

12044

00-05 BUICK LE SABRE- ALL MODELS, 06-CURRENT BUICK LUCERNE
00-05 PONTIAC BONNEVILLE- ALL(EXCEPT SLE), 00-03 OLDSMOBILE AURORA

7/13/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

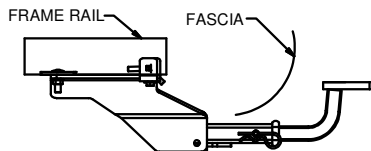
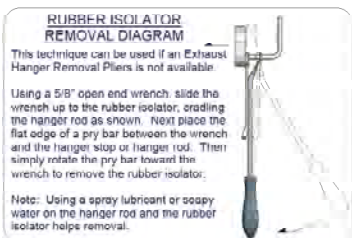
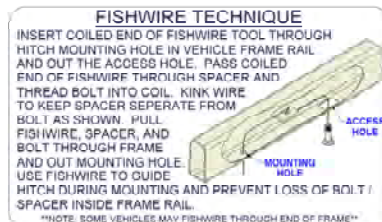
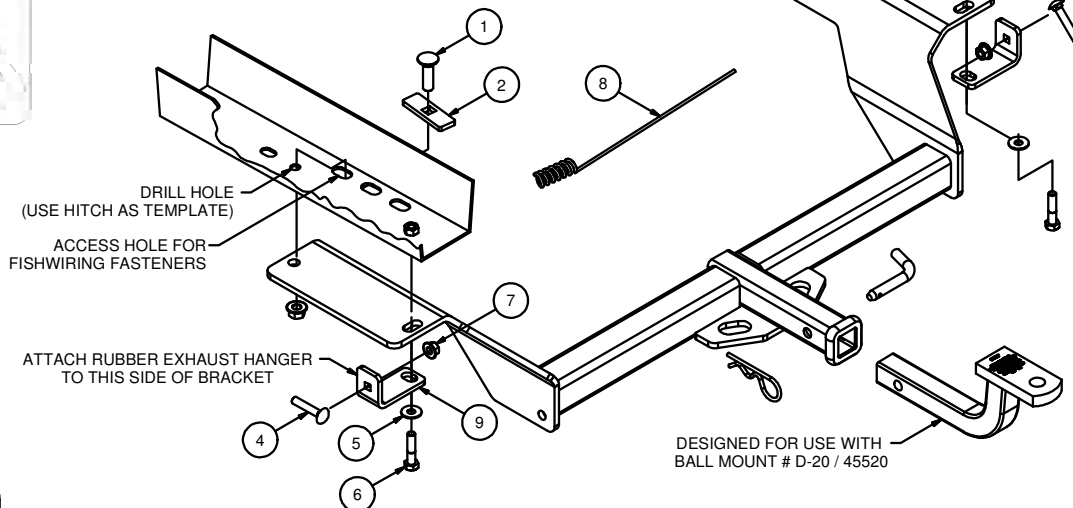
WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.

** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1/2-13 x 1 3/4	CARRIAGE BOLT
2	2	CM-SP6	.250 x 1.00 x 3.00" SPACER
3	2	HFN 1213	HEX FLANGE NUT
4	2	3/8-16 x 2	CARRIAGE BOLT
5	2	3/8"	CONICAL TOOTHED WASHER
6	2	M10 - 1.5 x 45mm	HEX BOLT
7	2	3/8-16	HEX FLANGE NUT
8	1	1/2"	FISHWIRE TOOL
9	2	CM-12044-EHB	.250" EXHAUST HANGER BRACKET

TOOLS REQUIRED	
17/32 DRILL BIT	
DRILL	
17mm, 9/16 & 3/4 SOCKETS	
10" EXTENSION	
RATCHET	
TORQUE WRENCH	

HITCH SHOWN
PROPERLY INSTALLED

HITCH WEIGHT: 32 LBS.

INSTALL TIME

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 60 MINUTES

INSTALL NOTES:

-DRILLING REQUIRED

-FISHWIRE HARDWARE

Note: On vehicles equipped with heat shield, remove rearmost fastener which secures heat shield to frame rail and discard. Trim heat shield as needed.**Note:** On vehicles equipped with automatic load leveling control, remove rearmost fastener which secures load leveling control housing to frame rail and discard. Trim load leveling control housing as needed.**INSTALLATION STEPS**

- 1) Remove the exhaust hanger bracket from the bottom of the frame rail and disconnect the rubber hanger attached to the exhaust tail pipe. A replacement bracket is provided and will be installed later. Return factory exhaust brackets to the vehicle owner. (See Rubber Isolator Removal Diagram)
- 2) When lifting hitch into position you may need to bend or cut heat shield to allow for hitch clearance, temporarily attach to vehicle with hex bolts. Using hitch as a template drill two 17/32" holes as shown above.
- 3) Lower hitch and fishwire carriage bolts and spacers through frame access holes. (See Fishwire Technique Diagram)
- 4) Attach hanger brackets, install M10 hex bolt through square hole in bracket to bottom of frame. Slide the rubber hanger onto the 3/8" carriage bolt and secure with flanged hex nut. Tighten nut against the rubber hanger allowing the hanger to rotate. Do not over tighten.
- 5) Torque all M10 fasteners to 45 ft.-lbs. Torque all 1/2" fasteners to 110 ft.-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.