



## 18-45 SERIES

### DOOR PANEL INSTALLATION INSTRUCTIONS

#### IMPORTANT

- **READ ALL INSTRUCTIONS BEFORE ATTEMPTING TO INSTALL PANELS.**
  - **MAKE SURE YOU HAVE THE CORRECT PANELS FOR YOUR AUTOMOBILE.**
  - **COVERLAY® DOOR PANELS ARE NOT EXACT DUPLICATES OF FACTORY ORIGINALS.**
  - **IF YOU PLAN ON COLORING YOUR NEW PANELS, DO SO PRIOR TO INSTALLATION.**
1. Remove old door panels and trim on side of window if necessary. Remove original arm rest **saving original screws and arm rests for new installation.**
  2. Install your original arm rest onto the Coverlay® door panel before installing the new door panel.
  3. Fit replacement panel positioning it by aligning window crank and door handle opening.
  4. Screw original arm rest until secure **using original screws.** Drill the four (4) holes as marked by indentation on the perimeter of the replacement panel and install the three (3) 1 ¼" SEM screws on bottom of the panel making sure the alignment is correct at the top and both corners. The hole in the panel should be larger to ensure clearance for the screws and to allow for minor adjustment, or damage can occur.
  5. After installing your replacement door panel, attach trim on side of window (if necessary) and trim bottom (if needed) to fit above the new door panel.

*DUE TO MINOR VARIANCES IN PRODUCTION OF FACTORY DOORS, SOME ALIGNMENT OR ADJUSTMENT OF THE HANDLE ALIGNMENT OF THE HOLES MAY BE NECESSARY.*

#### PARTS LIST

- 2     ¾" SEM Screws
- 6     1 ¼" SEM Screws

**Installation assistance is available Mon.-Fri. 8:00 am – 3:30 pm CST at 1-800-633-7090.**