



Safety glasses should be worn at all times while installing this product.

YEARS: 2015-PRESENT

MAKE: CHEVROLET

MODEL: CRUZE, CRUZE LIMITED

STYLE: SEDAN

**WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY**  
 For more information log onto [www.curtmfg.com](http://www.curtmfg.com) & for helpful towing tips log onto [www.hitchinfo.com](http://www.hitchinfo.com)

**WEIGHT CARRYING:**  
 TRAILER WEIGHT: 2,000 LBS.  
 TONGUE WEIGHT: 200 LBS.

**WARNING:**  
 WE RECOMMEND THE USE OF 18050 STABILIZING STRAPS FOR ALL NON-TRAILER (WHEEL-LESS) LOADS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT [WWW.CURTMFG.COM](http://WWW.CURTMFG.COM) FOR FURTHER INFORMATION.

**PRO INSTALL TIME: 15 MIN.**  
**NOVICE INSTALL TIME: 30 MIN.**

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.



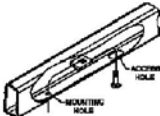

**INSTALLATION REQUIRES:**

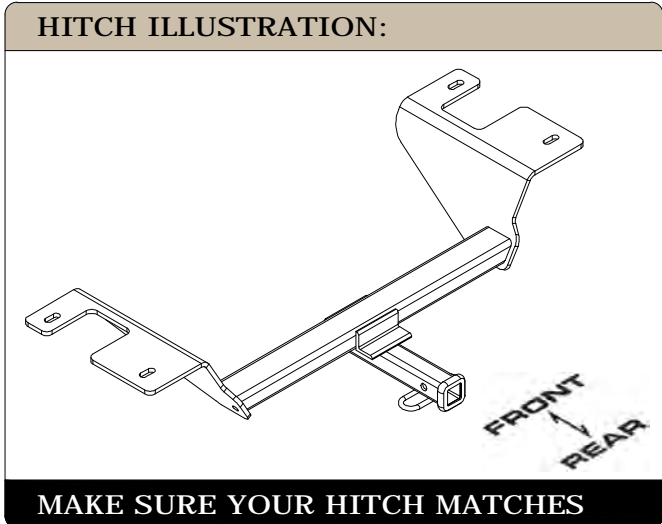
 RATCHET	 TORQUE WRENCH	 3/4" 13mm SOCKETS
 AVIATION SHEARS	 TAPE MEASURE	 SAFETY GLASSES
 MARKER		

**INSTALLATION TIPS:**

- BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
- USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.
- NEED HELP OR HAVE SOME QUESTIONS? CALL TECHNICAL SUPPORT AT 800.798.0813

**LEVEL OF DIFFICULTY: EASY**

EASY	MODERATE	CHALLENGING
	- NO DRILLING	
	- LOWER EXHAUST	
	- FISHWIRE HARDWARE	
	- TRIM HEAT SHIELD (IF PRESENT)	



SCAN FOR MORE INFO

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND**

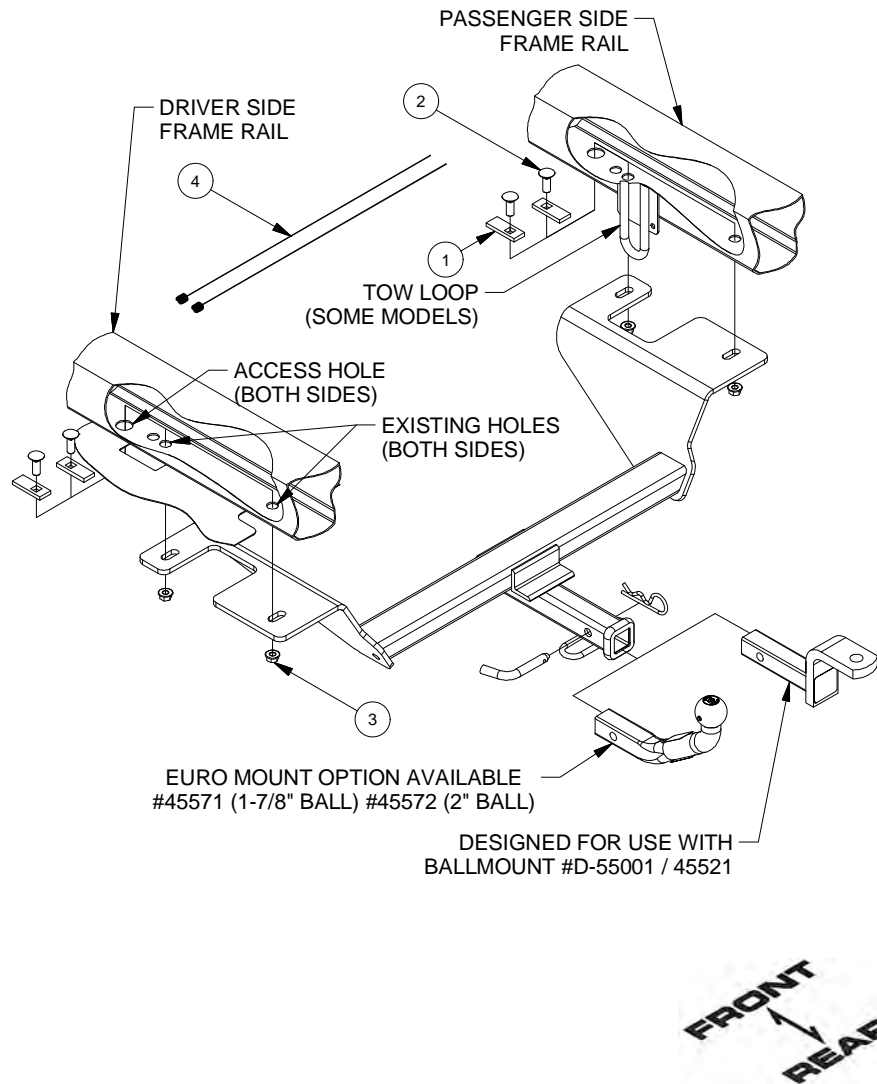
CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

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This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

# INSTALLATION WALKTHROUGH:

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	CM-SP2	.250 x .88 x 2.25" SQUARE HOLE SPACER
2	4	7/16-14 x 1 1/4	CARRIAGE BOLT
3	4	7/16-14	HEX FLANGE NUT
4	2	7_16 FISHWIRE	7/16" FISHWIRE



1. Lower exhaust by removing (2) rubber isolators from the muffler towards the center of the vehicle and by removing the bolt securing the rearmost hanger to the frame.  
**Note:** Exhaust will vary depending on model.



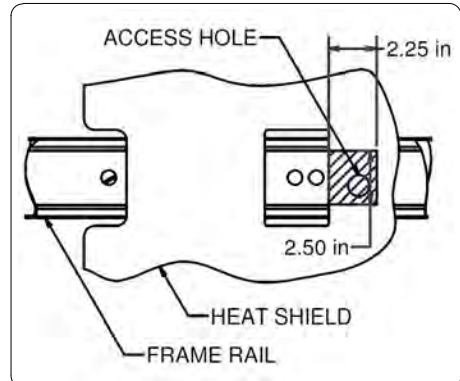
**RUBBER ISOLATOR REMOVAL DIAGRAM**

This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

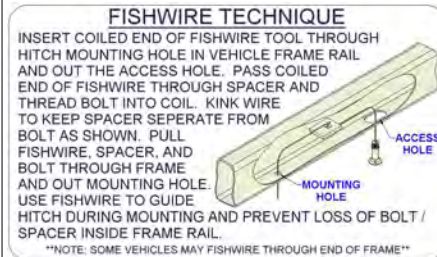
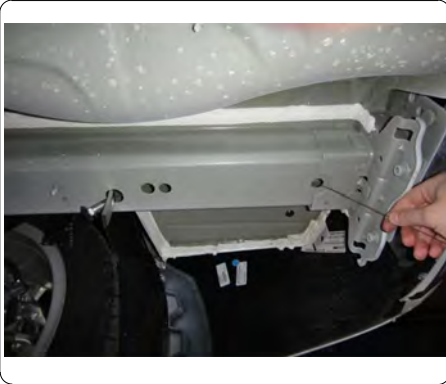
Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.

2. If a heat shield is present you need to trim it to access the access hole in the frame.  
**Note:** Dimensions are approximate, confirm prior to trimming.



## INSTALLATION WALKTHROUGH:

3. Fishwire (4) SP2 spacers (2) each side and (4) 7/16" carriage bolts (2) each side through access holes and out mounting holes. Raise hitch into position and secure with (4) 7/16" flange nuts (2) each side.  
(As shown in the Fishwire Technique Diagram)



4. Torque 7/16" hardware to 70 ft-lbs. Raise exhaust back into position and reinstall rubber isolators as removed in Step 1.



INSTALLATION COMPLETE





11425

## CHEVROLET CRUZE / CRUZE LIMITED

2/22/2016

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT &amp; 200 LBS. TONGUE WEIGHT.

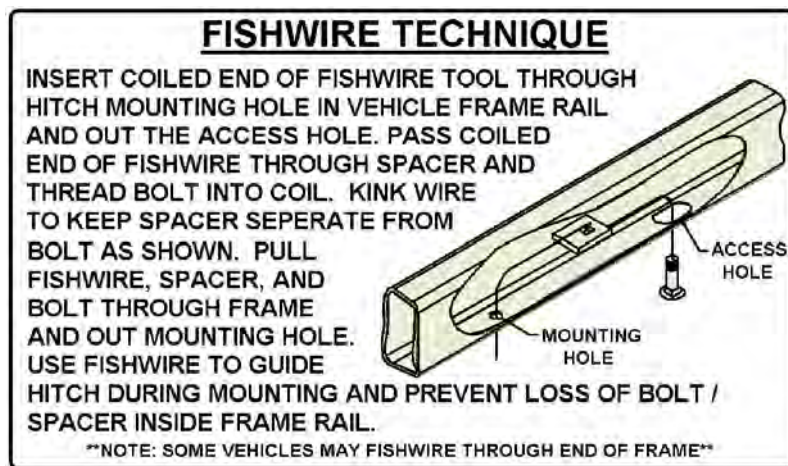
WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

WARNING: \*\* FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY \*\*

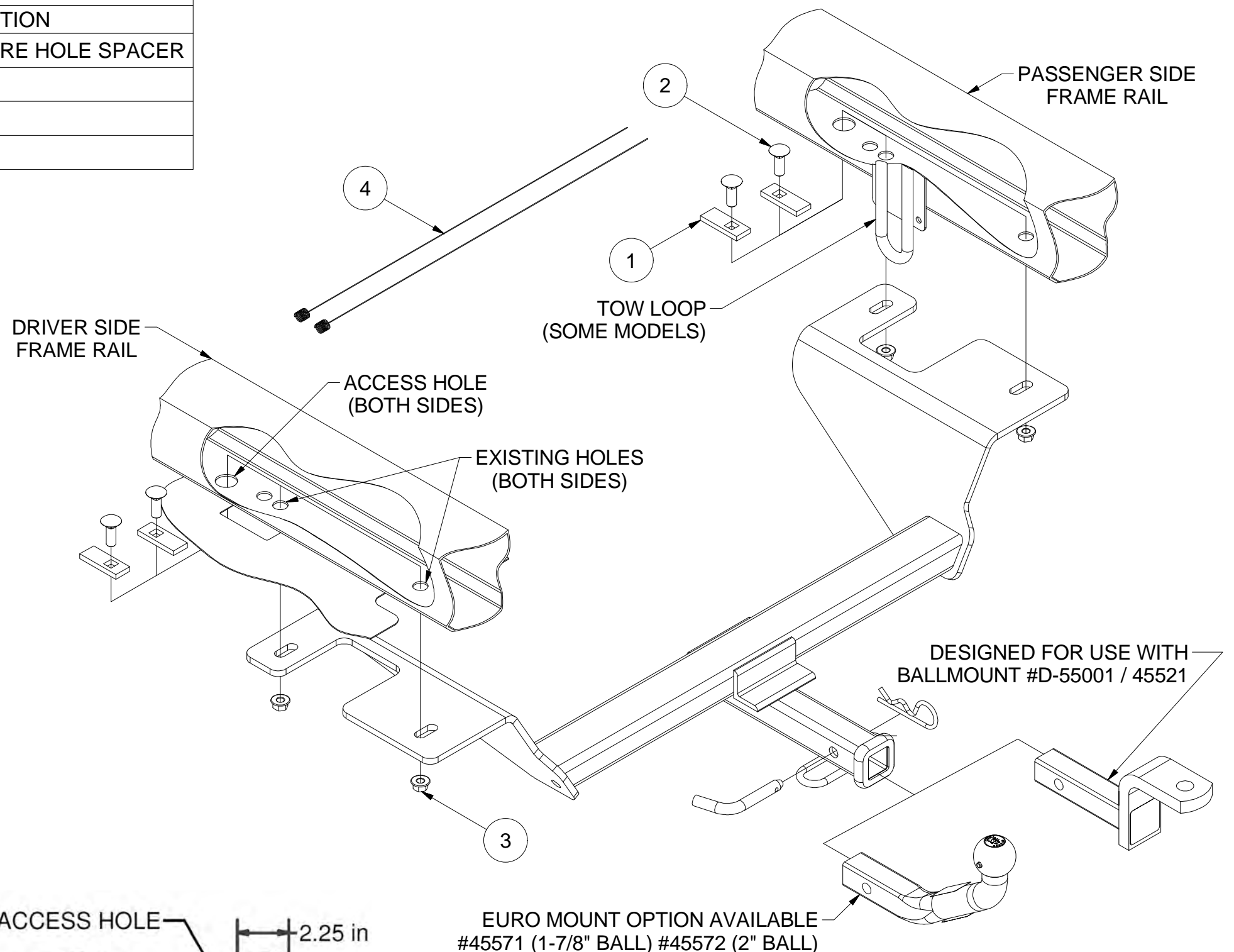
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**FRONT**  
↑  
**REAR**



TOOLS REQUIRED
RATCHET
TORQUE WRENCH
3/4" SOCKET
13mm SOCKET
AVIATION SHEARS
SAFETY GLASSES
MARKER
TAPE MEASURE

HITCH WEIGHT: 27 LBS.

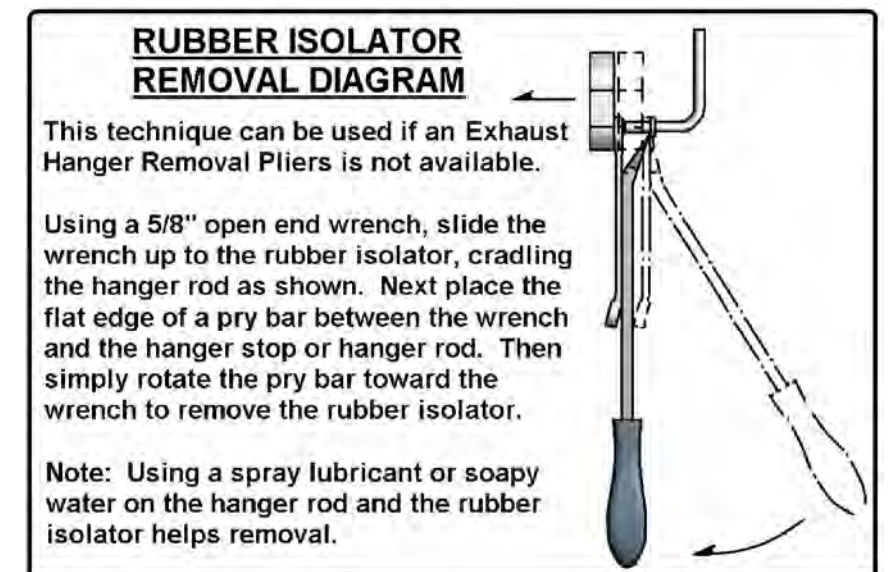
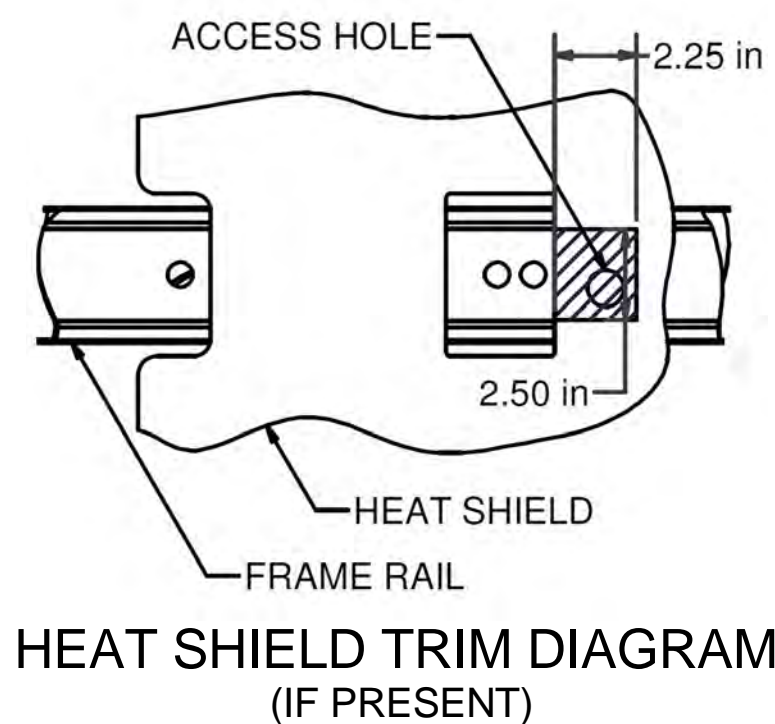
INSTALL TIME

PROFESSIONAL: 15 MINUTES

NOVICE (DIY): 30 MINUTES

INSTALL NOTES:

- NO DRILLING
- LOWER EXHAUST
- FISHWIRE HARDWARE
- TRIM HEAT SHIELD (IF PRESENT)



## INSTALLATION STEPS

- Lower exhaust by removing (2) rubber isolators from the muffler towards the center of the vehicle and by removing the bolt securing the rearmost hanger to the frame.  
**Note:** Exhaust will vary depending on model.
- If a heat shield is present you need to trim it to access the access hole in the frame.  
**Note:** Dimensions are approximate, confirm prior to trimming.
- Fishwire (4) SP2 spacers (2) each side and (4) 7/16" carriage bolts (2) each side through access holes and out mounting holes. Raise hitch into position and secure with (4) 7/16" flange nuts (2) on each side. (As shown in the Fishwire Technique Diagram)
- Torque 7/16" hardware to 70 ft-lbs. Raise exhaust back into position and reinstall rubber isolators as removed in Step 1.



Scan for more information

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