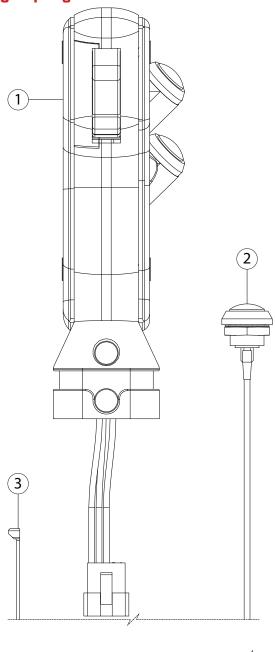


Installation Instructions

81161

2015-19 FORD F-150 2.7L, 3.0L, 3.3L, 3.5L, 5.0L ENGINE

Automatic Transmission



| ITEM# | PART # | DESCRIPTION | QTY. |
|-------|------------|----------------------------|------|
| 1 | 4001777-88 | Shift Handle Body | 1 |
| 2 | 2480446-88 | Push Button Switch 12MM | 1 |
| 3 | 3401652 | 8.5" Black Nylon Cable Tie | 1 |

OVERVIEW:



 Take a moment to read and understand these instructions before installing your B&M Magnum Grip Handle.

NOTE: Please inventory all parts now before continuing and if necessary, report any missing items to our tech line. This will avoid potentially stranding your vehicle until any missing replacement parts arrive.

WARNING:

For maximum safety, perform this installation on a clean, level surface with engine turned off.

CAUTION:

Chock wheels and apply parking brake; do not proceed until you are confident your vehicle will not move.

REMOVE STOCK COMPONENTS:



2. Open center console lid then lift and release console frame around shifter.



3. Turn key to "Accessories" then shift into "D" (Drive) so you can remove console frame. Then pull frame backwards and up to remove it completely.





4. Loosen and retain screws (x2) securing cupholder, then lift and release but do not completely remove it from console.





5. Unplug wiring from base of shifter and remove screws (x2) from front of shifter. Retain screws for later use.





6. Press tabs on shifter base to remove it from boot.



7. Remove shifter collar from boot being careful not to tear cloth material.

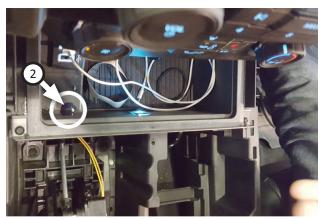
Install Magnum Grip Shift Handle kit:





8. Set **shift handle body (1)** down onto factory shifter stem then install screws (removed step 5) into it.





NOTE: In this example, we installed new replacement "TOW/HAUL" button into front portion of center console, accessible but out of sight.

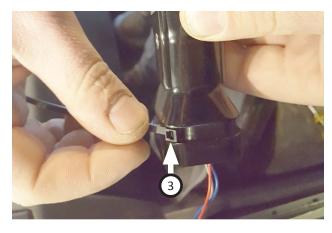
9. Your **push button switch (2)** may be installed anywhere on shifter plate or within cab given that its wire can reach shifter base. Choose where you would like it to go and drill a ¹⁵/₂" hole. Install push button and route wire to shifter base.

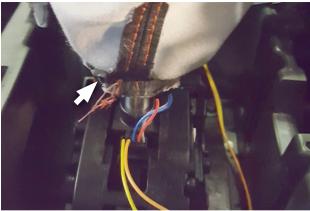




NOTE: Pin position isn't critical while wiring connector.

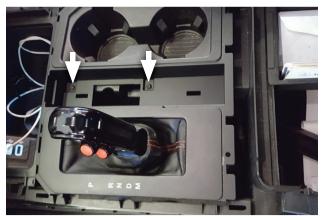
 Insert push button wiring into shift handle connector, then plug connector into shifter base socket. Secure wiring using clips in bottom of shifter base compartment.





NOTE: Notice this stick handle is designed with a notch in its indent corner. To fasten boot, pull fabric over indent and secure it with zip tie. The zip tie lock should rest in shifter notch as shown. In this way, you will avoid creating a lump in boot cloth.

11. Set cupholder frame over shift handle; then use **zip tie (3)** to secure boot to shift handle. Finally, clip off zip tie tail.



12. Press cupholder frame down then fasten it using screws (x2) (removed step 4).



13. Place console frame back into place and snap it down into position. Set shifter back into "P" (Park).



Congratulations, the installation of your B&M Magnum Grip Handle is now complete!

