



11375 INSTALLATION INSTRUCTIONS



Safety glasses should be worn at all times while installing this product.

YEARS: 2014-PRESENT

MAKE: SCION

MODEL: tC

STYLE: COUPE

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY

WEIGHT CARRYING:

TRAILER WEIGHT: 2,000 LBS.

TONGUE WEIGHT: 200 LBS.

WARNING:

WE RECOMMEND THE USE OF 18050 STABILIZING STRAPS FOR ALL NON-TRAILER (WHEEL-LESS) LOADS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT WWW.CURTMFG.COM FOR FURTHER INFORMATION.

PRO INSTALL TIME: 15 MIN.

NOVICE INSTALL TIME: 30 MIN.

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

INSTALLATION TIPS:

1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
3. USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.
4. NEED HELP OR HAVE SOME QUESTIONS? CALL TECHNICAL SUPPORT AT 800.798.0813

LEVEL OF DIFFICULTY: EASY

EASY

MODERATE

CHALLENGING



- NO DRILLING REQUIRED



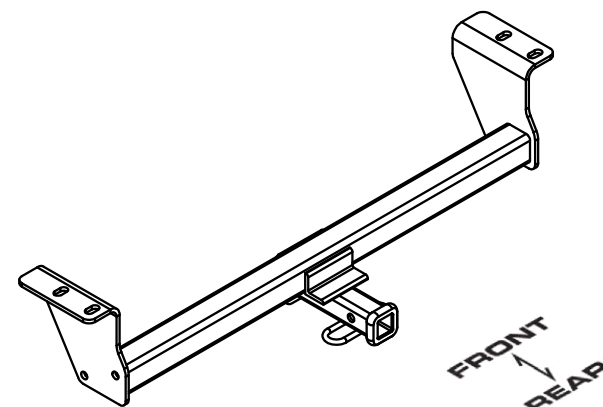
- REMOVE EXISTING TOW LOOP

VEHICLE PHOTO:








REPRESENTATIVE PHOTO

HITCH ILLUSTRATION:



MAKE SURE YOUR HITCH MATCHES

INSTALLATION REQUIRES:

 RATCHET	 TORQUE WRENCH	 17mm 19mm SOCKET
 SOCKET EXTENSION	 SAFETY GLASSES	

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND

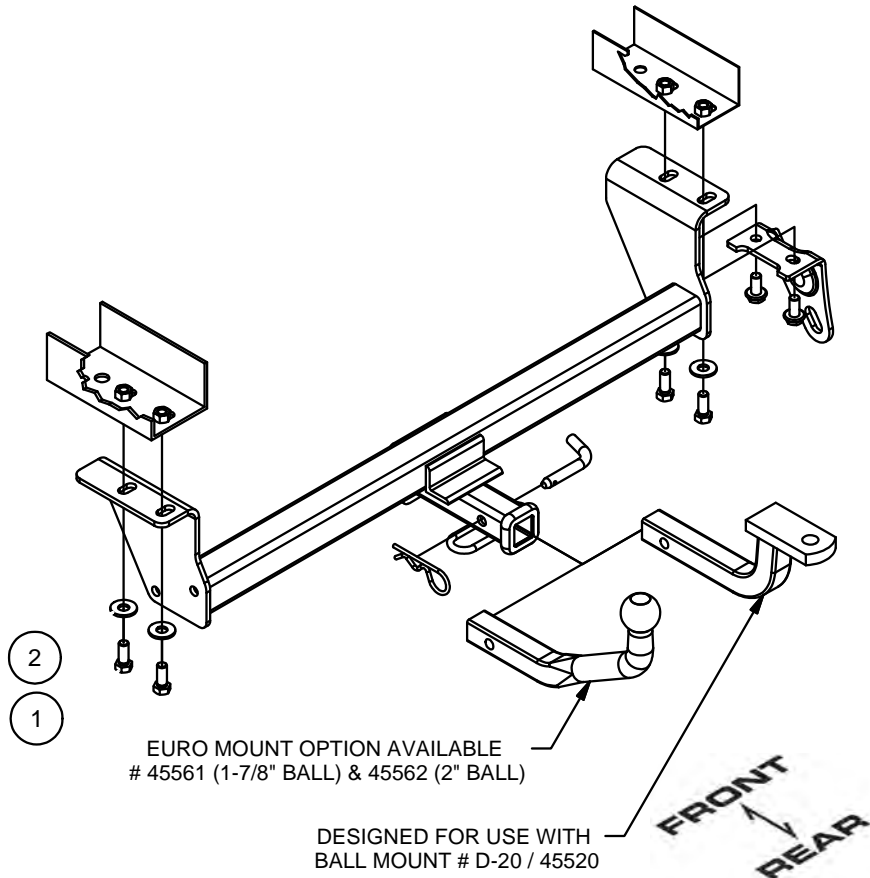
CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

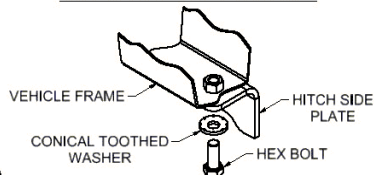
9/17/2013

INSTALLATION WALKTHROUGH:

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	M12-1.25 x 30mm	HEX BOLT
2	4	1/2"	CONICAL TOOTHED WASHER



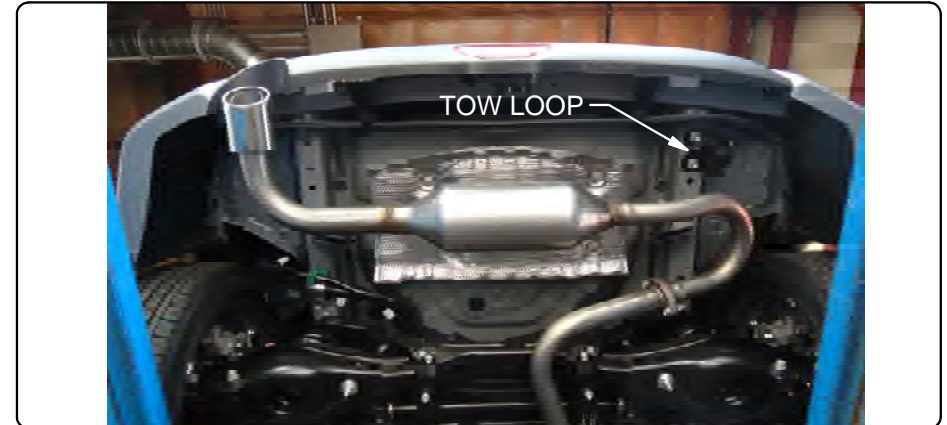
CONICAL TOOTHED WASHER ORIENTATION DIAGRAM



WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

1. Remove existing bolts from tow loop from passenger side of vehicle. Return tow loop and hardware vehicle to owner.



2. Raise hitch into position and align the holes in the side plates with the weldnuts in the frame rails. Secure the hitch using M12-1.25 x 30mm hex bolts and 1/2" conical toothed washers.



INSTALLATION WALKTHROUGH:

3. Torque all M12 hardware to 86 ft-lbs.



INSTALLATION COMPLETE



For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

11375**SCION tC****9/17/2013****GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.**

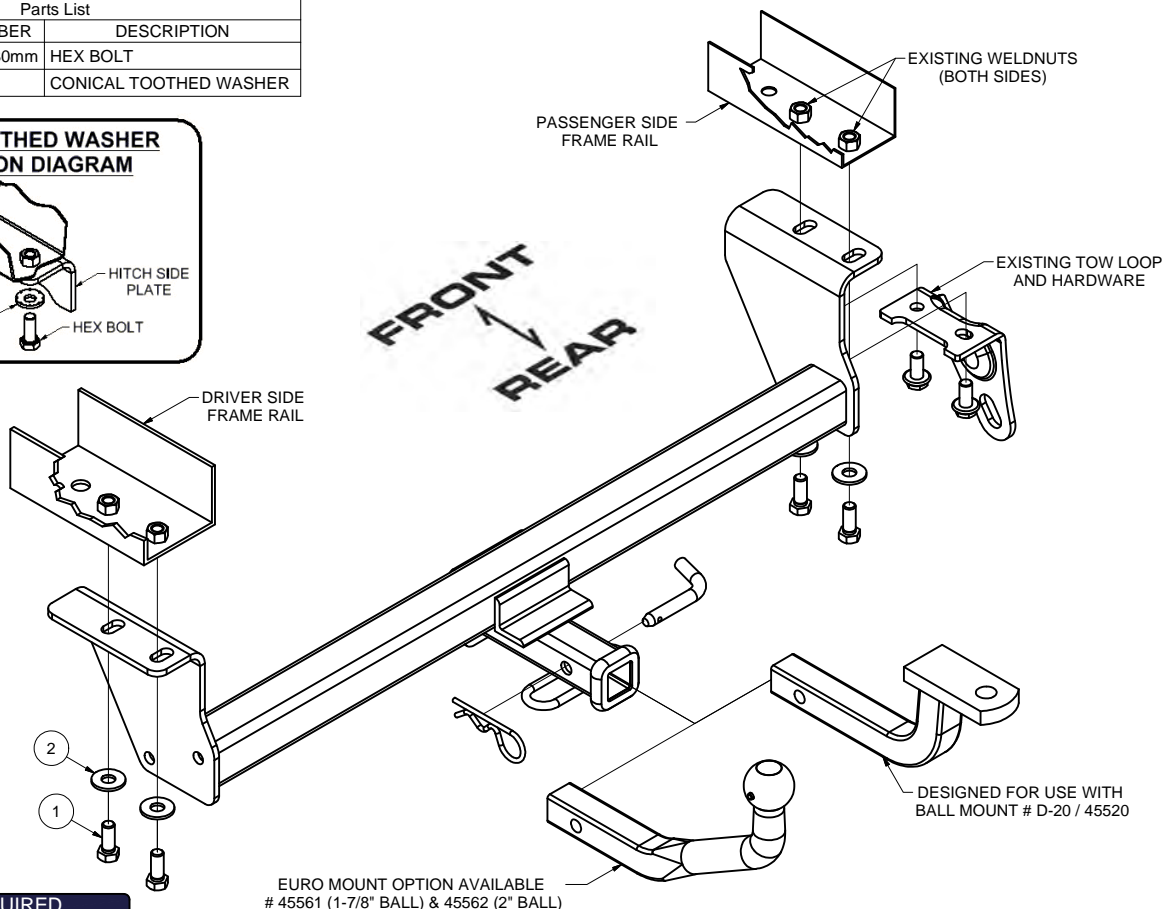
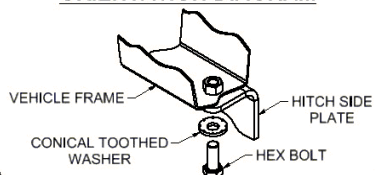
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	M12-1.25 x 30mm	HEX BOLT
2	4	1/2"	CONICAL TOOTHED WASHER

**CONICAL TOOTHED WASHER
ORIENTATION DIAGRAM****TOOLS REQUIRED**

RATCHET
TORQUE WRENCH
17mm SOCKET
19mm SOCKET
8" SOCKET EXTENSION

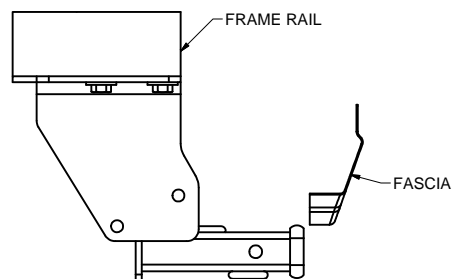
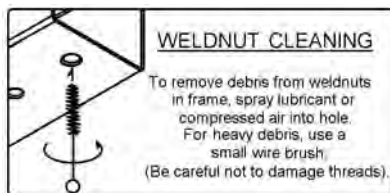
HITCH WEIGHT: 23 LBS.**INSTALL TIME**

PROFESSIONAL: 15 MINUTES

NOVICE (DIY): 30 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- REMOVE EXISTING TOW LOOP

**INSTALLED HITCH POSITION****INSTALLATION STEPS**

1. Remove existing bolts from tow loop from passenger side of vehicle. Return tow loop and hardware vehicle to owner.
2. Raise hitch into position and align the holes in the side plates with the weldnuts in the frame rails. Secure the hitch using M12-1.25 x 30mm hex bolts and 1/2" conical toothed washers.
3. Torque all M12 hardware to 86 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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