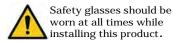


12180 INSTALLATION INSTRUCTIONS



YEARS: 2017-PRESENT

MAKE: CHRYSLER

MODEL: PACIFICA

STYLE: VAN



WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY For more information log onto www.curtmfg.com & for helpful towing tips log onto www.hitchinfo.com

WEIGHT CARRYING:

TRAILER WEIGHT: 3.500 LBS. TONGUE WEIGHT: 350 LBS.

ALL NON-TRAILER (WHEEL-LESS) LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT

PRO INSTALL TIME: 45 MIN. **NOVICE INSTALL TIME:** 90 MIN.

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

INSTALLATION TIPS:

- 1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- 2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
- 3. USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.
- 4. NEED HELP OR HAVE SOME QUESTIONS? CALL TECHNICAL SUPPORT AT 800.798.0813

INSTALLATION REQUIRES: 6" **SOCKET TORQUE** WRENCH **RATCHET EXTENSION** 8mm 10mm3/4" UNIVERSAL **SCREW** SOCKET JOINT SOCKET DRIVER **MASKING AVIATION** DIE GRINDER **SHEARS TAPE**

LEVEL OF DIFFICULTY: MODERATE

EASY

MODERATE

CHALLENGING





TEMPORARILY REMOVE **HEAT SHIELD(S)**



TRIMMING REQUIRED



FISHWIRE (4) BOLTS



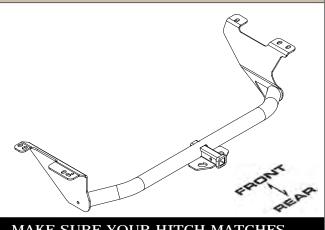
REVERSE FISHWIRE (2) BOLTS

VEHICLE PHOTO:



REPRESENTATIVE PHOTO

HITCH ILLUSTRATION:



MAKE SURE YOUR HITCH MATCHES



SAFETY

GLASSES

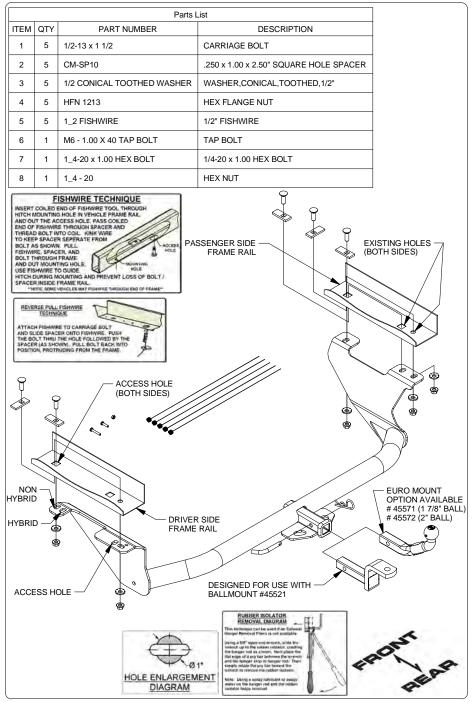
PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND

CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

For more information log onto www.curtmfg.com

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

INSTALLATION WALKTHROUGH:



Locate and remove (5) screws with 8mm socket,
 (7) nuts with a 10mm socket, (2) bolts with a 10mm socket, and (2) plastic screws with a screwdriver.
 NOTE: if no underbody panel, skip to Step 3.





2. Locate and remove (3) screws from driver side wheel well with an 8mm socket. Remove underbody panel and mark out a 0.5" x 10" slot with masking tape. Use aviation shears to trim underbody panel. Set aside for later reinstallation.





For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

INSTALLATION WALKTHROUGH:

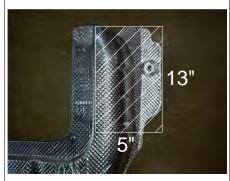
3. Lower exhaust by removing (2) rubber isolators. (See Rubber Isolator Removal Diagram on previous page)





4. Locate and remove (2) plastic nuts with a 10mm socket. Remove heat shield and mark out a 5" x 13" section with masking tape. Use aviation shears to trim marked area. Reinstall with (1) nut using a 10mm socket. NOTE: If no underbody panel, remove (4) plastic nuts, trim panel, and reinstall with (3) plastic nuts.





5. On Hybrid models only: temporarily remove emissions canister on driver side frame rail using 10mm socket to remove (2) bolts. Use provided M6 harware to reinstall.





6. On Hybrid models only: enlarge holes on driver side frame rail using die grinder as shown in the Hole Enlargement Diagram





For more information log onto $\underline{www.curtmfg.com},~\&~for~helpful~towing~tips~log~onto~\underline{www.hitchinfo.com}$

INSTALLATION WALKTHROUGH:

7. Fishwire (1) 1/2" carriage bolt and (1) CM-SP10 spacer in the rear most holes of driver side frame rail through the access hole. Fishwire (2) 1/2" carriage bolts and (2) CM-SP10 spacers in the rear most holes of passenger side frame rail through the access hole. Reverse Fishwire (1) 1/2" carriage bolt and (1) CM-SP10 spacer into the access hole on each frame rail.





8. On driver side frame rail locate and remove (1) nut using 10mm socket.

NOTE: If electrical ground is present relocate using provided 1/4" hardware. Assure the area is free of rust, dirt and paint.





9. Raise hitch into position starting with the passenger side. Run the fishwires through the holes on hitch to help align bolts with hitch holes. Remove fishwires and loosely fasten (2) 1/2" hex flange nuts on driver side and (3) 1/2" hex flange nuts on passenger side.





10. Torque all 1/2" hardware to 110 ft-lbs. Reinstall Underbody panel following steps 1 and 2 in reverse order.





For more information log onto $\underline{www.curtmfg.com},~\&~for~helpful~towing~tips~log~onto~\underline{www.hitchinfo.com}$

TOWING SAFETY INFORMATION

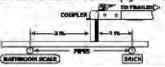
Gross Trailer Weight / GTW

The Gross Trailer Weight is the weight of the trailer & cargo. Measure this by putting the fully loaded trailer on a vehicle scale.



Tongue Weight / TW

The downward force that is exerted on the hitch ball by the coupler. The tongue weight will vary depending on where the load is positioned in relationship to the trailer exie(s). To measure the tongue weight, use either a commercial scale or a bathroom scale with the coupler at towing height. When using a bathroom scale with heavier tongue weights, use the method shown and multiply the scale reading by 3.

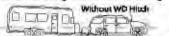


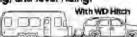
Weight Carrying / WC

The total weight of both the trailer and the cargo inside. Never exceed the weight capacity of your trailer hitch.

Weight Distribution / WD

Used to balance the weight of the cargo between the front and rear wheels throughout the trailer, allowing for better steering, braking, and level riding.

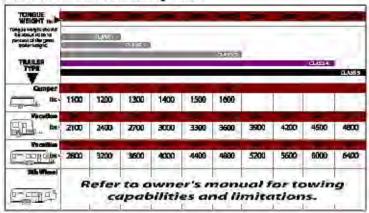




Sway Control

A device used to reduce the lateral movements of the trailer that are caused by the wind. This works in conjunction with a weight distribution hitch. Do not use this on a class 1 or 2 hitch, or with surge brakes.

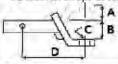
How Much Can You Safely Tow?



Ball Mount

The ball mount is placed inside the opening of the receiver hitch which is mounted to the vehicle. Make sure a hitch pin and clip is properly securing the ball mount to the receiver hitch before you begin towing.

. A: Rise, B: Drop. C: Hole Size, D: Length.



Trailer Ball

The connection from the hitch to the trailer. There are many factors that determine the correct hitch ball:

- Number one is the hitch ball's gross trailer weight rating.
- The mounting platform must be at least 3/8" thick.
 The hole diameter must not be more than 1/16" larger
- than the threaded shank.

 Every time you tow, check the nut and lock washer to
- make sure they are fastened securely.

 A: Bell Dia. B: Shank Length. C: Shank Dia. D: Shank Rise.



Coupler

The component that is placed over the trailer ball to connect the vehicle to the trailer. Be sure that the coupler size matches the size of the hitch ball and that the coupler handle is securely fastered. To determine what size hitch ball you need for your application you will need to know the size of coupler that is on the trailer. Be sure your coupler is properly adjusted to the ball you are using.

NOTE: For added security the use of safety devices such as Coupler Safety Pins and Locks is strongly recommended.

Safety Chains

Safety chains are a requirement and should be crossed under the tongue of the trailer so that the tongue will not drop to the road if it becomes separated from the hitch. Always leave enough slack so you can turn. Never allow the safety chains to drag on the ground and never attach the chains to the bumper.

Trailer Classification: Safety Chain Breaking Force - Minimum

Class 1: 2,000 lbs. (8.9 kN) Class 2: 3,500 lbs. (15.6 kN) Class 3: 5,000 lbs. (22,2 kN)

The strength rating of each length of safety chain or its equivalent and its attachments shall be equal to or exceed in minimum breaking force the GVWR (Gross Vehicle Weight Rating) of the trailer.

Electrical

Trailer lights, Electric Brakes, Break-away systems - Every time you tow, be sure to check that all components are working properly.

Wiring identification by color:



CURT DISCLAIMER: WIRING COLOR SHOWN WORK IN CONJUNCTION WITH CURT MANUFACTURING PRODUCTS.

12180

CHRYSLER PACIFICA

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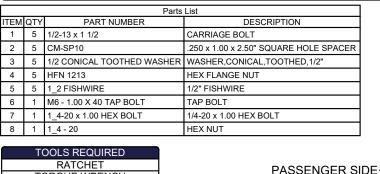
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT. WARNING: ALL NON-TRAILER (WHEEL-LESS) LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

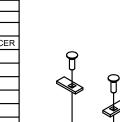


WARNING: ** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY **

WARNING: *** DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY

FOR MORE INFORMATION LOG ONTO WWW.CURTMFG.COM HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

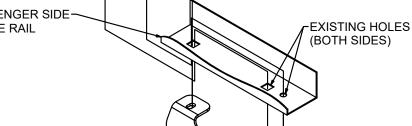


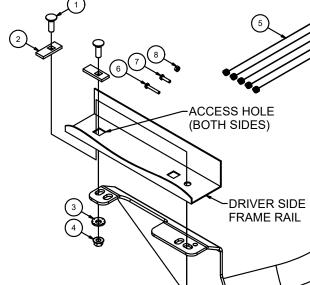


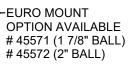
REVERSE PULL FISHWIRE TECHNIQUE ATTACH FISHWIRE TO CARRIAGE BOLT AND SLIDE SPACER ONTO FISHWIRE. PUSH THE BOLT THRU THE HOLE FOLLOWED BY THE SPACER (AS SHOWN). PULL BOLT BACK (INTO POSITION, PROTRUDING FROM THE FRAME.

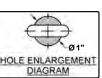












HITCH WEIGHT: 39 LBS. **INSTALL TIME**

-LOWER EXHAUST -REMOVE HEAT SHIELD(S)

PROFESSIONAL: 45 MINUTES

NOVICE (DIY): 90 MINUTES

FISHWIRE TECHNIQUE INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE PASS COILE END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPERATE FROM

BOLT AS SHOWN. PULL. FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE, USE FISHWIRE TO GUIDE AND OUT MOUNTING HOLE.
USE FISHWIRE TO GUIDE
HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL





INSTALL NOTES:

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

DESIGNED FOR USE WITH BALLMOUNT #45521

Scan for more information

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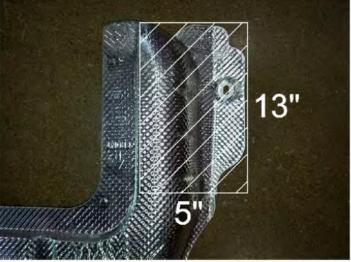
12180

CHRYSLER PACIFICA

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HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813





INSTALLATION STEPS

- 1. Locate and remove (5) screws with 8mm socket, (7) nuts with a 10mm socket, (2) bolts with a 10mm socket, and (2) plastic screws with a screwdriver. **NOTE**: If no underbody panel, skip to Step 3.
- Locate and remove (3) screws from driver side wheel well with a 8mm socket. Remove underbody panel and mark out a 0.5" x 10" slot with masking tape. Use aviation shears to trim underbody panel. Set aside for later reinstallation.
- 3. Lower exhaust by removing (2) rubber isolators. (See Rubber Removal Isolator Diagram on previous page)
- 4. Locate and remove (2) plastic nuts with a 10mm socket. Remove heat shield and mark out a 5" x 13" section with masking tape. Use aviation shears to trim marked area. Reinstall with (1) nut using a 10mm socket. **NOTE:** if no underbody panel, instead remove (4) plastic nuts, trim panel, and reinstall with (3) plastic nuts.
- 5. On Hybrid models only: temporarily remove emissions cannister on driver side frame rail using 10mm socket.
- 6. On Hybrid models only: Enlarge holes on driver side frame rail using die grinder as shown in the Hole Enlargement Diagram
- 7. Fishwire (1) 1/2" carriage bolt and (1) CM-SP10 spacer in the rear most hole of the frame rail through the access hole on driver side frame rail. Fishwire (3) 1/2" carriage bolts and (2) CM-SP10 spacers in the rear most hole of the frame rail through the access hole on passenger side frame rail. Reverse Fishwire (1) 1/2" carriage bolt and (1) CM-SP10 spacer into the access hole on each frame rail.
- 8. On driver side frame rail locate and remove (1) nut using 10mm socket.

 NOTE: If electrical ground is present relocate using provided 1/4" hardware. Assure the area is free of rust, dirt and paint.
- 9. Raise hitch into position starting with the passenger side. Run the fishwires through the holes on hitch to help align bolts with hitch holes. Remove fishwires and loosely fasten (2) 1/2" hex flange nuts on driver side and (2) 1/2" hex flange nuts on driver side
- 10. Torque all 1/2" hardware to 110 ft-lbs. Reinstall underbody panel following Steps 1 and 2 in reverse order.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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