



**Installation Instructions BX1828
Nissan Sentra 2000-01**

Serial No.

The front bumper fascia and metal bumper are removed for baseplate installation. Holes need to be drilled and the bumper fascia needs to be trimmed

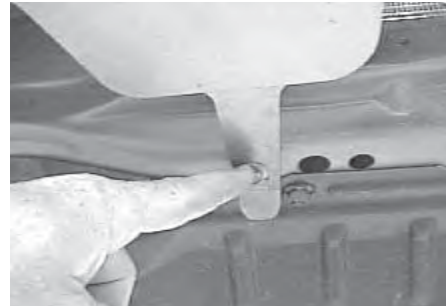


1. Open hood and remove screws from top of grill. Carefully pull grill up and out to remove.

4. Pull molding back and remove the two nuts connecting fascia to fenders.



2. Remove the screws from the top of the bumper fascia.



5. Remove screws from bottom of bumper fascia. Remove fascia from vehicle and disconnect wiring.



3. Remove the screws from wheel well molding forward of the front tires.



6. Hold baseplate up to frame and bolt to existing holes. Relocate the plastic molded end pieces on each side of the frame to the holes below the side plates. The fluid reservoir plastic needs to be trimmed also.

Automatic



7. Insert the wire nut plates into frame just behind the metal bumper. Do not tighten.



10. Insert 1/2" nut plate through slots in the front of metal bumper. Loctite bolts and tighten according to the chart in the General Instruction Sheet.



8. Clamp the baseplate to the front of the metal bumper.



11. Center punch and drill 3/8" holes for remaining two holes. Use 3/8" hardware and tighten. Use loctite.

13. Replace facia and electrical connections.



9. Drill holes for bottom of metal bumper, use baseplate as a template.

Tools Required

12MM Wrench
Loctite Blue

9/16" Wrench
C Clamp

14MM Wrench
Screwdriver

3/4" Wrench
Utility Knife

Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-5515	Weldment, Base Plate, BX1828
2	4	61-5237	1/2-13 Nut Plate, With 14 Inch Wire
3	4	61-5208	3/8-16 Nut Plate, With 14 Inch Wire
4	4	201-0440	3/8-16 x 1 1/2 Hex Bolt Grd. 5 ZP
5	4	203-0010	3/8 Lock Washer, ZP
6	4	201-0051	1/2-13, Bolt, Hex Grd 5, ZP
7	4	203-0012	1/2 Lock Washer, ZP
8	2	201-0553	1/4-20 x 1/2 HX. Wshd. Type F Tcs.
9	2	202-0047	#10-32 Hex Nut
10	2	203-0054	#10 Lock Washer
11	2	201-0192	#10-32 x 1/2 Solt, RD. Screw
12	2	101-5822	Adapter, 4 Way Connector
E	4	Existing	14MM
	2	226-0046	Baseplate Safety Cable, 36" CL III (Not Shown)
	4	229-0359	Quicklink, 3/8, ZP (Not Shown)

