15317

## 1988-2000 CHEVROLET / GMC FULL SIZE PICKUPS WITH 10" STEP BUMPER

#### 12/14/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 16.000 LBS. TRAILER WEIGHT & 2.400 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 17,000 LBS. TRAILER WEIGHT & 2,400 LBS. TONGUE WEIGHT

#### \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

RT AT 1-800-798-0813

			HAVING INSTALLATION QUESTION	NS? CALL TECHNICAL SUPPORT AT 1-80
			Parts List	1
ITEM	QTY	PART NUMBER	DESCRIPTION	1
1	2	1/2	CONICAL TOOTHED WASHER	
2	8	1/2-13 x 1 1/2, GR8	CARRIAGE BOLT	
3	4	1/2-13 x 1 3/4	CARRIAGE BOLT	i M
4	2	CM-SP1	.250 x 1.50 x 2.00" SQUARE HOLE SPACER	
5	2	CM-SP4	.250 x 1.50 x 3.00" SQUARE HOLE SPACER	
6	12	HFN 1213, GR8	HEX FLANGE NUT	
7	2	M12 - 1.75 x 50mm	HEX BOLT	]
	3	To remove debris from win frame, spray lobris, in frame, spray lobris, compressed air into For heavy debris, us armal wine forus! (Be careful not to damage	ant or hole, see 9	PASSENGER SIDE PLATE
				CENTER SECTIO

TOOLS REQUIRED RATCHET 3/4" SOCKET 19mm SOCKET TORQUE WRENCH SAFETY GLASSES

HITCH WEIGHT: 69 LBS **INSTALL TIME** 

PROFESSIONAL: 30 MINUTES NOVICE (DIY): 60 MINUTES INSTALL NOTES:

- NO DRILLING REQUIRED
- LOWER SPARE TIRE REMOVE FACTORY BOLTS

# **INSTALLATION STEPS**

- 1. Loosely secure the center section to the driver and passenger side plates with 1/2" x 1-1/2 carriage bolts and hex flange nuts as shown.
- 2. Lower spare tire for ease of installation.
- 3. Remove existing bumper bracket bolts from both frame rails. Return hardware to vehicle owner.

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4. Align rearmost holes in side plates with the bolt holes from Step 3.

DRIVER SIDE PLATE

- 5. Secure hitch with supplied M12 hex bolts and conical toothed washers into rearmost hole. Install 1/2" x 1-3/4 carriage bolts and SP1 spacers into middle holes and secure with 1/2" flange nuts. Install 1/2" x 1-3/4 carriage bolts and SP4 spacers into forwardmost holes and secure with 1/2" flange nuts.
- 6. Torque all 1/2" fasteners to 110 ft-lbs. Torque all 12mm fasteners to 87 ft-lbs.
- 7. Reinstall spare tire.

## PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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