

## **RANCH HAND**

**1-800-366-9712**

### **INSTALLATION INSTRUCTIONS**

**1999-04 FORD SUPER DUTY / 2000-04 EXCURSION**

**PART # GGF99SBL1 / GSF99SBL1 / PBF99SBL1**

1. Remove the factory grill. There are four screws on top and two or four (depending on year/model) clips on bottom.
2. Install the top bracket (A) on the two outside bumper bolts. Leave about a ¼” space from the top of the bumper to the bracket.
3. Reinstall factory grill.
4. Remove the four 18mm bumper bolts. Install the grill guard by using the same 18mm bolts.
5. Use two ½” bolts (B) to mount grill guard to the top brackets.
6. Center from left to right.
7. You can also raise or lower the grill guard by pushing the bumper up or down. On the 2001 and up, you may have to loosen the side bumper braces to be able to move the bumper from side to side. Slide the bumper where you need it and then tighten bolts.
8. *MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!*

### **WARNING**

Special care should be exercised in the handling, storage and installation of Kaspar Ranch Hand equipment.

The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment.

Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

Rev. 9/18/08