front tire, and four under front edge of fascia.



5. Remove two push pin from lower fascia opening and five push pins from bottom side of fascia. Pull fascia forward, set fascia and bracket just under metal bumper aside.



6. Trim air dam according to photo to open area for baseplate, both sides.



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7. Using the hack saw cut and remove metal according to photo, both sides.



9. Hold baseplate up as far as possible and align forward to dimple in frame, clamp to frame with vise grips. Using the baseplate as a template, drill four holes with the 13/32" drill bit, both sides. Insert item 2 into frame opening to align with drill holes and tighten items 3 and 4, both sides. **Be sure and use loctite on all bolts before tightening.**



8. Remove four metric bolts from windshield washer reservoir with the 10MM socket to relieve opening in frame. Remove metric bolt from horn bracket with the 10MM socket and set aside.



*Location for the BX8869,  
(View of driver's side)*

10. Reinstall windshield washer reservoir, horn (according to photo in step #9), fascia support and fascia. Be certain that all electrical connections are plugged in properly.
11. The dimensional variations between otherwise identical cars can be considerable. While the location and size of the holes in the baseplate were designed to allow for easy installation, it may be necessary to file a hole slightly to allow a bolt to clear.
12. Install the tow bar and safety cables according to the instructions included in their packages.
13. Do **not** substitute other devices if the tow bar pin and clip are lost.
14. **DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEET.**



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## Tools Required

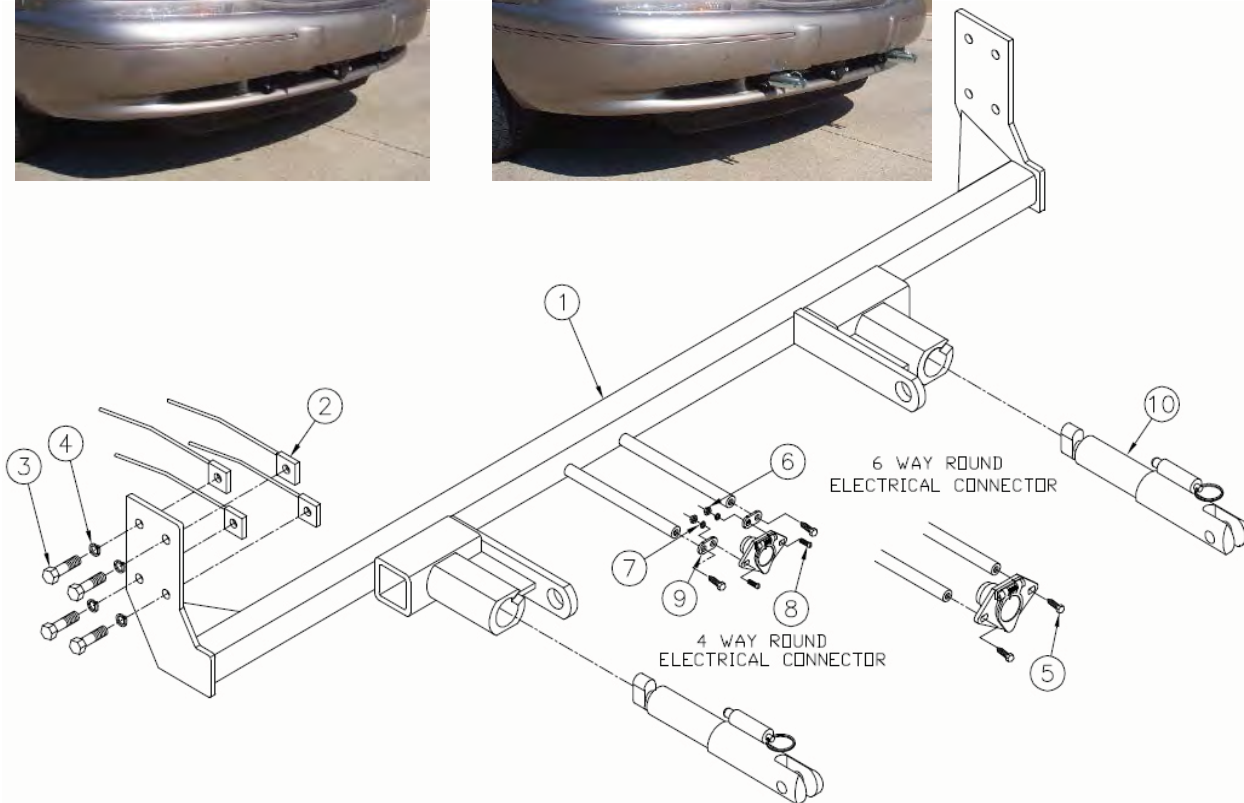
7MM Socket  
10MM Socket

Loctite  
Vise Grip

13/32" Drill Bit  
Hack Saw

## Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-5796	Weldment, Base Plate, BX1509
2	8	61-5208	3/8-16 Nut Plate
3	8	201-0440	3/8-16 x 1 1/2 Bolt, Grd. 5, ZP
4	8	203-0010	3/8 Lock Washer, ZP
5	2	201-0553	1/4-20 x 1/2 Hx. Wshd, Type F Screw
6	2	101-5822	Adapter, 4 Way Connector
7	2	201-0192	#10-32 x 1/2 Slot, Rd. Hd. Screw
8	2	203-0054	#10 Lock Washer
9	2	202-0047	#10-32 Hex Nut
10	2	62-3469	Attachment, Assembly, SF/LB (R)
	2	226-0046	Baseplate Safety Cable, 36" CL III (Not Shown)
	2	229-0359	Quicklink, 3/8, ZP (Not Shown)
	2	290-0437	Receiver, Cap Plug (BLK) (Not Shown)



**IMPORTANT:** Use only genuine factory replacement parts on your Base Plate. Do not substitute homemade or nontypical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your Base Plate, be sure to use a replacement bolt of the same grade (Usually Grade 5, refer to parts list). Repair parts may be ordered through your nearest **Blue Ox** dealer or distributor.