



18-37 SERIES / 18-38 SERIES

DOOR PANEL INSTALLATION INSTRUCTIONS

IMPORTANT

- READ ALL INSTRUCTIONS BEFORE ATTEMPTING TO INSTALL PANELS.
 - MAKE SURE YOU HAVE THE CORRECT PANELS FOR YOUR AUTOMOBILE.
 - COVERLAY® DOOR PANELS ARE NOT EXACT DUPLICATES OF FACTORY ORIGINALS.
1. To remove old door panel, remove the window crank and using a putty knife or flat blade, carefully lift door handle bezel along edges. (On full power vehicles the switches have to be removed from the bezel before removing the old door panel.)
 2. Remove two factory screws from the arm rest and **save one to re-use in installation of the new panel**. Remove old door panel using a putty knife to lift along the edges.
 3. Install the eight (8) “Christmas Tree” fasteners on the back side of the Coverlay® panel before installing.
 4. Place the panel over the door. Start at the top of the panel and push the top edge of door panel down on the edge of the door. When the door panel is in proper position, the accessory cut-out will be aligned around the accessory panel. Push “Christmas Tree” fasteners into place along the bottom edge and sides of the door. Install one of the screws that you saved in the hole in front of the arm rest and one of the provided #10 x 2” screws in top of the arm rest. You may need an ice pick or awl to line up u-nuts in the door.
 5. Re-install the accessory panel bezel and window crank. Drill a 7/64” hole into the factory door through the pre-drilled hole in the upper corner of the door panel. Install a #6 x 1 sheet metal screw through the hole into the door, making sure not to over tighten.

PARTS LIST

- 16 Plastic “Christmas Tree” Fasteners
- 2 #10 x 2” Screws
- 2 #6 x 1” Screws

Installation assistance is available Mon.-Fri. 8:00 am – 3:30 pm CST at 1-800-633-7090.