

**FORD® FUSION DOOR PANEL INSERT INSTALLATION INSTRUCTIONS**

**IMPORTANT**

- **READ ALL INSTRUCTIONS BEFORE ATTEMPTING TO INSTALL INSERTS.**
- **MAKE SURE YOU HAVE THE CORRECT INSERTS FOR YOUR AUTOMOBILE.**

**1. Preparing for Installation**

- a. Wipe panels clean with warm water or an ammonia based product such as Windex®.
- b. To ensure you work with a flat surface, cut out any imperfections using a utility knife or razor blade.



1-a



1-b

**2. Installation of New Inserts**

- a. Test fit new insert. If fit is not to your satisfaction please contact us at 1-800-633-7090 before proceeding.
- b. Place new insert into position. While holding in place, pre-drill the 4 holes into the door using a 1/8" drill bit. Remove insert.
- c. Prepare silicone adhesive by placing in a cup of warm water for an easier flow. **DO NOT MICROWAVE!**
- d. On underside of insert apply a *thin* bead of silicone adhesive around outer edges only.
- e. Install insert using screws (of your preference) provided in hardware kit through pre-drilled holes using a Phillips screwdriver. **\*DO NOT APPLY TOO MUCH PRESSURE AS THE SCREWS SHOULD ONLY BE SNUG.**
- f. Tape the top portion to help hold insert in place. Remove tape after 3-4 hours and enjoy your new inserts!



2-b



2-d



2-e



2-f

**Tools Needed:**

- Utility Knife or Razor Blade
- Clean Damp Cloth
- Phillips Screwdriver
- Drill with 1/8" Drill Bit
- Painter's Tape

**Installation assistance is available  
Mon.-Fri. 8:00 am – 3:30 pm CST  
at 1-800-633-7090**

**Included in Hardware Kit:**

- (10) #8 x 5/8" Chrome Tapping Screws
- (10) #8 x 5/8" Black Tapping Screws
- \*10 of each screws provided for your preference
- (1) Tube of Silicone Adhesive