

Installation Instructions BX1827 1997 Nissan Maxima

Serial No.

The front bumper facia and lower rock guards are removed for baseplate installation. Holes need to be drilled and the bumper facia may need to be trimmed. DEALER OR INSTALLER: BE CERTAIN CUSTOMER RECEIVES THIS INSTRUCTION SHEET.



Figure 1

- 1. Open the hood and remove the center grill by releasing the outside clips on each end. Figure 1. Set grill aside.
- Remove the top Hex bolts and the outside push pins. Figure 2 and 3.



Figure 5



Figure 2

- 3. Remove the lower screws holding the plastic rock guards. Figure 4.
- 4. Remove the inside screws fastening the bumper facia and fenders. Figure5. Pull facia from vehicle.



Figure 6



Figure 3

- Remove the tie down brackets and replace them with the drivers and passengers side brackets for the baseplate. Use existing bolts and Loctite. Figure 6.
- 6. Bolt the baseplate to the side brackets and clamp it to the front bumper. Figure 7 and 8.

7. Drill 1/2" holes for the front braces using the baseplate as a template



Figure 7

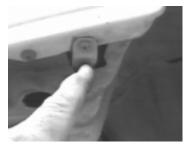


Figure 4



Figure 8



Figure 9

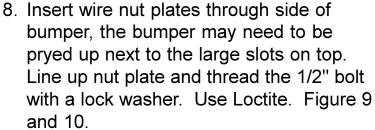




Figure 11



Figure 10

- 9. Tighten all bolts according to the Torque Chart in the General Instruction Sheet. Figure 11 and 12.
- Hold the bumper molding up to its original position and mark areas which may need to be trimmed to allow for the baseplate. Replace bumper facia and any electrical wiring.



Figure 12

Tools Required

10MM Wrench	3/4" Wrench	Loctite Blue	Adjustable C-Clamp
Phillips Screwdriver	1/2" Drill Bit		

Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-5502	Baseplate, BX1827
2	1	101-6016	Drivers Side Bracket
3	1	101-6017	Passenger Side Bracket
4	2	61-3799	1/2" Nut Plate with Wire
5	6	201-0051	1/2-13 x 1 1/2 Hex Bolt, Grade 5
6	4	202-0005	1/2-13 Hex Nut
7	6	203-0012	1/2 Lock Washer, ZP
8	6	203-0005	1/2 Flat Washer
9	2	201-0553	1/4-20 x 1/2 Hx. Wshd. Type F Tcs, ZP
10	2		#10-32 Hex Nut
11	2	203-0054	#10 Lock Washer
12	2		Adapter, 4 Way Connector
13	2	201-0192	#10-32 x 1/2 Slot, Rd. Hd. Screw
Е	6		Existing Bolts, Tie Down Brackets

