



18-34 SERIES

DOOR PANEL INSTALLATION INSTRUCTIONS

IMPORTANT

- **READ ALL INSTRUCTIONS BEFORE ATTEMPTING TO INSTALL PANELS.**
- **MAKE SURE YOU HAVE THE CORRECT PANELS FOR YOUR AUTOMOBILE.**
- **COVERLAY® DOOR PANELS ARE NOT EXACT DUPLICATES OF FACTORY ORIGINALS.**
- **IF YOU PLAN ON COLORING YOUR COVERLAY DOOR PANELS, DO IT PRIOR TO INSTALL.**

1. Remove old door panels. (**SAVE ALL HARDWARE AND SCREWS**)
2. Fit replacement panel and position the top for proper fit and alignment of door lock, door handle and window crank with the predrilled holes.
3. Install your four original (4) screws into the bottom of the door panel and one (1) screw in the inside latch handle (drilled into the plastic). Hand-tighten the screw to the rubber gasket.
4. Install the two (2) screws from your old arm rest into the new arm rest. Reinstall window crank (if applicable).

Installation assistance is available

Mon.-Fri. 8:00 am – 3:30 pm CST at 1-800-633-7090.