

18-36 SERIES

DOOR PANEL INSTALLATION INSTRUCTIONS

IMPORTANT

- READ ALL INSTRUCTIONS BEFORE ATTEMPTING TO INSTALL PANELS.
- MAKE SURE YOU HAVE THE CORRECT PANELS FOR YOUR AUTOMOBILE.
- COVERLAY® DOOR PANELS ARE NOT EXACT DUPLICATES OF FACTORY ORIGINALS.
- 1. To remove old door panel, remove the window crank and using a putty knife or flat blade, carefully lift door handle bezel along edges. (On '88 and '89 full power vehicles, switches have to be removed from bezel before removing old door panel.)
- 2. Remove old door panel using a putty knife to lift along the edges.
- 3. A. From backside, attach top portion of Coverlay door panel to bottom Coverlay Kick panel, aligning front and rear edges. Insert screws into bottom portion of door panel through top portion of kick panel so screws are pointing downward. (NOTE: Kick panels are marked on backside "L" for Left Driver Side and "R" for Right Passenger Side. Pocket is at the front of the panel.)
 - B. Install screws in outside edge holes first using 2 of the #8 x $\frac{1}{2}$ " screws. Following, install the three remaining center screws.
- 4. U-Nuts may be required on certain arm rest brackets before panels are installed.
- 5. Place the Coverlay panel over the door. Start at the top of the panel and push the top edge of door panel down on the edge of the door. When the door panel is in proper position, the accessory cut-out will be aligned around the accessory panel. Push pre-installed "Christmas Tree" fasteners into place along bottom edge of door.
- 6. Install plastic "Christmas Tree" fasteners through pre-drilled holes in each side.
- 7. Install two #10 x 2" long screws in recessed area of padded arm rest.
- 8. Re-install accessory panel bezel and window crank.

PARTS LIST

- 10 #8 x ½" Screws
- 4 #10 x 2" Screws
- 4 U-nuts

Installation assistance is available Mon.-Fri. 8:00 am – 3:30 pm CST at 1-800-633-7090.