

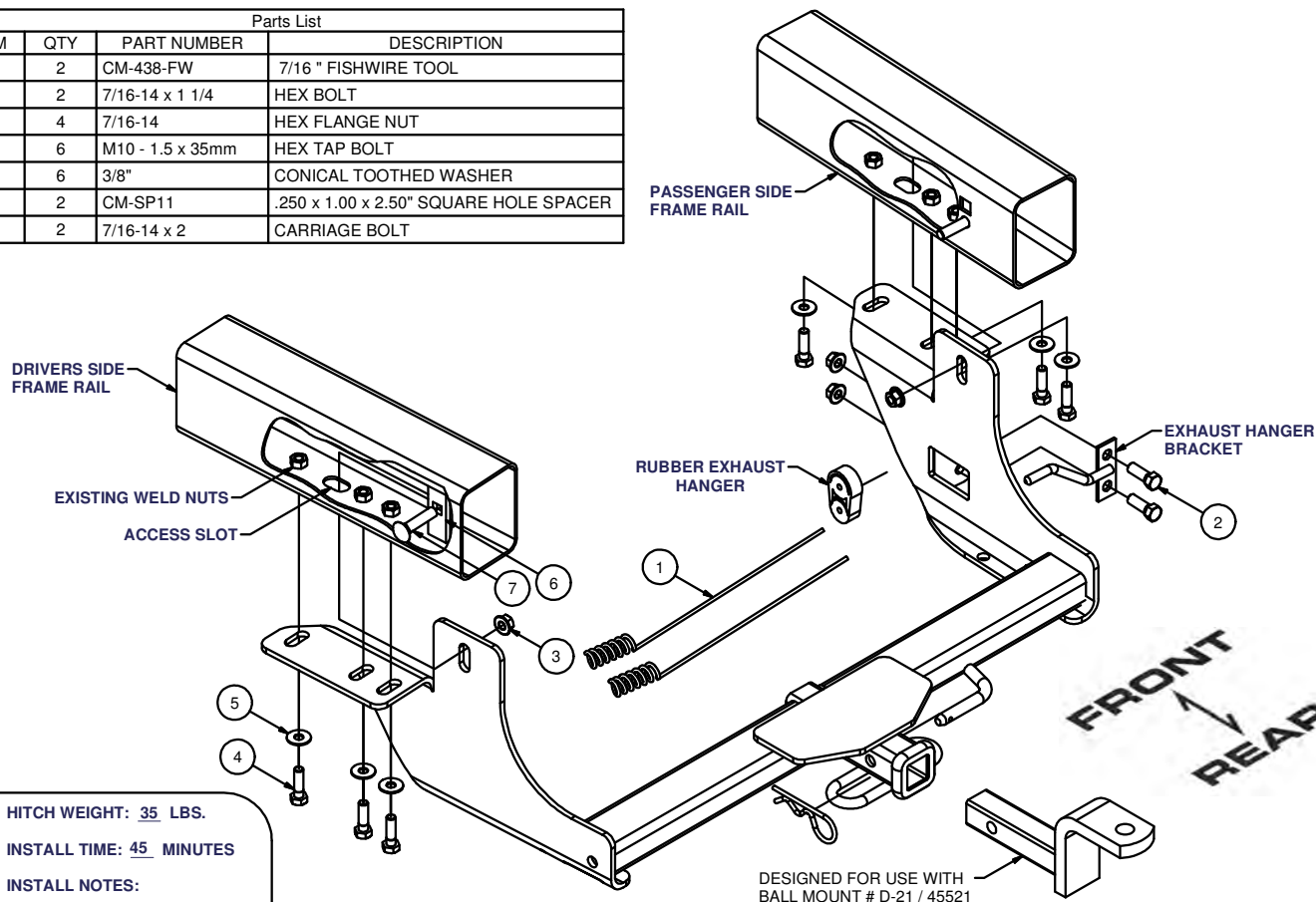
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05-07 BUICK TERRAZA, 05-08 CHEVROLET UPLANDER (2009 - CANADA ONLY), 05-07 PONTIAC MONTANA SV6 (08-CURRENT - CANADA ONLY), 05-07 SATURN RELAY

11/12/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	CM-438-FW	7/16 " FISHWIRE TOOL
2	2	7/16-14 x 1 1/4	HEX BOLT
3	4	7/16-14	HEX FLANGE NUT
4	6	M10 - 1.5 x 35mm	HEX TAP BOLT
5	6	3/8"	CONICAL TOOTHED WASHER
6	2	CM-SP11	.250 x 1.00 x 2.50" SQUARE HOLE SPACER
7	2	7/16-14 x 2	CARRIAGE BOLT

HITCH WEIGHT: 35 LBS.INSTALL TIME: 45 MINUTES**INSTALL NOTES:**

- NO DRILLING REQUIRED
- RELOCATE EXHAUST BRACKET
- REMOVE FASCIA SUPPORT BAR

NOTE: FRAME DRILLING MAY BE REQUIRED ON OLDER MONTANA VANS

INSTALLATION STEPS

- 1) Remove rubber exhaust hanger and lower exhaust hanger bracket on passenger side. **(Reuse later)**
- 2) Remove fascia support bar from frame rails on driver and passenger side. **(Replace after install)**
- 3) Disconnect and lower compressor from driver side if equipped. **(Replace after install)**
- 4) Fishwire 7/16" carriage bolts and spacers through access slots in frame rails leaving carriage bolt and spacer inside frame rail until hitch is raised into position. **(Note: Do not remove fishwire from carriage bolt until hitch is raised into position and secured.)**
- 5) Lift hitch into position and secure with M10 bolts and 3/8" conical washers as shown, finger tighten. Finish fishwiring 7/16" carriage bolts and spacers into position and secure with flange nuts.
- 6) Reattach exhaust hanger bracket removed in step (1). **(Note: some models will require the exhaust hanger bracket to pass through hitch side plate and attach to hitch mounting tab using 7/16" bolts and flange nuts as shown.)**
- 7) Reattach fascia support brackets removed in step (2) and compressor in step (3). **(Note: trim compressor bracket before reinstalling on vehicle.)**
- 8) Torque all 7/16" fasteners to 70 ft-lb and all 10mm fasteners to 45 ft-lb.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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