



**BX2402 Installation Instructions**  
**1989-93 Isuzu Amigo (2WD & 4WD)**  
**1995-97 Isuzu Rodeo**  
**1988 1/2-93 Isuzu Pickup (2WD & 4WD)**  
**1995-97 Honda Passport**

1. Read the General Instruction Sheet included with this baseplate.
2. The baseplate mounts to the front underside of the vehicle using six bolts: three on each side.
3. Remove the two bolts on each side which attach the bumper bracket to the chassis. A 17mm socket is required. Note the nuts are welded to the frame and the bumper stays in position.
4. There are two chassis mount assemblies provided, a left and a right. The bolt "pockets" on these are attached to the vehicle at the same place where the bumper bolts were removed. The "pockets" are open to the outside. In order to position the mount assemblies, carefully slide the bumper forward, one side at a time, until the bracket just clears the frame. The mount assembly will then slide onto the bumper bracket such that the "pockets" align with the holes. Slide the bumper back into position on the frame. Put a 1/2" lock washer on two 12mm bolts, apply Loctite, and assemble LOOSELY through the bolt pockets; a 19mm socket is required. Note that the "front to back hole" on the "inner" angle part of the mount assembly aligns to a hole in a box section of the frame. Put a 1/2" flat washer and some Loctite on a 1/2" x 1" bolt and slide it through from the rear. LOOSELY install a 1/2" lockwasher and a nut. Repeat these steps on the other side.
5. The main cross angle is attached to each chassis mount assembly, with two 1/2" x 1 1/2" bolts. Apply loctite and install the bolts.
6. Tighten the two 12mm bolts on each side and the four 1/2" bolts for the cross angle alternately on each side until firm.
7. Last, tighten the 1/2" x 1" bolts that are through the angles and oriented front to back. Tighten these very firmly to assure the chassis and mount assembly are contacting each other.
8. The dimensional variations between otherwise identical cars can be considerable. While the location and size of the holes in the baseplate were designed to facilitate easy installation, it may be necessary to file a hole slightly to allow a bolt to clear.
9. Install the tow bar and safety cables according to the instructions included in their packages.
10. Do not substitute other devices if the pin and clip are lost.
11. DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEET.

**Automatic**

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### Tools Required

19mm Socket

3/4 Socket

17mm Socket

### Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-3497	Baseplate, BX2402
2	1	61-4136	Weldment, Rear Bracket, PS
3	1	61-4137	Weldment, Rear Bracket, DS
4	4	201-0051	1/2-13 x 1 1/2 Hex Head Bolt, Grade 5
5	2	201-0060	1/2-13 x 1 Hex Head Bolt, Grade 5
6	4	201-0411	12mm-1.25 x 40 mm Hex Head Bolt
7	6	202-0005	1/2-13 Hex Nut
8	2	203-0005	1/2 Flat Washer
9	6	203-0012	1/2 Lock Washer
10	4	203-0105	12mm Lock Washer
	2	226-0046	Baseplate Safety Cable, 36" CL III (Not Shown)
	4	229-0359	Quicklink, 3/8, ZP (Not Shown)

