



11439 INSTALLATION INSTRUCTIONS



Safety glasses should be worn at all times while installing this product.

YEARS: 2016-PRESENT

MAKE: CHEVROLET

MODEL: CRUZE

STYLE: SEDAN



WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY
For more information log onto www.curtmfg.com & for helpful towing tips log onto www.hitchinfo.com

WEIGHT CARRYING:

TRAILER WEIGHT: 2,000 LBS.
TONGUE WEIGHT: 200 LBS.

WARNING:

WE RECOMMEND THE USE OF 18050 STABILIZING STRAPS FOR ALL NON-TRAILER (WHEEL-LESS) LOADS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT WWW.CURTMFG.COM FOR FURTHER INFORMATION.

PRO INSTALL TIME: 25 MIN.

NOVICE INSTALL TIME: 45 MIN.

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

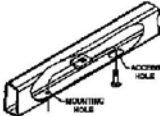
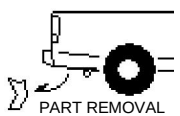
INSTALLATION REQUIRES:

		
RATCHET	TORQUE WRENCH	SOCKETS
		
AVIATION SHEARS	TAPE MEASURE	SAFETY GLASSES
		
MARKER	PLIERS	

INSTALLATION TIPS:

1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
3. USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.
4. NEED HELP OR HAVE SOME QUESTIONS? CALL TECHNICAL SUPPORT AT 800.798.0813

LEVEL OF DIFFICULTY: EASY

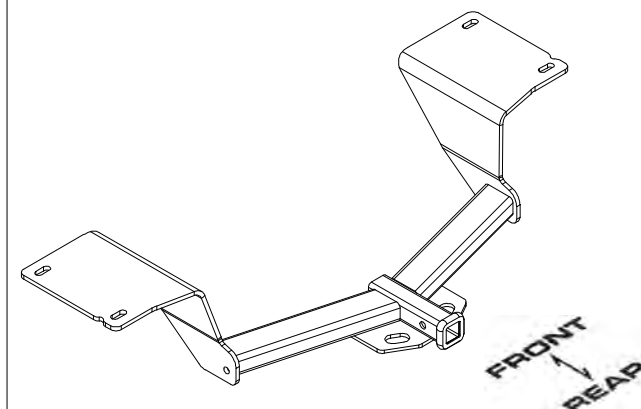
EASY	MODERATE	CHALLENGING
	- NO DRILLING	
	- LOWER EXHAUST	
	- FISHWIRE HARDWARE	
	- TRIM HEAT SHIELD (IF PRESENT)	
	- TEMPORARILY REMOVE UNDERBODY PANEL	

VEHICLE PHOTO:



REPRESENTATIVE PHOTO

HITCH ILLUSTRATION:



MAKE SURE YOUR HITCH MATCHES



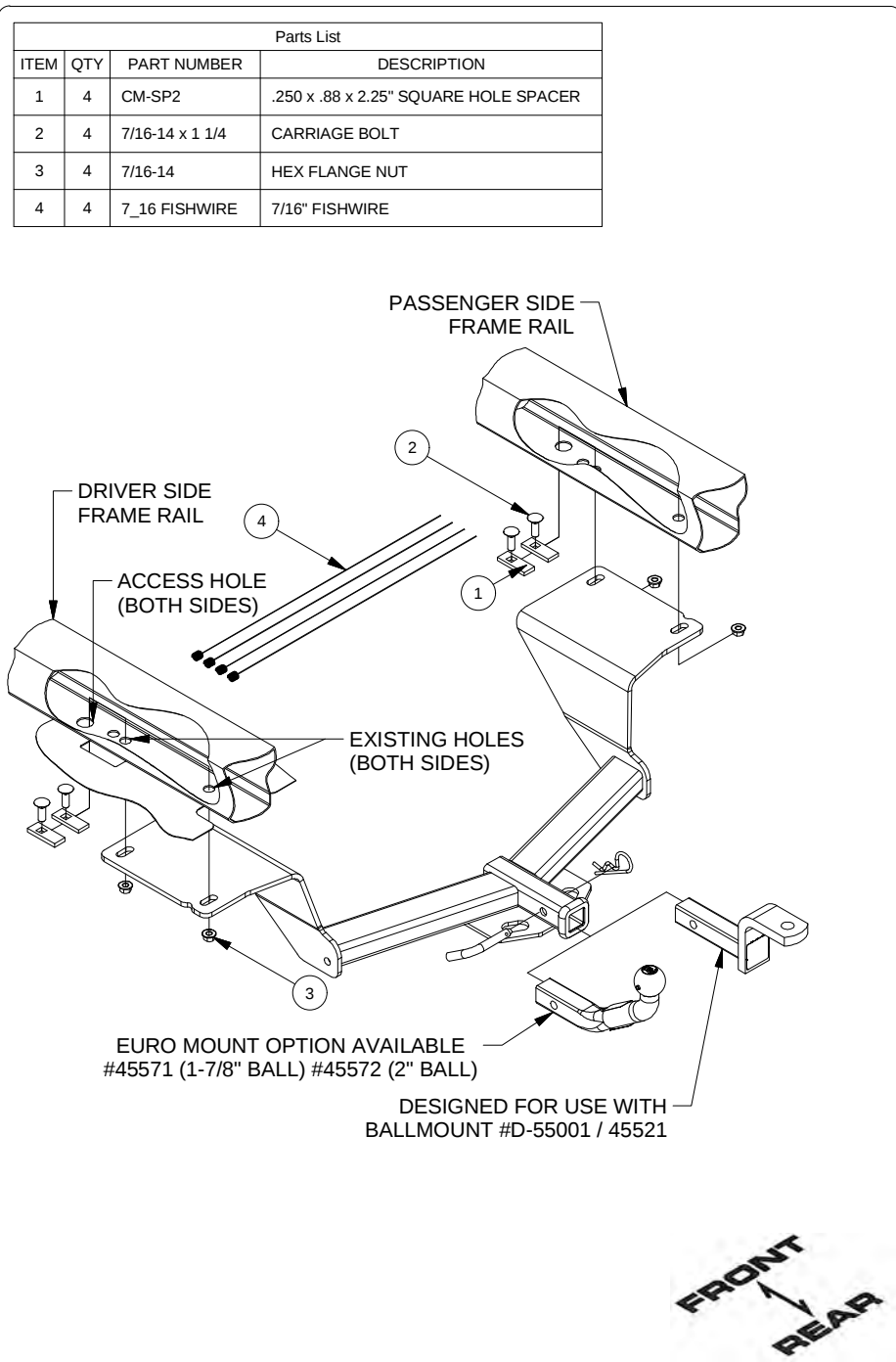
SCAN FOR MORE INFO

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND
CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.
For more information log onto www.curtmfg.com , & for helpful towing tips log onto www.hitchinfo.com

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

11/16/2016

INSTALLATION WALKTHROUGH:



1. Lower exhaust by removing (2) rubber isolators from the muffler towards the center of the vehicle and by removing the 13mm nut securing the rearmost hanger to the frame. Unclip exhaust bracket from vehicle prior to lowering the exhaust.

NOTE: Exhaust will vary depending on the model.



RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if an Exhaust Hanger Removal Pliers is not available.

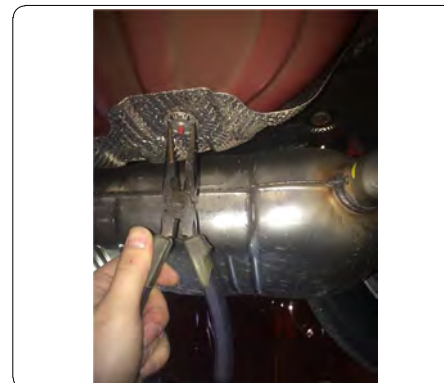
Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.



2. If a heat shield is present unscrew (3) speed nuts using a pair of needle nose pliers. Trim heat shield using aviation shears and reinstall on vehicle.

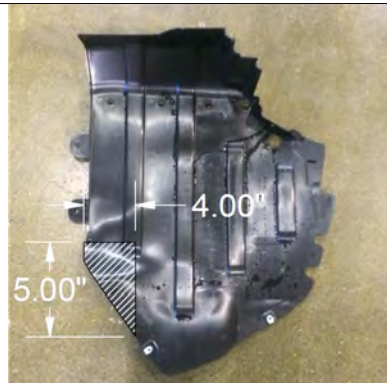
NOTE: All dimensions are approximate, confirm fit prior to trimming.



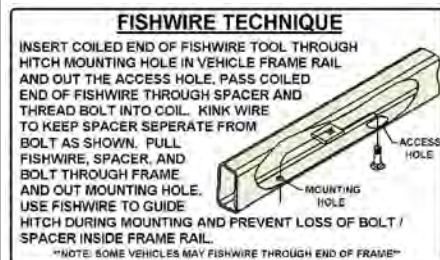
INSTALLATION WALKTHROUGH:

3. To access passenger side frame rail, remove underbody panel by removing (4) screws using 7mm socket. Also, remove (3) plastic nuts using 10mm socket. Trim underbody panel using trim diagram and set aside for reinstallation.

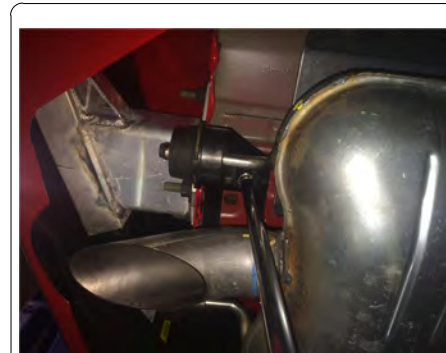
NOTE: All dimensions are approximate, confirm fit prior to trimming.



4. Fishwire (2) CM-SP2 spacers and (2) 7/16\" data-bbox="37 534 430 647"/>



5. Torque 7/16\" data-bbox="531 70 947 161"/>



INSTALLATION COMPLETE



TOWING SAFETY INFORMATION

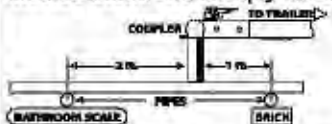
Gross Trailer Weight / GTW

The Gross Trailer Weight is the weight of the trailer & cargo. Measure this by putting the fully loaded trailer on a vehicle scale.



Tongue Weight / TW

The downward force that is exerted on the hitch ball by the coupler. The tongue weight will vary depending on where the load is positioned in relationship to the trailer axle(s). To measure the tongue weight, use either a commercial scale or a bathroom scale with the coupler at towing height. When using a bathroom scale with heavier tongue weights, use the method shown and multiply the scale reading by 3.

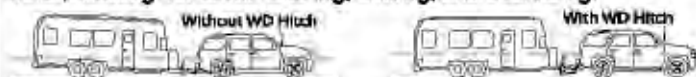


Weight Carrying / WC

The total weight of both the trailer and the cargo inside. Never exceed the weight capacity of your trailer hitch.

Weight Distribution / WD

Used to balance the weight of the cargo between the front and rear wheels throughout the trailer, allowing for better steering, braking, and level riding.



Sway Control

A device used to reduce the lateral movements of the trailer that are caused by the wind. This works in conjunction with a weight distribution hitch. Do not use this on a class 1 or 2 hitch, or with surge brakes.

How Much Can You Safely Tow?

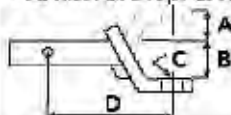
TRAILER TYPE	TONGUE WEIGHT (lb.)									
	1100	1200	1300	1400	1500	1600				
Coupler										
1100										
1200										
1300										
1400										
1500										
1600										
1700										
1800										
1900										
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2100										
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Refer to owner's manual for towing capabilities and limitations.

Ball Mount

The ball mount is placed inside the opening of the receiver hitch which is mounted to the vehicle. Make sure a hitch pin and clip is properly securing the ball mount to the receiver hitch before you begin towing.

• A: Rise. B: Drop. C: Hole Size. D: Length.



Trailer Ball

The connection from the hitch to the trailer. There are many factors that determine the correct hitch ball:

- Number one is the hitch ball's gross trailer weight rating.
- The mounting platform must be at least 3/8" thick.
- The hole diameter must not be more than 1/16" larger than the threaded shank.
- Every time you tow, check the nut and lock washer to make sure they are fastened securely.

• A: Ball Dia. B: Shank Length. C: Shank Dia. D: Shank Rise.



Coupler

The component that is placed over the trailer ball to connect the vehicle to the trailer. Be sure that the coupler size matches the size of the hitch ball and that the coupler handle is securely fastened. To determine what size hitch ball you need for your application you will need to know the size of coupler that is on the trailer. Be sure your coupler is properly adjusted to the ball you are using.

NOTE: For added security the use of safety devices such as Coupler Safety Pins and Locks is strongly recommended.

Safety Chains

Safety chains are a requirement and should be crossed under the tongue of the trailer so that the tongue will not drop to the road if it becomes separated from the hitch. Always leave enough slack so you can turn. Never allow the safety chains to drag on the ground and never attach the chains to the bumper.

Trailer Classification: Safety Chain Breaking Force - Minimum

Class 1: 2,000 lbs. (8.9 kN)

Class 2: 3,500 lbs. (15.6 kN)

Class 3: 5,000 lbs. (22.2 kN)

The strength rating of each length of safety chain or its equivalent and its attachments shall be equal to or exceed in minimum breaking force the GVWR (Gross Vehicle Weight Rating) of the trailer.

Electrical

Trailer lights, Electric Brakes, Break-away systems - Every time you tow, be sure to check that all components are working properly.

Wiring identification by color:

7-WAY					
6-WAY					
5-WAY					
4-WAY					
GREEN	YELLOW	BROWN	WHITE	RED	BLUE
RIGHT TURN & BRAKE	LEFT TURN & BRAKE	TAILLIGHTS	GROUND	AUXILIARY POWER	ELECTRIC BRAKES
					PURPLE
					BACK-UP LIGHTS

CURT DISCLAIMER: WIRING COLOR SHOWN WORK IN CONJUNCTION WITH CURT MANUFACTURING PRODUCTS.

11439

CHEVROLET CRUZE

11/16/2016

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.



WARNING: ** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY **

WARNING: *** DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY ***

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Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	CM-SP2	.250 x .88 x 2.25" SQUARE HOLE SPACER
2	4	7/16-14 x 1 1/4	CARRIAGE BOLT
3	4	7/16-14	HEX FLANGE NUT
4	4	7_16 FISHWIRE	7/16" FISHWIRE

FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPERATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME

TOOLS REQUIRED	
RATCHET	
TORQUE WRENCH	
7mm, 10mm & 13mm SOCKETS	
7/16" & 3/4" SOCKETS	
AVIATION SHEARS	
TAPE MEASURE	
SAFETY GLASSES	
MARKER	
PLIERS	

HITCH WEIGHT: 27 LBS.

INSTALL TIME

PROFESSIONAL: 25 MINUTES

NOVICE (DIY): 45 MINUTES

INSTALL NOTES:

- NO DRILLING
- LOWER EXHAUST
- FISHWIRE HARDWARE
- TRIM HEAT SHIELD (IF PRESENT)

RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.

5.00"

12.00"

HEAT SHIELD TRIM DIAGRAM (IF PRESENT)

UNDERBODY PANEL TRIM DIAGRAM (IF PRESENT)

4.00"

5.00"

DESIGNED FOR USE WITH BALLMOUNT #D-55001 / 45521

EURO MOUNT OPTION AVAILABLE #45571 (1-7/8" BALL) #45572 (2" BALL)

FRONT

REAR

INSTALLATION STEPS

1. Lower exhaust by removing (2) rubber isolators from the muffler towards the center of the vehicle and by removing the 13mm nut securing the rearmost hanger to the frame. Unclip exhaust bracket from vehicle prior to lowering the exhaust.
NOTE: Exhaust will vary depending on the model.
2. If a heat shield is present unscrew (3) speed nuts using a pair of needle nose pliers. Trim heat shield using aviation shears and reinstall on vehicle.
NOTE: All dimensions are approximate, confirm fit prior to trimming.
3. To access passenger side frame rail remove underbody panel by removing (4) screws using 7mm socket, also remove (3) plastic nuts using 10mm socket. Trim underbody panel using trim diagram and set aside for reinstallation.
NOTE: All dimensions are approximate, confirm fit prior to trimming.
4. Fishwire (4) CM-SP2 spacers (2) each side and (4) 7/16" carriage bolts (2) each side through access holes and out mounting holes. Raise hitch into position and secure with (4) 7/16" flange nuts (2) on each side.
(As shown in the Fishwire Technique Diagram)
5. Torque 7/16" hardware to 70 ft-lbs. Reinstall trimmed underbody panel removed in Step 3. Raise exhaust back into position and reinstall rubber isolators as removed in Step 1.
6. Installation complete.



Scan for more information

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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