



Installation Instructions BX2515 Mazda MPV 2000

Serial No.

The front bumper fascia, blinkers and tow hook brackets are removed for baseplate installation. Holes need to be drilled and the grill needs to be trimmed. BE CERTAIN USER RECEIVES INSTRUCTION SHEET.



Figure 1

1. Open the hood and remove the Phillips screws and push pins from top of the bumper fascia. Figure 1 and 2.

2. Remove the Phillips push pins holding the blinker assembly and pull each assembly straight forward from vehicle. Figure 3. Disconnect assembly and set aside.



Figure 5



Figure 2

3. Remove the push pins that are underneath the blinker assembly (each side). Figure 4.

4. Remove the Phillip screw and push pins directly forward of the tire in fender wells. Figure 5.



Figure 6

5. Remove Phillips head push pins and Hex bolts from bottom of bumper fascia. Figure 6. Remove fascia and set aside.



Figure 3

6. Loosen the top four bolts and remove the bottom three bolts from each tow hook bracket. Figure 7 Hold the baseplate straight up sandwiched between the frame and the tow hook brackets aligned with the bottom three holes of the tow brackets. Use the hardware shown in drawing on last page and fasten baseplate to frame. Figure 8. Tighten bolts according to Torque Chart in the General Instruction Sheet.



Figure 7



Figure 4

7. Drill remaining hole (both sides). Use hardware shown from last page and tighten remaining 3/8" bolts. Figure 8.

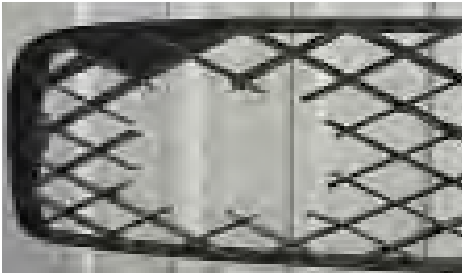


Figure 8

8. The center grille needs to be trimmed to allow for the tabs. Hold fascia in place to mark and trim grille. Once this is done replace fascia and blinkers. Figure 9.

Automatic

Tools Required



10MM Wrench
3/8" Drill Bit
Phillips Screw Driver

9/16" Wrench
14MM Wrench

Loctite Blue
Utility Knife

Figure 9

Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-5472	Weldment, Baseplate, BX2515
2	2	61-4092	3/8 Square Nut with Wire
3	6	201-0495	10mm-1.25 x 45mm Hex Bolt, ZP
4	2	201-0440	3/8-16 x 1 1/2 Hex Bolt, Grade 5
5	6	203-0104	10mm Lock Washer
6	2	203-0010	3/8 Lock Washer
7	2	201-0553	1/4-20 x 1/2 Self Tapping Hex Nut
8	2	203-0054	#10 Lock washer
9	2	101-5822	Adapter, 4 way Connector
10	2	201-0192	#10-32 x 1/2 Slot, Rd. Hd Screw
11	2	202-0047	#10-32 Hex Nut
12	2	62-3468	Assembly, Removable Tabs, SF/SB, ZP
	2	226-0046	Baseplate Safety Cable, 36" CL III (Not Shown)
	2	229-0359	Quicklink, 3/8, ZP (Not Shown)
	2	290-0437	Receiver, Cap Plug (BLK) (Not Shown)

