

12065

## TOYOTA SIENNA

10/5/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT &amp; 350 LBS. TONGUE WEIGHT.

\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

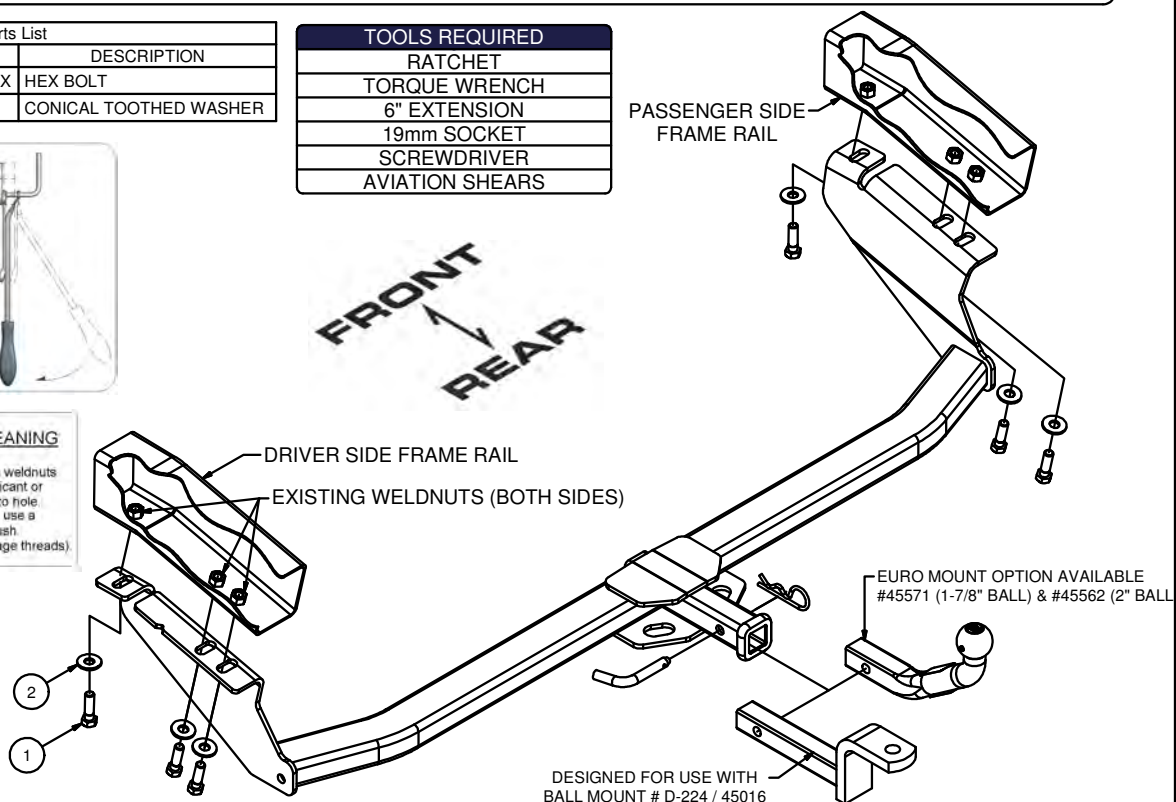
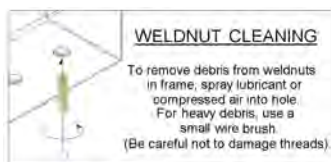
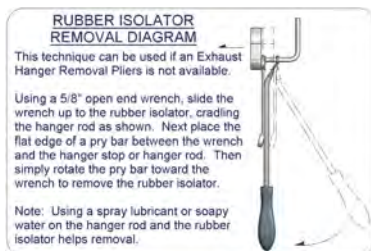
WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

\*\* FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY\*\*

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	M12 - 1.25 x 40 HEX	HEX BOLT
2	6	1/2"	CONICAL TOOTHED WASHER

TOOLS REQUIRED	
	RATCHET
	TORQUE WRENCH
	6" EXTENSION
	19mm SOCKET
	SCREWDRIVER
	AVIATION SHEARS



DESIGNED FOR USE WITH BALL MOUNT # D-224 / 45016

HITCH WEIGHT: 41.5 LBS.

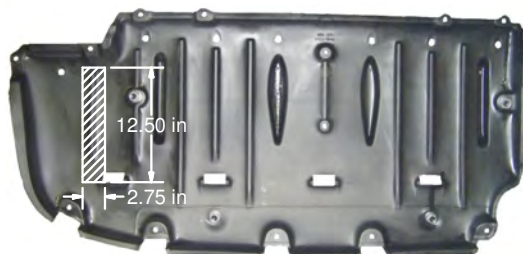
**INSTALL TIME**

PROFESSIONAL: 25 MINUTES

NOVICE (DIY): 50 MINUTES

**INSTALL NOTES:**

- NO DRILLING REQUIRED
- MAY REQUIRE TRIMMING IF UNDERBODY PANEL IS PRESENT



UNDERBODY TRIM DIAGRAM 1



UNDERBODY TRIM DIAGRAM 2

**INSTALLATION STEPS**

1. Remove underbody panel, if present.
2. Lower exhaust assembly for ease of installation. (SEE RUBBER ISOLATOR REMOVAL DIAGRAM)
3. Remove hole plugs in frame rails and clean weldnuts. (SEE WELDNUIT CLEANING DIAGRAM)
4. Mark underbody panel for trimming, confirm fit prior to trimming. (See Underbody Trim Diagram 1) **Note:** Some models may have a lip that protrudes down, if present this will need to be trimmed as well. (See Underbody Trim Diagram 2)
5. Slide driver side plate through slot trimmed in underbody panel. Raise hitch and underbody panel into position aligning holes with existing weldnuts. **Note:** Underbody panel will be sandwiched between the hitch and the trunk pan.
6. Secure hitch with M12 hex bolts and conical toothed washers as shown.
7. Torque all M12 fasteners to 86 ft-lbs.
8. Reattach underbody panel.
9. Raise exhaust back into position.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.