



12-92F / 12-94F

DOOR PANEL INSTALLATION INSTRUCTIONS

IMPORTANT

- READ ALL INSTRUCTIONS BEFORE ATTEMPTING TO INSTALL PANELS.
- MAKE SURE YOU HAVE THE CORRECT PANELS FOR YOUR AUTOMOBILE.
- DO NOT CUT OUT LIGHT AREA ON NEW PANELS UNTIL ORIGINAL LIGHT FIXTURE IS REMOVED.
(YOU MAY ALSO CHOOSE TO LEAVE LIGHT AREA UNCUT TO COVER LIGHT FIXTURE)

1. Removal Of Old Panels

- a. Remove power window and lock bezel. You must remove the screws from the bottom side.
- b. Remove all factory screws (arm rest, kick plate.)
- c. Remove the door light.
 1. Using a 3/8" drill bit, drill the bottom two spot welds on the light to break the head off.
(Do not drill all the way through, just enough to remove the spot welds.)
 2. Disconnect the wire and remove light fixture.

2. Installing light fixture in new panel (To avoid paint damage, place panel on towel or soft surface)

- a. Drill 5 holes on the backside of new panels in the light area. (Use 5/8" drill bit. The hole locations are marked on the backside of the panel. See pictures below.)
- b. Use a utility knife to cut out the outlined hole for the light area following the marked line.



- c. Test fit the switch to make sure it lies down flat all the way. Trim as needed.
- d. When happy with fit, place a bead of silicone around the back of the light and insert snapping in place.

3. Installation of New Panels

- a) Fit over door handle area first.
- b) Connect bezel switches.
- c) Push panel in firmly.
- d) Insert #8 x 1 3/4 automotive screw through hole in upper triangle into door.
- e) Drill 9/64" holes through kick plate (holes are pre-drilled in panel) and install (3) #10 x 1 1/4 SMS.
- f) Install **original** arm rest screw.
- g) Screw bezel back in place using (1) #6 x 1 1/4 SMS for 2 d. or (2) for 4 dr. driver's & (1) for passenger side.

Hardware Kit:

- (6) #10 x 1 1/4 SMS
- (2) #8 x 1 3/4 Automotive Screw
- (2) #6 x 1 1/4 SMS (2 dr. model) or (3) #6 x 1 1/4 SMS (4 dr. model)

Note: KEEP ALL ORIGINAL HARDWARE UNTIL INSTALLATION IS COMPLETE