



IMPORTANT WARRANTY & INSTALLATION INSTRUCTIONS ATTACHED

*Please Forward All Attached Information to Consumer
Warranty Not Valid Unless Returned to CORSA Exhaust*

We ask that you take a few moments to complete our warranty registration form:

TO ACTIVATE YOUR LIMITED LIFETIME WARRANTY GO TO:

CORSAPERFORMANCE.COM/WARRANTY



For Full-Color Installation Instructions, Please Visit:

CORSAPERFORMANCE.COM and Search by Part Number

Please be sure to review the enclosed instructions prior to beginning the installation process. If you have any questions about the enclosed parts, instructions or encounter a problem during Installation: **CALL CORSA PERFORMANCE TECHNICAL ASSISTANCE AT 800.486.0999**

Please take time to read and understand these installation instructions.

CORSA recommends that installation of this system be performed by a qualified service center or professional muffler installer who has the necessary equipment, tools and experienced personnel. However, if you decide to perform this install, the use of a hoist and an additional person will be required.

CAUTION: Never work on a hot exhaust system. Allow time for the vehicle to cool. Always wear eye protection when working under a vehicle.

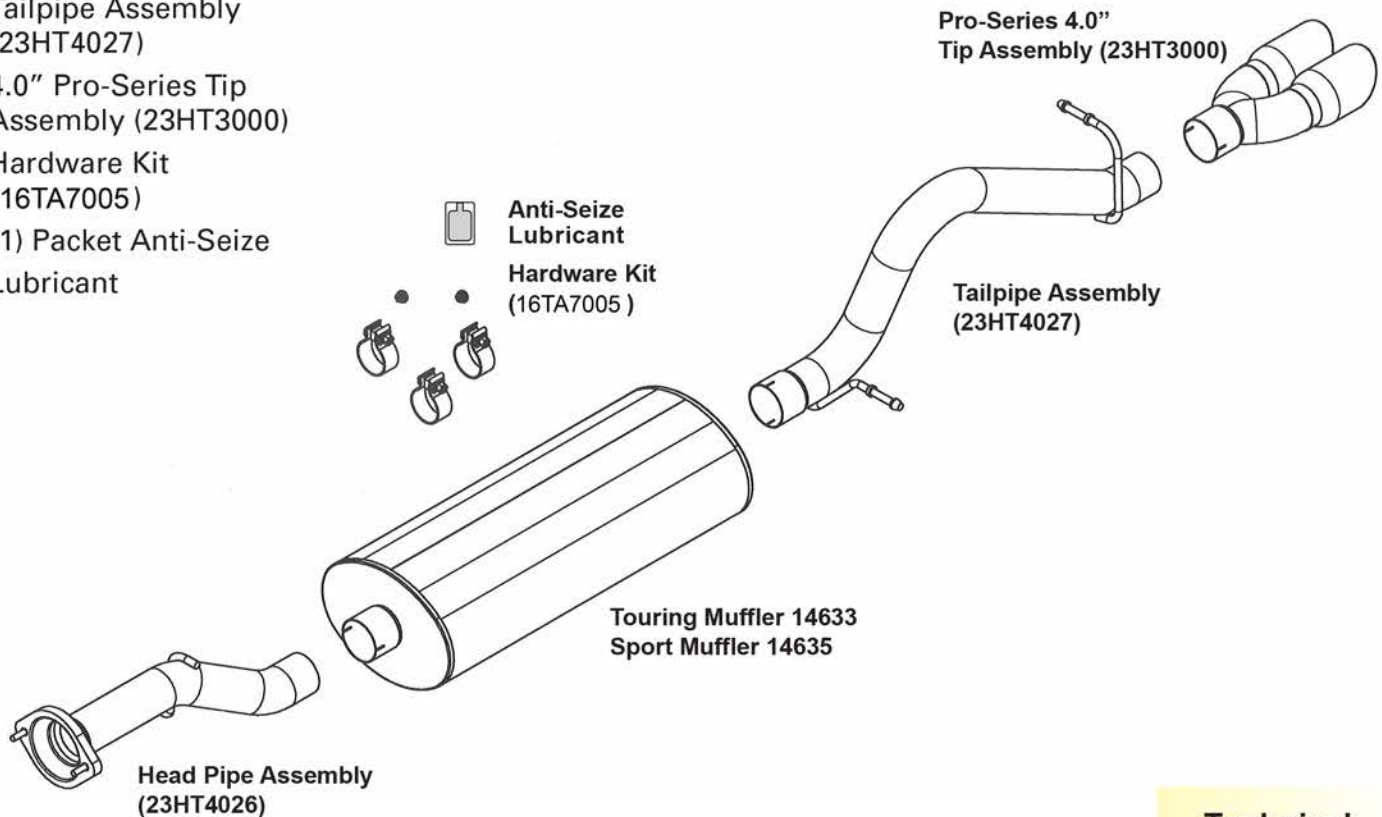
Please confirm that all parts are present before beginning the factory exhaust system removal and CORSA exhaust system installation.

Bill of Materials:

- Head Pipe Assembly (23HT4026)
- Touring Muffler 14633 or Sport Muffler 14635
- Tailpipe Assembly (23HT4027)
- 4.0" Pro-Series Tip Assembly (23HT3000)
- Hardware Kit (16TA7005)
- (1) Packet Anti-Seize Lubricant

Recommended Tools:

- Safety Glasses
- 15mm socket and ratchet
- Pipe cutter
- Grommet pullers
- Vehicle Spare tire removal kit
- Soapy water
- Torque wrench



Technical Assistance:
800.486.0999.

Removal of Stock System:

- 1) In order to remove the stock system, locate the section of pipe between the front hanger and front face of the muffler and mark the pipe in the middle of the straight section of pipe after the front hanger. **(See Fig. A)**
- 2) Cut the pipe at your mark. **(See Fig. B).** **NOTE:** For safety, be sure to support the muffler to prevent injury.
- 3) Remove the front and rear tailpipe hangers from the factory rubber grommets using grommet pullers or similar device. **(See Figs. C & D)**
NOTE: Using a soapy water solution on the grommet hole will make the job easier.
- 4) Remove the muffler and tailpipe section from the vehicle by lifting the tailpipe over the rear axle and towards the front of the vehicle. **(See Fig. E)**
- 5) Using a 15mm socket and ratchet, remove the flange nuts at the flange connection of the head-pipe. **(See Fig. F)**
- 6) Remove the head-pipe hanger from the factory rubber grommet using grommet pullers or similar device. **(See Fig. G)**
NOTE: Using a soapy water solution on the grommet hole will make the job easier.
- 7) Remove the head-pipe section from the vehicle by lifting it up a little bit and sliding it out of the stud holes and towards the rear of the vehicle. This completes removal of the stock system.



FIG. A



FIG. B



FIG. C



FIG. D



FIG. E



FIG. F



FIG. G

**Technical
Assistance:
800.486.0999.**

Installation of CORSA Exhaust System:

NOTE: Apply the anti-seize lubricant (supplied) to the threads **ONLY** of all the clamps and flange bolts. Failure to follow this procedure can cause nuts to seize on clamps and potentially destroy threads. After applying anti-seize lubricant, be sure to thoroughly clean hands as lubricant will tarnish stainless steel. All clamps should be tightened using a properly calibrated Torque Wrench. Using an air impact gun will damage the clamp and reduce its ability to effectively seal the joint. It may also cause the joint to separate thereby causing damage to your exhaust system and your vehicle.

- 1) Locate the CORSA head-pipe assembly and slide the studs through the holes on the flange. While holding the head-pipe assembly flush against the flange, use the nuts supplied with the CORSA hardware kit and thread onto the studs until they are about 1/2" from contacting the flange. Then insert the hanger into the factory rubber grommet. **(See Figs. H & I)**

NOTE: Using a soapy water solution on the grommet hole will make the job easier.

- 2) Using a torque wrench, tighten the flange nuts down to **30 ft.-lbs.** **(See Fig J)**

- 3) Slide a supplied 3" Torca clamp over the inlet of the CORSA muffler. Make sure the drain hole is facing down. Slide the muffler onto the head-pipe assembly and pre-tighten the clamp. **(See Figs. K & L)**



- 4) Locate the CORSA tailpipe assembly and slide a supplied 3" Torca clamp over the inlet. From the rear of the vehicle, slide the pipe over the axle and insert the pipe over the muffler exit. **(See Figs. M & N)**

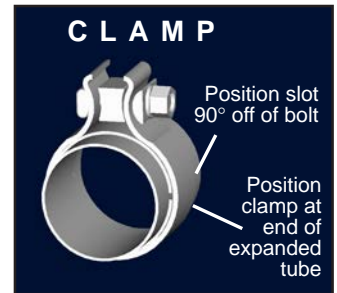


FIG. H



FIG. I

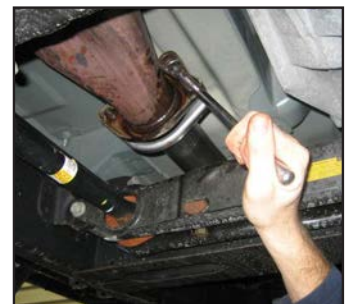


FIG. J



FIG. K



FIG. L



FIG. M



FIG. N

- 5) Insert the tailpipe hangers into the factory rubber grommets and pre-tighten the clamp.
(See Figs. O, P & Q)
NOTE: Using a soapy water solution on the grommet hole will make the job easier.
- 6) Locate the CORSA tip assembly and slide a supplied 3" Torca clamp over the inlet end.
(See Fig. R & S)
- 7) Slide the tip assembly onto the tailpipe making sure that the tips are level and pre-tighten the clamp. (See Figs T & U)
- 8) Starting from the front of the CORSA exhaust system, tighten all clamps to **45 ft.-lbs.** using a torque wrench.
- 9) **It is strongly recommended that all clamps be checked and tightened after road testing the vehicle once the system has cooled.**



FIG. O



FIG. P



FIG. Q



FIG. R



FIG. S



FIG. T



FIG. U

NOTE: During cold weather start-ups, you may experience an exhaust sound that is deeper and louder in tone than usual. This is temporary and will diminish to normal levels once your engine has reached its normal operating temperature.

NOTE: Immediately following the installation of your CORSA exhaust system, you may experience a trace of smoke after initial start-up. DO NOT be alarmed. The smoke is caused by the burning of a small amount of forming oil residue used in the manufacturing process.

If you have any questions about the installation process, call CORSA Performance and ask one of our Sales & Technical Service Representatives. Do not attempt to make any modifications to parts as this will void your warranty.