

# Instructions for drilling out threads of steel mounts for 2008-2016 Ford Super Duty

**TB04060** 

Note: verify all body mount locations before drilling out steel mount threads

# 1) Take threaded steel mount





# 2) Clamp steel mount on vice





# 3) Bore threaded hole of steel mount with 1/2" drill bit





# 4) Verify bolt fits through steel mount





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