



## STEP 1 – PRIOR TO INSTALLATION

- A) Bushwacker only approves installing the flares according to these written instructions with the hardware provided. WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E) Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F) Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint **BEFORE** installing flares. Spray inner fender wells with undercoating **AFTER** flare attachments have been completed.
- G) Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- H) Care & Cleaning:** Bushwacker fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

# Volkswagen Amarok Pocket Style® Fender Flares Set of 4

Set Part #171901-02 / #171905-02  
Rev-3 02/07/2017

For complete fitment info visit : [www.bushwacker.com](http://www.bushwacker.com)

## TOOLS FOR EASY INSTALLATION:











- T-45 Torx Bit
- 1/4" Ratchet
- Needle Nose Pliers or Vice Grips
- #2 Phillips Driver
- Grease Pencil
- Awl (optional)

**PLEASE READ:** Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Lund International is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

## LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

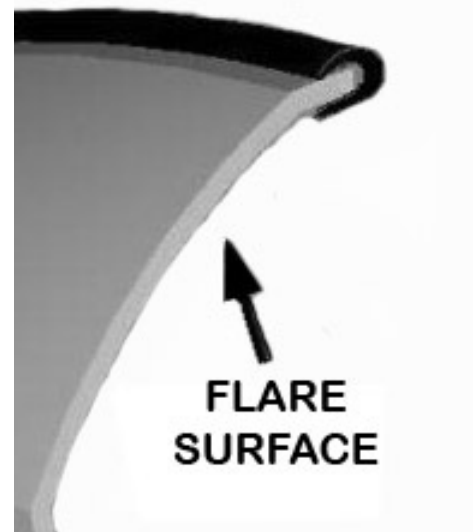
## Included in Hardware Kit

- |  |  |  |   |  |  |   |
|--|--|--|---|--|--|---|
| 1. <br>CL1-0008,<br>1" Dacromet<br>Inner Clip,<br>4 pcs | 2. <br>CL1-0010,<br>Dacromet Outer<br>Clip,<br>4 pcs          | 3. <br>MT1-0014,<br>1" x1.5" x.01"<br>Black Mylar Tab,<br>4 pcs | 4. <br>SW1-0058,<br>#10 x 5/8" Phillips<br>SS Truss Screw,<br>4 pcs | 6. <br>SW1-0059,<br>5/16 x 18 x 3/8"<br>SS Torx Screw,<br>35 pcs | 7. <br>WA1-0012,<br>.320 x .700 x .03<br>SS Washer,<br>35 pcs | 8. <br>NU1-0019,<br>5/16-18 Jam Fin<br>Nylock Nut,<br>35 pcs |
| 9. <br>SW1-0052,<br>T-45 Torx Bit,<br>1 pc              | 10. <br>GP1-0019,<br>U-Trim M402A TPE<br>Edge Trim,<br>348 in | 11. <br>ET1-0002,<br>Edge Trim Tool,<br>1 pc                    |   |  |  |   |

## STEP 2 - EDGE TRIM INSTALLATION

A. Applying the adhesive side of the edge trim (GP1-0019) to the outer edge of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).

B. Press edge trim into place along the top edge of the flare in one-foot increments. Work your way around the top edge of the flare. Cut off any access edge trim as needed.



## Front & Rear Pocket Hardware Installation Procedures



Put a Washer (WA1-0012) on each Bolt (SW1-0059).

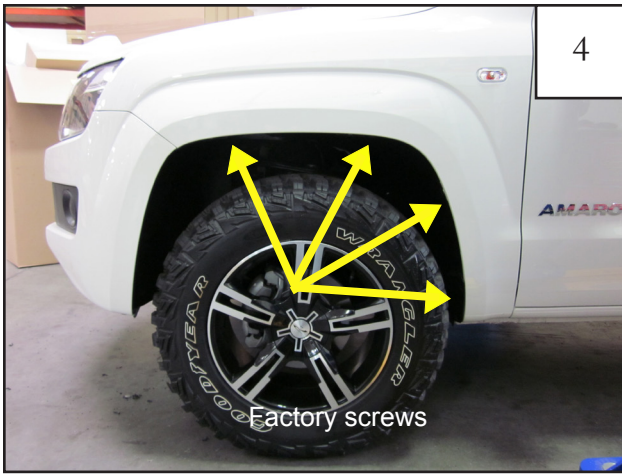


Put each Bolt/Washer combination through a pocket hole in the flare, Bolt head and Washer on the outside.



Place a Nut (NU1-0019) over the end of each Bolt and tighten, using a 1/2" wrench for the Nut and the supplied Torx Bit (SW1-0052) for the Bolt. Repeat for remaining pockets.

# Front Flare Installation Procedures (Driver's Side)



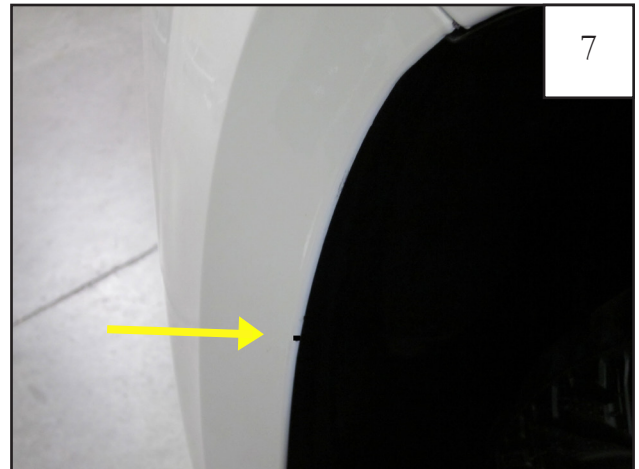
Using a T-45 Torx bit, remove four factory screws from the fender lip. Save screws for reinstallation. Remove flare by pulling part away from side of vehicle.



Place flare on vehicle and install one factory screw where shown to hold in place.



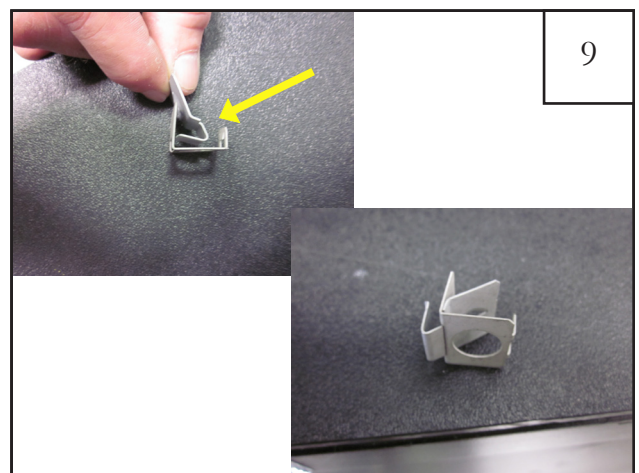
Using a grease pencil, mark the bumper cover through the 2 forward holes in flare.



Remove flare and enlarge the marks on bumper cover.



Center provided tab (MT1-0014) on marks made in Step 6.



Assemble clip by connecting two provided parts CL1-0008 and CL1-0010 as shown. NOTE: *Do not fully snap clip together*



10

Center clips on the tabs installed in Step 8 and push onto the bumper cover.



11

Using needle nose pliers, snap clip together to secure to the vehicle.



12

Reposition flare on fender. Using a #2 Phillips, start a supplied Screw (SW1-0058) through two forward hole locations and through each Clip installed in step 10. If needed, use scratch awl to locate holes.



13

Clip locations



14

Using T-25 Torx bit, reinstall factory screws in 4 remaining Flare holes. Fully tighten all screws starting with the newly installed Screws (SW1-0058) in two forward hole locations while pressing in on flare to ensure it is snug against sheet metal.



15

Installation Complete

# Rear Flare Installation Procedures (Driver's Side)



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Using an T-45 Torx bit, remove 7 factory screws. Retain screws for reinstallation.



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Place flare on vehicle lining up holes in flares with factory screw holes.



18

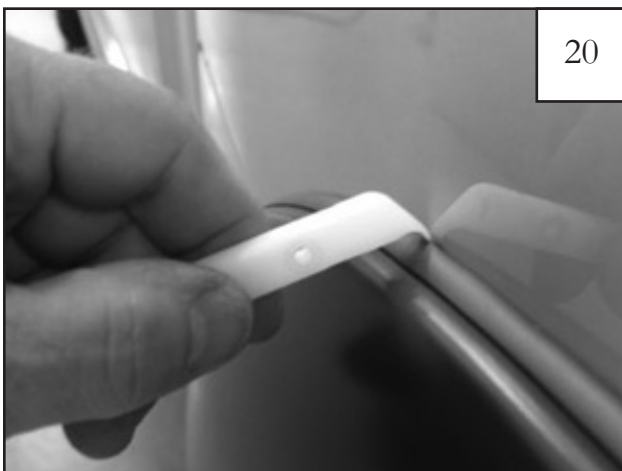
Using T-25 Torx bit, install 7 factory screws. Fully tighten all screws while pressing in on flare to ensure it is snug against sheet metal.



19

Installation Complete.

## Edge Trim Tool Procedures



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Using supplied Edge Trim Tool (ET1-0002), seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



21

Using flat end of supplied Edge Trim Tool (ET1-0002), seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.