

### STEP 1 - PRIOR TO INSTALLATION

- A) Bushwacker only approves installing the Trail Armor according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.
- **B)** Fit: Verify the fit of the Trail Armor to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting: (Optional) if paint is desired it must be done prior to installing Trail Armor on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint Trail Armor using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

## Jeep<sub>®</sub> Trail Armor<sup>®</sup> Side Rocker Panels

For Bushwacker Pocket Style® Flares

### Set of 4

Set Part #14002 Rev-2 1/22/2014

For complete fitment info visit: www.bushwacker.com

#### **TOOLS FOR EASY INSTALLATION:**

- Utility Knife
- #2 Phillips Driver Bit
- 3/4" Socket
- Socket Wrench
- T25 Torx Bit
- T30 Torx Bit
- 8mm Socket
- Marker

# LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

• To claim a warranty, you must provide Proof of Purchase.

### **Included in Hardware Kit:**

1.



Retainer, 6 pcs

### **Trail Armor Installation Procedures:**

#### STEP 2 - Rear Panel Installation:

- **A)** Remove the spare tire using a ¾" Socket. Retain the factory hardware (3 lug nuts). **See Illustration #1.**
- **B)** Using a T30 Torx Bit, remove the screw holding the lower rubber tire stop in place, retaining both the screw and the rubber tire stop. **See Illustration #2**.
- C) Peel red vinyl backing from the tape on the Rear Panel.
- **D)** Using the hole in the center of the Rear Panel as a guide, align with the hole located in the vehicle. Take care not to exert pressure on the adhesive tape before you have aligned the Rear Panel properly.
- **E)** Once you have checked for proper location apply 30 pounds of pressure per square inch to areas of the parts opposite tape pads to ensure proper tape adhesion.
- **F)** Reinstall the lower rubber tire stop and Spare Tire using the factory hardware. **See Illustration #3.**

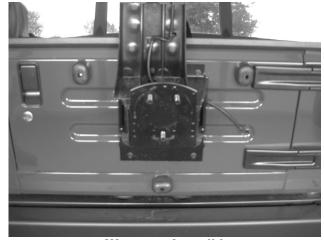


Illustration #1



Illustration #2



Illustration #3

#### STEP 3 - Side Panel Installation:

- **A)** Remove the factory stone guard using an 8mm Socket and ratchet. **See Illustration #4.**
- B) Prior to Installation, look at part numbers inscribed in the plastic to identify right and left side panel. (Right – 14002 R; Left – 14002 L)
- C) Peel red vinyl backing from the tape on the Side Panels.
- D) Using the holes on the underside of the Side Panel as a guide, align with 3 factory holes on the underside of the vehicle. Take care not to exert pressure on the adhesive tape before you have aligned the side Panel properly. See Illustration #5.
- **E)** Attach underside edge of the Side Panel to the vehicle using supplied black retainers.
- **F)** Apply 30 pounds of pressure per square inch to areas of the parts opposite tape pads to ensure proper tape adhesion.

#### **STEP 4 - Front Panel Installation:**

- A) Remove the factory Front Panel, using 10mm socket wrench (4 bolts) retaining the factory hardware for later use. See Illustration #6.
- **B)** Using holes as a guide align the Front Panel and fasten with factory hardware removed previously in stel 30A



Illustration #4

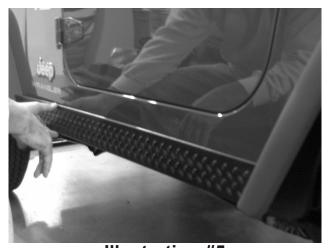


Illustration #5



Illustration #6