



INSTRUCTIONS FOR INSTALLING YOUR COVERLAY® INSERTS – Part #18-72

1. **CLEANING AND PREPARING YOUR OLD PANEL:**

Clean the old door panel where the insert will fit with an ammonia-based cleaner such as Windex®.

2. **CHECK THE FIT OF YOUR NEW INSERT:**

A) Clean the underside of the panel cover with an ammonia type window cleaner such as Windex.

***DO NOT USE ARMOR ALL, ACETONE, PAINT THINNER OR ANY PETROLEUM BASED SOLVENTS.**

B) *Before* applying any glue, test fit the Coverlay® insert. Please contact us if you have any issues or concerns with the fitment of your insert at 1-800-633-7090 before proceeding.

3. **AFTER PROPERLY TEST FITTING YOUR INSERT:**

Prepare silicone adhesive by placing in a cup of hot water for an easier flow. **DO NOT MICROWAVE SILICONE.**

4. **CAREFULLY FOLLOW THE INSTRUCTIONS AND PHOTO BELOW FOR APPLYING SILICONE TO INSERT.**

To allow for normal expansion and contraction of your Coverlay® insert during temperature changes, please follow these instructions for applying silicone:

***Apply a thin bead of silicone around the perimeter of the insert about ½ inch in from the edge, as shown below.**



Silicone Adhesive Bead

5. **SECURE INSERT IN PLACE:**

Press insert on to door panel. Use masking or painter's tape to help hold the insert in place. Allow up to 8 hours for adhesive to dry. Remove tape and enjoy your new updated door panels!

Contents Provided:

Set of Coverlay® Door Inserts
Two tubes of Silicone Adhesive
Instructions

Tools Required:

Windex®
Masking or Painter's Tape
Cloth or paper towels

For demonstrations, view our installation videos at www.coverlaymfg.com. Customer Service assistance is also available M-F 8:00 am – 4:00 pm CST at **1-800-633-7090** or email us at customerservice@coverlaymfg.com

(see back side for warranty)



Our Warranty

Coverlay Manufacturing, Inc. warrants all of its products to be free of defects in workmanship and material. It further warrants that when properly installed our products will not warp or crack for the life of the vehicle. Uninstalled products reported defective after 30 days of receipt will not be covered under warranty. Color is not covered under warranty and photos may be required to determine warranty issues. If a product failure occurs, we will only replace the defective product in the original color. Cost of shipping and handling of replacement parts is not covered on warranty claims made after 30 days of receipt.

Furthermore, it is our policy that returns must be requested within 30 days of purchase. If a **Retail Purchaser** of any Coverlay® product which is purchased directly from our manufacturing site is not totally satisfied with his or her purchase they may request to return it within **30 days** of delivery date with copy of receipt for a full product refund. If purchased indirectly through a supplier of our product, the supplier must be contacted for return authorization. **Dealers and Distributors** must also request return authorization within **30 days** of delivery and upon receipt of return, credit for product will be issued less applicable restock fees. All products must not have been installed or altered and received back in “re-stock” condition or no refund will be applied. Products returned under this policy must be shipped back in original unaltered packaging with freight prepaid by purchaser.

Prior to return of any product purchased directly, you must contact us at 1-800-633-7090 for an authorization number and return instructions. Return product must be received within 30 days of return authorization. *You must contact your supplier for return instructions if purchased indirectly.*

COLOR MATCH IS NOT GUARANTEED OR COVERED UNDER WARRANTY

We offer 15 generic colors as a no charge convenience. These will not be a perfect match but will normally be complimentary to the vehicle interior. If an exact match is desired then you may obtain color code matched plastic dye in an aerosol can from your local automotive paint store. Repaint to your satisfaction before installing in your vehicle.