



## Installation Instructions BX1827 1997 Nissan Maxima

Serial No.

The front bumper fascia and lower rock guards are removed for baseplate installation. Holes need to be drilled and the bumper fascia may need to be trimmed.  
DEALER OR INSTALLER: BE CERTAIN CUSTOMER RECEIVES THIS INSTRUCTION SHEET.



Figure 1

1. Open the hood and remove the center grill by releasing the outside clips on each end. Figure 1. Set grill aside.



Figure 5

2. Remove the top Hex bolts and the outside push pins. Figure 2 and 3.



Figure 2

3. Remove the lower screws holding the plastic rock guards. Figure 4.



Figure 6

4. Remove the inside screws fastening the bumper fascia and fenders. Figure 5. Pull fascia from vehicle.



Figure 3

5. Remove the tie down brackets and replace them with the drivers and passengers side brackets for the baseplate. Use existing bolts and Loctite. Figure 6.



Figure 7

6. Bolt the baseplate to the side brackets and clamp it to the front bumper. Figure 7 and 8.



Figure 4

7. Drill 1/2" holes for the front braces using the baseplate as a template



Figure 8

# Automatic



**Figure 9**

8. Insert wire nut plates through side of bumper, the bumper may need to be pried up next to the large slots on top. Line up nut plate and thread the 1/2" bolt with a lock washer. Use Loctite. Figure 9 and 10.



**Figure 11**

9. Tighten all bolts according to the Torque Chart in the General Instruction Sheet. Figure 11 and 12.



**Figure 10**

10. Hold the bumper molding up to its original position and mark areas which may need to be trimmed to allow for the baseplate. Replace bumper fascia and any electrical wiring.



**Figure 12**

### Tools Required

10MM Wrench  
Phillips Screwdriver

3/4" Wrench  
1/2" Drill Bit

Loctite Blue

Adjustable C-Clamp

### Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-5502	Baseplate, BX1827
2	1	101-6016	Drivers Side Bracket
3	1	101-6017	Passenger Side Bracket
4	2	61-3799	1/2" Nut Plate with Wire
5	6	201-0051	1/2-13 x 1 1/2 Hex Bolt, Grade 5
6	4	202-0005	1/2-13 Hex Nut
7	6	203-0012	1/2 Lock Washer, ZP
8	6	203-0005	1/2 Flat Washer
9	2	201-0553	1/4-20 x 1/2 Hx. Wshd. Type F Tcs, ZP
10	2	202-0047	#10-32 Hex Nut
11	2	203-0054	#10 Lock Washer
12	2	101-5822	Adapter, 4 Way Connector
13	2	201-0192	#10-32 x 1/2 Slot, Rd. Hd. Screw
E	6		Existing Bolts, Tie Down Brackets

