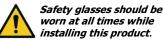


13452 **INSTALLATION INSTRUCTIONS**



YEARS: 2015-2020

MAKE: FORD/LINCOLN

MODEL: EDGE/MKX/NAUTILUS

STYLE: SUV



WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY For more information log onto www.curtmfg.com & for helpful towing tips log onto www.hitchinfo.com

WEIGHT CARRYING:

TRAILER WEIGHT: 4500 LBS. **TONGUE WEIGHT:** 675 LBS.

WEIGHT DISTRIBUTION:

TRAILER WEIGHT: 4500 LBS.

VEHICLE PHOTO:

TONGUE WEIGHT: 675 LBS.

PRO INSTALL TIME: 45 MIN. **NOVICE INSTALL TIME:** 90 MIN.

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

INSTALLATION TIPS:

- 1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- 2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REOUIRED.
- 3. USING PROPER TOOLS WILL GREATLY IMPROVE THE OUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.
- 4. NEED HELP OR HAVE SOME QUESTIONS? CALL TECHNICAL SUPPORT AT 877.287.8634

REPRESENTATIVE PHOTO

INSTALLATION REQUIRES:



LEVEL OF DIFFICULTY: MODERATE

EASY

MODERATE CHALLENGING



NO DRILLING REQUIRED



TEMPORARY PANEL. FASCIA AND EXHAUST HANGER **REMOVAL**



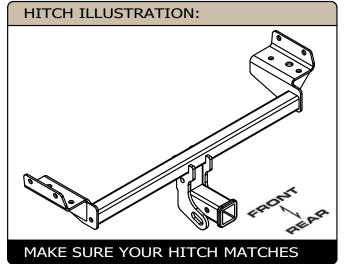
HEAT SHIELD REMOVAL



STUD REMOVAL



FISHWIRE





PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND

CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC, may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC 's liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

For more information log onto www.curtmfg.com

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

INSTALLATION WALKTHROUGH:

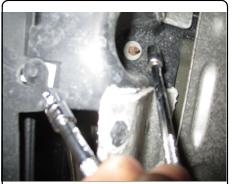
Parts List							
ITEM QTY PART NUMBER			DESCRIPTION				
1	8	10-10314	BOLT, CAR,7/16-14 UNC,1-3/4,GRD8,YZ				
2	6	20-00103	NUT, SER-FLANGE,7/16-14 UNC,GRD8,YZ				
3	2	20-00147	NUT,HEX,7/16-14 UNC,GRD8,YZ				
4	2	30-00184	WASHER,LOCK,7/16,YZ				
5	8	CM-SP11	.250 x 1.00 x 2.50" SQUARE HOLE SPACER				
6	8	7_16 FISHWIRE	7/16" FISHWIRE				
		G G G G G G G G G G G G G G G G G G G					

1. **All models**, remove bottom side plastic panel by removing (2) bolts on the fascia and (2) flange nuts under the car by the muffler on each side of the fascia. Set aside for reinstallation in STEP 14.





2. **For Ford and Lincoln models with heat shield,** remove center plastic panel with heat shields by removing (6) bolts and (1) flange nut. Return to owner.





For more information log onto www.curtmfg.com

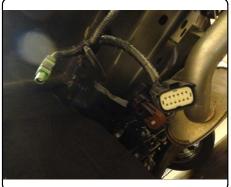
INSTALLATION WALKTHROUGH:

3. For Lincoln models, removal of bumper fascia is recommended for easier installation. Remove the (7) push fasteners in the wheel well, gently pull on the wheel well trim to reveal the (1) bolt, and remove bolt on each side. Leave wheel well pulled out and set aside pull fasteners and bolts for reinstallation in STEP 14.





For Lincoln models, open the trunk. Gently pull the fascia away from the car. Disconnect all electrical connectors attached to the fascia and the rest of the vehicle. Reinstall in STEP 14.





For Ford models, lower muffler by removing exhaust hanger rod from rubber isolator on both sides. Use stand to support and prevent from damaging muffler.





- All models, use die grinder to cut off the stud, which is above the center of the muffler.
- 7. All models, feed carriage bolts and spacers into slot and through the (4) large holes in the frame using fishwire each side. Leave bolts in frame and fishwire attached.





For more information log onto www.curtmfq.com

INSTALLATION WALKTHROUGH:

- 8. **All models**, feed fishwires previously installed through (4) holes in the hitch each side.
- 9. **All models**, raise hitch into position by sliding it over passenger side exhaust first.





- 10. **All models**, pull the fishwires for the (2) side plate bolts each side first to hold the hitch into place.
- 11. **All models**, pull the other fishwires though the (2) bottom plate bolts each side.

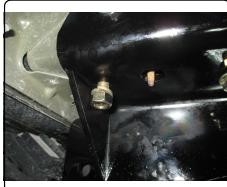




12. **All models,** remove fishwires and loosely install (3) flanged hex nut and (1) lock washer and hex nut each side to hitch.

Note: Place lock washers and hex nut on bolt closest to gusset on hitch.





- 13. All models, torque all 7/16" fasteners to 59 lb-ft.
- 14. **All models,** reinstall all fasteners, plastic panels, fascia, wheel wells, and muffler and reconnect all electrical connectors in STEPS 1-5.



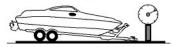


For more information log onto www.curtmfg.com

TOWING SAFETY INFORMATION

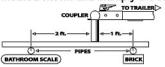
Gross Trailer Weight / GTW

The Gross Trailer Weight is the weight of the trailer & cargo. Measure this by putting the fully loaded trailer on a vehicle scale.



Tongue Weight / TW

The downward force that is exerted on the hitch ball by the coupler. The tongue weight will vary depending on where the load is positioned in relationship to the trailer axle(s). To measure the tongue weight, use either a commercial scale or a bathroom scale with the coupler at towing height. When using a bathroom scale with heavier tongue weights, use the method shown and multiply the scale reading by 3.



Weight Carrying / WC

The total weight of both the trailer and the cargo inside. Never exceed the weight capacity of your trailer hitch.

Weight Distribution / WD

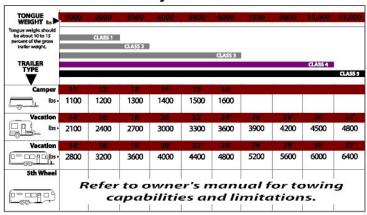
Used to balance the weight of the cargo between the front and rear wheels throughout the trailer, allowing for better steering, braking, and level riding.



Sway Control

A device used to reduce the lateral movements of the trailer that are caused by the wind. This works in conjunction with a weight distribution hitch. Do not use this on a class 1 or 2 hitch, or with surge brakes.

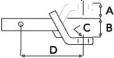
How Much Can You Safely Tow?



Ball Mount

The ball mount is placed inside the opening of the receiver hitch which is mounted to the vehicle. Make sure a hitch pin and clip is properly securing the ball mount to the receiver hitch before you begin towing.

A: Rise. B: Drop. C: Hole Size. D: Length.



Trailer Ball

The connection from the hitch to the trailer. There are many factors that determine the correct hitch ball:

- Number one is the hitch ball's gross trailer weight rating.
- The mounting platform must be at least 3/8" thick.
- The hole diameter must not be more than 1/16" larger than the threaded shank.
- · Every time you tow, check the nut and lock washer to make sure they are fastened securely.

 • A: Ball Dia. B: Shank Length. C: Shank Dia. D: Shank Rise.



Coupler

The component that is placed over the trailer ball to connect the vehicle to the trailer. Be sure that the coupler size matches the size of the hitch ball and that the coupler handle is securely fastened. To determine what size hitch ball you need for your application you will need to know the size of coupler that is on the trailer. Be sure your coupler is properly adjusted to the ball you are using.

NOTE: For added security the use of safety devices such as Coupler Safety Pins and Locks is strongly recommended.

Safety Chains

Safety chains are a requirement and should be crossed under the tongue of the trailer so that the tongue will not drop to the road if it becomes separated from the hitch. Always leave enough slack so you can turn. Never allow the safety chains to drag on the ground and never attach the chains to the bumper. Trailer Classification: Safety Chain Breaking Force - Minimum

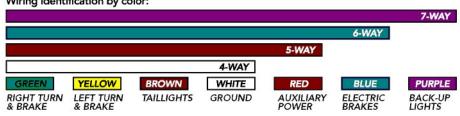
Class 1: 2,000 lbs. (8.9 kN) Class 2: 3,500 lbs. (15.6 kN) Class 3: 5,000 lbs. (22.2 kN)

The strength rating of each length of safety chain or its equivalent and its attachments shall be equal to or exceed in minimum breaking force the GVWR (Gross Vehicle Weight Rating) of the trailer.

Electrical

Trailer lights, Electric Brakes, Break-away systems - Every time you tow, be sure to check that all components are working properly.

Wiring identification by color:



CURT DISCLAIMER: WIRING COLOR SHOWN WORK IN CONJUNCTION WITH CURT MANUFACTURING PRODUCTS.

13452

2015-2020 FORD EDGE / LINCOLN MKX/NAUTILUS

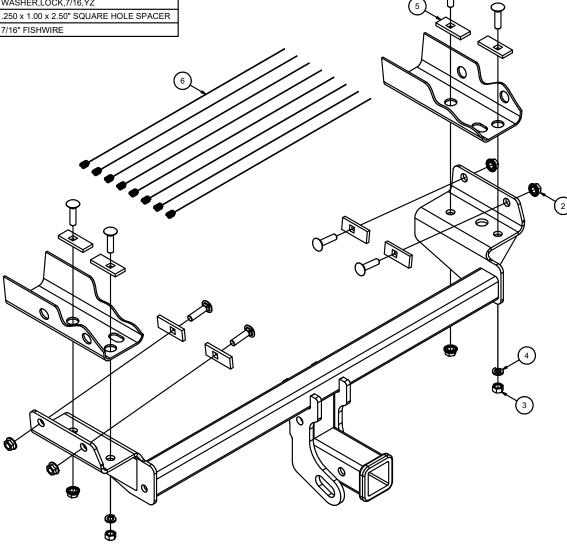
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 4500 LBS. TRAILER WEIGHT & 675 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 4500 LBS. TRAILER WEIGHT & 675 LBS. TONGUE WEIGHT



FOR MORE INFORMATION LOG ONTO WWW.CURTMFG.COM HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-877-287-8634



Parts List					
ITEM	QTY	PART NUMBER	DESCRIPTION		
1	8	10-10314	BOLT, CAR,7/16-14 UNC,1-3/4,GRD8,YZ		
2	6	20-00103	NUT, SER-FLANGE,7/16-14 UNC,GRD8,YZ		
3	2	20-00147	NUT,HEX,7/16-14 UNC,GRD8,YZ		
4	2	30-00184	WASHER,LOCK,7/16,YZ		
5	8	CM-SP11	.250 x 1.00 x 2.50" SQUARE HOLE SPACER		
6	8	7_16 FISHWIRE	7/16" FISHWIRE		



HITCH WEIGHT: 37 LBS.

INSTALL TIME

PROFESSIONAL: 45 MINUTES

NOVICE (DIY): 90 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- -TEMPORARY PANEL REMOVAL -TEMPORARY FASCIA REMOVAL
- -TEMPORARY FASCIA REMOVAL
 -TEMPORARY EXHAUST HANGER
- REMOVAL
- -HEAT SHIELD REMOVAL -STUD REMOVAL





PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Scan for more information CURT Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684

13452 2015-2020 FORD EDGE / LINCOLN MKX/NAUTILUS

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 4500 LBS. TRAILER WEIGHT & 675 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 4500 LBS. TRAILER WEIGHT & 675 LBS. TONGUE WEIGHT



FOR MORE INFORMATION LOG ONTO WWW.CURTMFG.COM HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-877-287-8634







INSTALLATION STEPS

- 1. All models, remove bottom side plastic panel by removing (2) bolts on the fascia and (2) flange nuts under the car by the muffler on each side of the fascia. Set aside for reinstallation in STEP 14.
- 2. For Ford and Lincoln models with heat shield, remove center plastic panel with heat shields by removing (6) bolts and (1) flange nut. Return to owner.
- 3. For Lincoln models, removal of bumper fascia is recommended for easier installation. Remove the (7) push fasteners in the wheel well, gently pull on the wheel well trim to reveal the (1) bolt, and remove bolt on each side. Leave wheel well pulled out and set aside push fasteners and bolts for reinstallation in STEP 14.
- 4. For Lincoln models, open the trunk. Gently pull the fascia away from the car. Disconnect all electrical connectors attached to the fascia and the rest of the vehicle. Reinstall in STEP 14.
- 5. For Ford models, lower muffler by removing exhaust hanger rod from rubber isolator on both sides. Use stand to support and prevent from damaging muffler.
- 6. All models, use die grinder to cut off the stud, which is above the center of the muffler.
- 7. All models, feed carriage bolts and spacers into slot and through the (4) large holes in the frame using fishwire each side. Leave bolts in frame and fishwire attached.
- 8. All models, feed fishwires previously installed through (4) holes in the hitch each side.
- All models, raise hitch into position by sliding it over passenger side exhaust first.
- 10. All models, pull the fishwires for the (2) side plate bolts each side first to hold the hitch into place.
- 11. All models, pull the other fishwires though the (2) bottom plate bolts each side.
- 12. All models, remove fishwires and loosely install (3) flanged hex nut and (1) lock washer and hex nut each side to hitch. Note: Place lock washers and hex nut on bolt closest to gusset on hitch.
- 13. All models, torque all 7/16" fasteners to 59 lb-ft.
- 14. All models, reinstall all fasteners, plastic panels, fascia, wheel wells, and muffler and reconnect all electrical connectors in STEPS 1-5



PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

for more information

CURT Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE