



**18-59F / 18-59N**

## **DOOR PANEL INSTALLATION INSTRUCTIONS**

### **IMPORTANT**

- **READ ALL INSTRUCTIONS BEFORE ATTEMPTING TO INSTALL PANELS.**
  - **INSPECT PANELS BEFORE INSTALLATION FOR ALL**
  - **COVERLAY® DOOR PANELS ARE NOT EXACT DUPLICATES OF FACTORY ORIGINALS.**
1. To remove old door panel, use a small straight blade to remove door handle bezel, accessory bezel and light reflector.
  2. Remove two factory screws from the arm rest. (**save screws as backup for re-use in installation of the new panel**) Remove old door panel using a putty knife to lift along the edges.
  3. Install the eight (8) “Christmas Tree” fasteners on the back side of the Coverlay® panel before installing.
  4. Place the panel over the door. Start at the top of the panel and push the top edge of door panel down on the edge of the door. When the door panel is in proper position, the accessory cut-out will be aligned around the accessory panel. Push “Christmas Tree” fasteners into place along the bottom edge and sides of the door. Install the two provided #10x2” screws in the top of the armrest. **Note: you may need an ice pick or awl to line up the v-nuts in the door.**
  5. Re-install the light reflector and accessory/door handle bezels (for full power only). Drill a 7/64” hole into the factory door through the pre-drilled hole in the upper corner of the door panel. Install the provided #6 x 1 ¼” sheet metal screw through the hole into the door, making sure not to over tighten.

### **PARTS LIST**

- 16 Plastic “Christmas Tree” Fasteners**
- 4 #10 x 2” Screws**
- 2 #6 x 1 ¼” Screws**

**Installation assistance is available Mon.-Fri. 8:00 am – 3:30 pm CST at 1-800-633-7090.**